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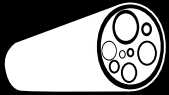
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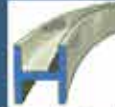
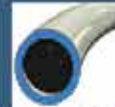
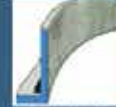
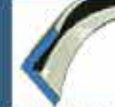
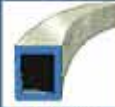
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Kubes Steel Quick Reference Chart for 2-Axis Section Rolling and Bending

							
Beams Easy Way To 40" section depth	Beams Hard Way To 27" section depth	Beams Swept To 40" section depth	Beams Cambered To 40" section depth	Tee Stem Up/Down To 18" Section Depth	Tee Stem In To 18" Section Depth	Tee Stem Out To 18" Section Depth	Pipe to 42" Diameter
							
Channel Toe In To 18" section depth	Channel Toe Out To 18" section depth	Channel Hard Way To 18" section depth	Kubes can custom form Channels to your specifications	Square to 10" x 10"	Round to 10 1/2" Diameter	Flat Bar Easy Way To 4" x 22"	Flat Bar Hard Way To 2 3/8" x 16"
							
Angle Leg In To 8 x 8 x 1 1/4"	Angle Short Leg In To 8 x 8 x 1 1/4"	Angle Long Leg In To 8 x 8 x 1 1/4"	Angle Heel In To 8 x 8 x 1 1/4"	Angle Leg Out To 8 x 8 x 1 1/4"	Angle Short Leg Out To 8 x 8 x 1 1/4"	Angle Long Leg Out To 8 x 8 x 1 1/4"	Angle Heel Out To 8 x 8 x 1 1/4"
							
Square HSS To 20" x 20"	Square HSS Diagonal To 20" x 20"	Rectangular HSS Easy Way To 20" x 16"	Rectangular HSS Hard Way To 20" x 16"	Round HSS To 42" Diameter	Standard Rail Ball Up To 135# / Yd	Standard Rail Ball In To 135# / Yd	Standard Rail Ball Out To 135# / Yd



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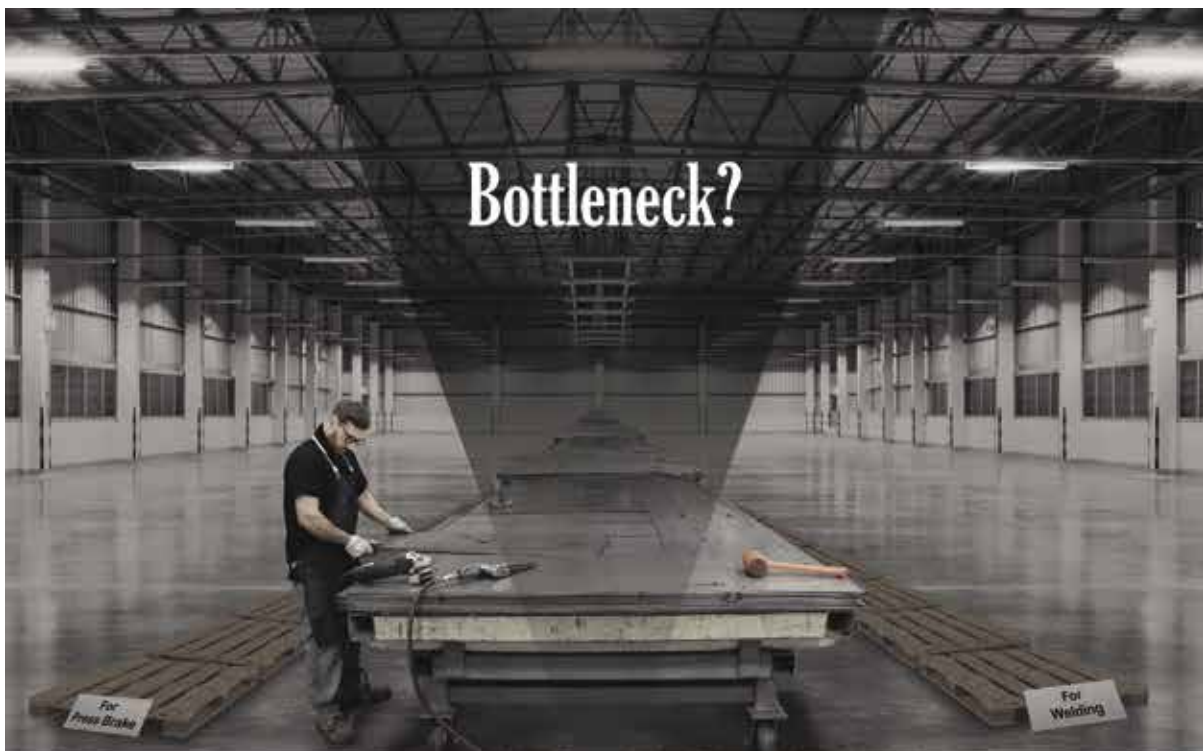
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4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	Call	Mississauga	Westway	905 803 9999
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UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 50" OD Coil, Dancer Arm, 1 Hp Motor, 550 Volt
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt
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BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED
CEMCO, Deburring Machine, 37" Wide, Dry, Scotchbrite Drum, Smooths Edges and Surface, Like New, 575V
DOWNDRAFT TABLE, 3' X 6', SOURCECET, SCT-36, 4,252 cfm, steel grates, water trays, 75 hp, 575 Volt
WEBER, 43", 53", 63" Wide, (NEW), Multi-Head, Deburs & Edge Finishes in 1 pass, FULL CNC CONTROL - POR
WEBER, (NEW) PT-IMRB-1350, Multi-Head, Abrasive Belt, MRB Brushes, Vacuum Bed, PLC Control, Auto Thickness WEBER,
(NEW) PT COMPACT DP(6)-1350, Multi-Head, Abrasive Belt, Planetary Brushes, Vacuum Bed, PLC, Auto Thickness

