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# NUKON®

fiber Laser cutting machines



Compact Size  
Energy Efficient  
High Speed  
Precise Work



- > Standard working table dimensions: 1500 x 3000mm
- > Laser power source: 1kW / 2kW / 3kW / 4kW
- > Very fast direct exchange of the cutting table (without lifting the table)
- > Low energy consumption: 16kVA / 24kVA / 28kVA / 32kVA

Rotary Cutting  
Innovative Solution  
High Speed  
Precise Work



- > Standard working table dimensions: 1500 x 3000mm
- >> Laser power source: 2kW / 3kW / 4kW / 6kW
- > Fast hydraulic table exchange
- > Low energy consumption: 24kVA / 28kVA / 32kVA / 48kVA
- > High speed and cutting capacity
- > Rotary module for pipe cutting available

**“Race with SPEED, for SUCCESS”**

**MODERN TOOL HAS A COMBINED INVENTORY OF OVER 600 MACHINES (BOTH NEW AND USED) FOR QUICK DELIVERY.**

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**CALGARY OFFICE (HQ):**

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**Mazak**  
OPTONICS CORP.

## Tube Benders



**SOCO**

## Band Saws



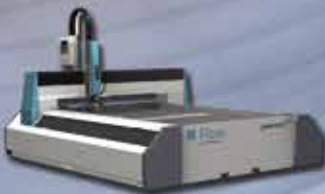
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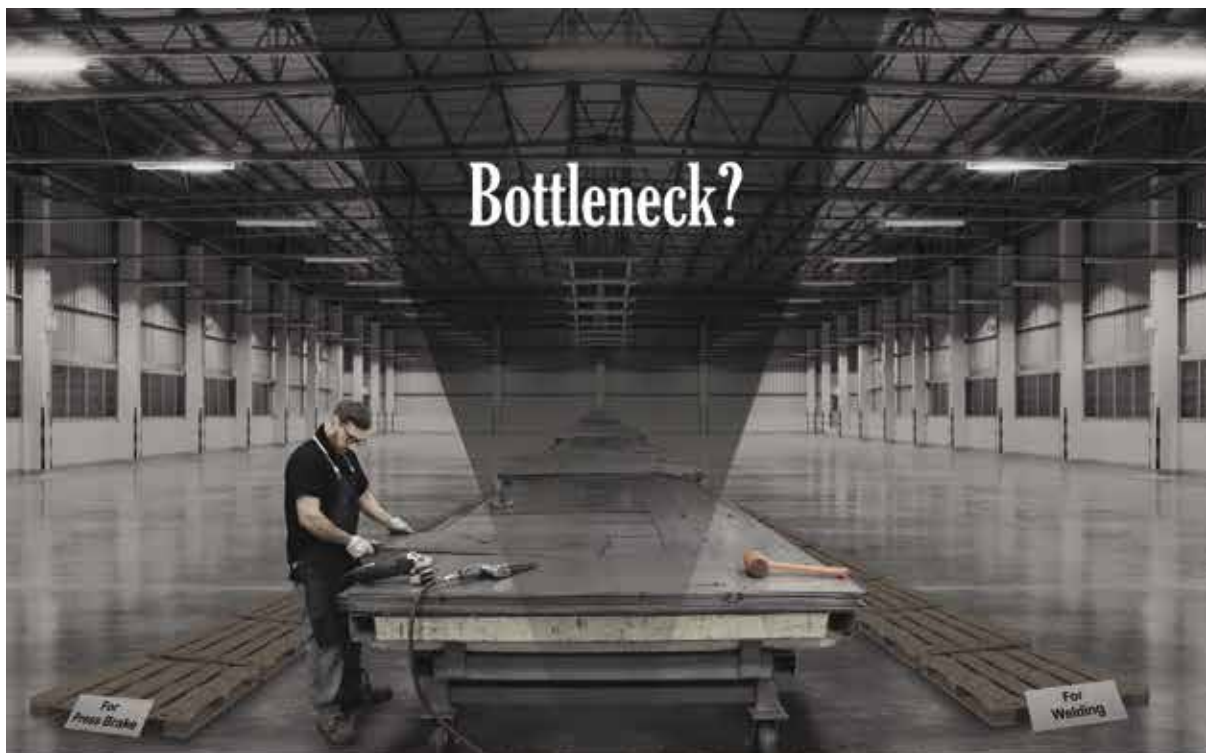
**WESTWAY MACHINERY LTD.**

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# Bottleneck?