DRILLS

AMCO, Geared-Head, # 3 MT, Floor Model, High/Low Speeds to 3,480 rpm, ¾ & 1 Hp, 600 Volt
BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt
SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt
DRILLMASTER, Model Z5030, Geared Head, #3MT, 11" Throat, Forw/Rev, 1.5 Hp, 550 Volt
MDW 3000, Geared Head Drill, # 3 MT, 12" Throat, For/Rev, 2 Speed Motor, 550 Volt

GRINDERS

MAGNETIC CHUCKS - 6" X 12", 8" X 24", 15-3/4 OD - COME AND HAVE A LOOK!!
5" X 10" - DELTA/ROCKWELL, Manual Feeds, 1 Cabinet Base, ½ Hp Motor, 110 Volt
6" x 18" - CHEVALIER, Manual Feeds, Coolant & Dust Collector Unit, 1 Hp, 550 Volt
6" x 18" - CHEVALIER, Manual Feeds, Portable Dust Collector Unit, 1 Hp, 550 Volt
6" x 18" - EQUIPTOP, Manual Feeds, 1-1/2 Hp Motor, 550 Volt
6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550VOLT
6" x 48" Belt, # P-6-48, SANDER - PROGRESS -Vert, On Stand, 1 Hp Motor, 110 Volt

LATHES

9" x 22" - SOUTH BEND, 3 & 4 Jaw Chucks, Taper Att., Change Gears, ¼ Hp, 110 Volt

SHEET METAL EQUIPMENT

20 GAUGE LOCKFORMER SPEEDNOTCH, 4 HEAD, 60 INCH LENGTH, 1 HP 110 VOLT

NOTCHERS

¼" x 9" x 9" APOLLO, Model TV250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal

MILLING MACHINES

9" X 49" - BEMATO, Turret, R8, 2 Axis DRO, Variable Speed, 3 Hp Motor, 575 Volt,
11" x 49" - TOS, FNK 25, Turret, R8, 56 - 4,500 RPM, Pwr Long. Feed, 3 Hp, 550 Volt
IRM ROLLING MILL - 2 High x 6" Wide, Uncoiler/Recoiler, Vari-Speed, New 2000, 7.5 Hp, 230/60/3 Volt
M.G.Z. WIRE FLATTENING MILL - 2 High x 2" Wide, 77 FPM, .0039" to 0.157", 1Hp, 208/230/60/3 Volt

PRESSES

DIE SHOES For Presses - Different Sizes In Stock - COME AND HAVE A LOOK!!
800 LBS - EMG (NEW), Pneumatic Bench Press, Adj. Stroke, Palm Button
2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke
1 ton - DENNISON, Hyd., Palm Buttons, Bench Model, 110 Volt
1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height
2 ton - ALVA ALLEN, OBI, ¼" St, Mechanical, Bench Model, Hand Trip, ¼ Hp, 110 V
2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 V
3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand
3 ton - GREENERD MANUAL ARBOR PRESS, 17" Throat, Mounted on 36" x 36" Table
4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench, 550 Volt
4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech, 1/3 Hp, 208/230/460 Volt
4 ton - AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3 Hp, 110 Volt
4-1/2 ton - FAMCO, OBI, 1-1/4" St, 5-1/4" SH, Mech, 1/3 Hp, 550 Volt
5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model
6 ton - ALCECO, OBI, 1" St, 14" SH Over Bed, Electric Foot Pedal, ½ Hp, 115 Volt
6 ton - AZIMUTH, OBI, 1-1/4" St, 6-3/8" SH, Mech Clutch, Bench, ½ Hp, 110 Volt
6 ton - AZIMUTH, OBI, 2" St, 5-3/4" SH, Mech Clutch, Bench, ½ Hp, 110 Volt
10 ton - ROUSSELLE, OBI, 2" ST, 6.5" SH, Mech. Clutch, 1/2 HP, 110/220 Volt
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Air Act Mech Clutch, 1 Hp, 220/440
20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
20 ton - BROWN BOGGS, 2" Stroke, 11" x 20" Bed, Mechanical Clutch, 1-1/2 Hp, 550 Volt
22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal
25 ton - YOSHINO, PIERCING, ¼" Stroke, Air Clutch, 575 Volt, Palms, Safety Control
28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),
2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,
SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON
ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION
30 ton x 4 Ft, PROMECAM, Hydraulic Upstroking, Safety Lights, Mute, Hurco Back Gauge, 550 V
100 ton x 12 Ft, WYSONG, Hurco 2 Axis CNC, Hydraulic, Safety Lights, 15 Hp, 550 Volt, New: 1999
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 11/2" Top Slot, Grub Screws Every 10 3/4" H x 1/2" W Tang on Bottom

PUNCHING MACHINES

CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 V
8 ton - ROTEX, Manual Turret Punch, #18C-2.25, 18 Stations, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!
30 ton, STRIPPIT, Super 30/30, Single Head, 72 x 42 Table, Gauging, 4 Cabinets Tooling, 5 Hp, 575 Volt

SAND BLAST CABINETS

EMPIRE, PF-3648 SRB-4, 2 Gloves, Gun, Lights, 1 Hp, 110 Volt

SAWS

ROLL-IN, VERTICUT, E. R. Maier, KM 1012, 10" x 12" Capacity, 4 Speeds, 1 Hp Motor, 110 Volt
Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt
Cold Saw, DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt
Cold Saw, SCOTCHMAN, 12" Blade, Straight Cut, High/Low Speeds, Pneu. Infeed, Pneu. Vise, Pneu. Head
PISTORIUS - Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt
Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt

SHEARS

16 ga. x 54" - BARTH, 19" Gap, Foot Shear, Manual Hold Downs
16 ga. x 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs
14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

WELDERS

275 AMP, LINCOLN, TIG & STICK WELDER Plug, Cables, Microstart, Sq. Wave, 575/1/60 Volt
25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Welntronic Decade 5 Control, Air Foot Pedal, 550 V
18 KVA, REK, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 V
15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 V
10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 V
Wirefeeder, FRIIUS, VRI500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New



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PRESSES

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4 ton	AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3Hp, 110Volt	Call	Toronto	Stevens Machinery	866 798 3611
4 1/2 ton	FAMCO, OBI, 1-1/4" St, 5-1/4" SH, Mech, 1/3 Hp, 550 Volt (2 AVAILABLE)	Call	Toronto	Stevens Machinery	866 798 3611
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	Call	Toronto	Stevens Machinery	866 798 3611
6 ton	AZIMUTH, OBI, 1-1/4" St, 6-3/8" SH, Mech Clutch, Bench, 1/2 Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
6 ton	AZIMUTH, OBI, 2" St, 5-3/4" SH, Mech Clutch, Bench, 1/2 Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
6 ton	ALCECO, OBI, 1" St, 14" SH Over Bed, Electric Foot Pedal, 1/2 Hp, 115 Volt	Call	Toronto	Stevens Machinery	866 798 3611
10 ton	ROUSSELLE, OBI, 2" ST, 6-5" SH, Mech. Clutch, 1/2 HP, 110/220 Volt	Call	Toronto	Stevens Machinery	866 798 3611
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Air Act Mech Clutch, 1 Hp, 220/440	Call	Toronto	Stevens Machinery	866 798 3611
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Air Act Mech Clutch, 1 Hp, 220/440	Call	Toronto	Stevens Machinery	866 798 3611
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
20 ton	BROWN BOGGS, 2" Stroke, 1 1/2" x 20" Bed, Mechanical Clutch, 1-1/2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	Call	Toronto	Stevens Machinery	866 798 3611
25 ton	YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	Call	Toronto	Stevens Machinery	866 798 3611
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
30 ton	BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
55 ton	IFY CNC BUS BAR Punch/Shear, MC50, Pre-Owned	Call	Mississauga	Westway	905 803 9999
66 ton	SEYI SN1-66S, new	Call	Mississauga	Westway	905 803 9999
121 ton	SEYI SN1-121, new	Call	Mississauga	Westway	905 803 9999

PRESS BRAKES

	ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW ELECTRIC CNC,	Call	Toronto	Stevens Machinery	866 798 3611
	2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS,				
	CNC RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION				
30 ton x 4'	PROMECAM, Hydraulic Upstroking, Safety Lights, Mute, Hurco Back Gauge, 550 Volt	Call	Concord	CML Machinery	905 669 5744
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom		Call	Toronto	Stevens Machinery	866 798 3611
45 ton x 8'	Allsteel, Model 45-8, Removeable Flanges, Pre-Owned	Call	Mississauga	Westway	905 803 9999
55 ton x 6'	NIAGARA, HB55-4-6, Hydraulic, 3 Axis, Autobend 10 control, Pre-Owned	Call	Mississauga	Westway	905 803 9999
88 ton x 8'	Finnpower, 6 axis, TS1 Control, Pre-owned	Call	Mississauga	Westway	905 803 9999
88 ton x 8'	Millenium, 3 axis, Delem DA 41 control, 2011, pre-owned	Call	Mississauga	Westway	905 803 9999
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	Call	Mississauga	Westway	905 803 9999
143 ton x 10'	Trumpf, Model V 130, Delem control, 8 Axis CNC, Pre-Owned	Call	Mississauga	Westway	905 803 9999
100 ton x 12'	WYSONG, Hurco 2 Axis CNC, Hydraulic, Laser Safety Lights, 15 Hp, 550 Volt, New, 1999 - Runs Well	Call	Toronto	Stevens Machinery	866 798 3611
110 ton x 10'	Finnpower, 7 axis, TS1 Control, 2007, Integrated light curtains, Pre-Owned	Call	Mississauga	Westway	905 803 9999
130 ton x 12"	Accupress, Model 713012, manual crowning, ETS 3000 Control, Laser Beams, Pre-Owned	Call	Mississauga	Westway	905 803 9999
132 ton x 10'	BAYKAL, 5 axis c-crowning, tooling, safety lights, stock	Call	Mississauga	Westway	905 803 9999



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- User friendly



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- Less noise, stronger and faster
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- Standard table length 12', 24', 36' up to 48'
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- Optional tube-kut



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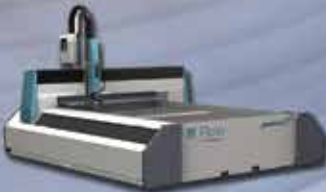


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IO26 - IO62

IO26 Punches \$82.00 IO62 Dies \$82.00



Punch Cross Reference Table

Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I16	219	F16	119	37		DH	H1
I20	221	F20	121	40		EA	H2
I26	228	F26	128	45		EF	

Die Cross Reference Table

Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I55	413	F55	313	81		JB	H1
I59	417	F59	317	82		JC	H2
I62	419	F62	319	85		JF	

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140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	Call	Mississauga	Westway	905.803.9999		
176 ton x 10'	BAYKAL, 7-axis+ crowning, tooling, safety lights, stock	Call	Mississauga	Westway	905.803.9999		
176 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	Call	Mississauga	Westway	905.803.9999		
220 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	Call	Mississauga	Westway	905.803.9999		
220 ton x 12'	SAFAN E-BRAKE, New in stock	Call	Mississauga	Westway	905.803.9999		
ROLLS - ANGLE, PLATE & TUBE							
1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	Call	Mississauga	Westway	905.803.9999		
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	Call	Mississauga	Westway	905.803.9999		
2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	Call	Mississauga	Westway	905.803.9999		
2" x 1/4"	SAHINLER Angle Roll, HPK-65	Call	Mississauga	Westway	905.803.9999		
3" x 1/4"	SAHINLER Angle Roll, HPK-80	Call	Mississauga	Westway	905.803.9999		
4" x 3/8"	SAHINLER Angle Roll, HPK-100	Call	Mississauga	Westway	905.803.9999		
1" x 1" x 1/8"	SAF - Angle Roll, BS40 Manual - New- In Stock	Call	Concord	CML Machinery	905.669.5744		
2" x 2" x 3/16"	TAURING Angle Roll Saf DS 50+HV-New- In Stock PRICE REDUCED	Call	Concord	CML Machinery	905.669.5744		
2" x 2" x 3/16"	TAURING Angle Roll Saf DS 50 SIMPLY - New - In Stock	Call	Concord	CML Machinery	905.669.5744		
2 1/4"x2 1/4"x1/4"	TAURING Angle Roll Saf DS 60Pqi-New, In Stock	Call	Concord	CML Machinery	905.669.5744		
2 1/4"x2 1/4"x1/4"	TAURING Angle Roll Saf DS 60 BASIC - NEW - In Stock	Call	Concord	CML Machinery	905.669.5744		
2 1/4"x2 1/4"x1/4"	TAURING Angle Roll alfa 50 H2-New- In Stock	Call	Concord	CML Machinery	905.669.5744		
2 3/8" x 14ga.	Tube Tauring Slalom 60 CNC Right/Left Rolling DEMO- In Stock	Call	Concord	CML Machinery	905.669.5744		
3.5" x 3.5" x 3/8"	TAURING Angle Roll Saf DS 80 PQI - New - In Stock	Call	Concord	CML Machinery	905.669.5744		
2" x 14ga.	Tube rolling machine Alfa 40 cncc - CNC-USED	Call	Concord	CML Machinery	905.669.5744		
1" x 12ga.	Tube rolling machine DR1/MR -Manual -USED- In Stock	Call	Concord	CML Machinery	905.669.5744		
40" x 1/8"	Slip roll - FAMAR A39-10/3 -New	Call	Concord	CML Machinery	905.669.5744		
60" x 14ga	Slip roll - FAMAR A39-15/2 -New	Call	Concord	CML Machinery	905.669.5744		
4' x 16ga.	TENNSMITH powered Slip Roll, new,	Call	Mississauga	Westway	905.803.9999		
4' x 16ga.	TENNSMITH SR 48P, Powered slip roll, like new, Pre-owned	Call	Mississauga	Westway	905.803.9999		
4' X 10ga.	SAHINLER Plate Roll	Call	Mississauga	Westway	905.803.9999		
5' x 3/16"	SAHINLER Roll	Call	Mississauga	Westway	905.803.9999		
5' x 1/4"	SAHINLER, Hydraulic Roll, New	Call	Mississauga	Westway	905.803.9999		



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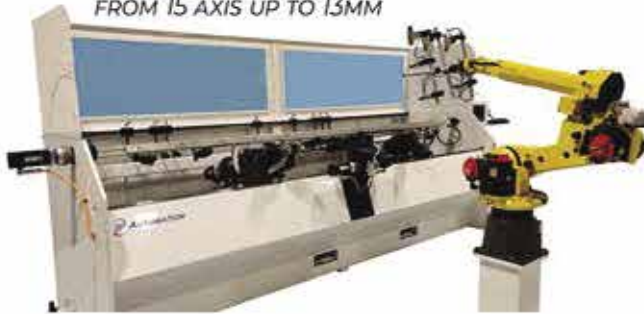
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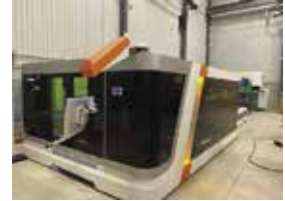
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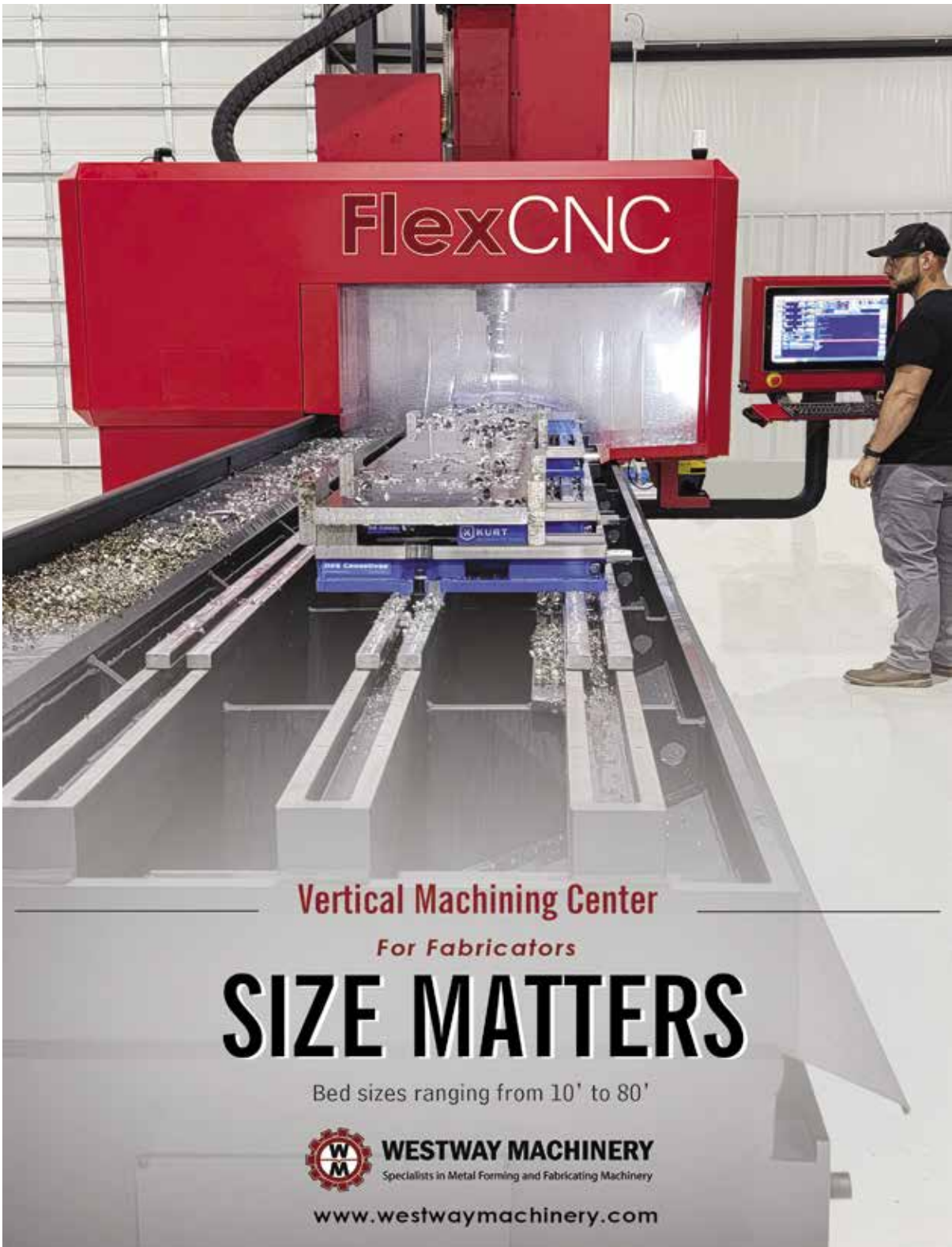
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