# Breakthrough.

Is lack of manpower and technology causing a bottleneck in your workflow?

The **ASTES HS Skyway** is a fully automated solution with the fastest cutting, sorting, and stacking while maintaining accuracy throughout the entire process.



**NEW!**

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# ASTES<sup>4</sup>

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We service all makes and models of band saws and metal cutting machinery used by metal fabricators, steel manufacturers and machine shops across southern Ontario.

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- Machine coolant and lubricants
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**www.ontariosawservice.com**

**MACHINERY**

**BRAKES MANUAL**

2' x 18 ga.	SAMPSON, Box & Pan Brake, new, stock,	\$995	Mississauga	Westway	905 803 9999
4' x 22ga.	TENNSMITH, Bench Brake, new, stock	Call	Mississauga	Westway	905 803 9999
4' x 22 ga.	TENNSMITH, Box and pan brake - new, stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	Call	Mississauga	Westway	905 803 9999
4' x 12 ga.	TENNSMITH, Box & Pan Brake, - new, stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga.	EMPRO Heavy Duty Box & Pan Brake	Call	Winnipeg	Empire Machinery	800 665 8089
6' x 16 ga.	TENNSMITH, Box and Pan Brake, new, stock	Call	Mississauga	Westway	905 803 9999
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	Call	Mississauga	Westway	905 803 9999
8' x 18 ga.	TENNSMITH - Apron Brake, new, stock	Call	Mississauga	Westway	905 803 9999
8' x 18 ga.	TENNSMITH, Hand Brake, Made In USA - Ready To Go!	Call	Toronto	Stevens Machinery	866 798 3611
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	Call	Mississauga	Westway	905 803 9999
8' x 16 ga.	TENNSMITH 9716 Handbrake	Call	Winnipeg	Empire Machinery	800 665 8089
8' x 12 ga.	SAMPSON, Apron Brake, - new, stock	Call	Mississauga	Westway	905 803 9999
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	Call	Mississauga	Westway	905 803 9999
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	Call	Mississauga	Westway	905 803 9999
10' x 16 ga.	TENNSMITH, Apron Brake New, Stock	Call	Mississauga	Westway	905 803 9999
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE -	Call	Toronto	Stevens Machinery	866 798 3611
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	Call	Winnipeg	Empire Machinery	800 665 8089
10' x 14 ga.	SAMPSON, Hydraulic Box & Pan, In Stock, New	Call	Mississauga	Westway	905 803 9999
VH-1010-6	EMPRO Hydraulic Box & Pan Brake	Call	Winnipeg	Empire Machinery	800 665 8089

**COIL HANDLING & FEEDING**

UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	P/A, 2,500 lbs x 14" Wide x 48" OD Coil, 1/2 Hp Motor, Variable Speed, Manual Expansion, 110 V	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	K. VOGEL, 2,500 lbs x 18" Wide x 50" OD Coil, Dancer Arm, 1 Hp Motor, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
UNCOILER	K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
CRADLE STRAIGHTENER	COOPER WEYMOUTH, A/C, 15,000 lbs, 62" OD x 18" W, 7 Roll, 15Hp, 230/460V	Call	Toronto	Stevens Machinery	866 798 3611
Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	Call	Mississauga	Westway	905 803 9999
MECON	Servo feed/straightener, .48" wide, pre-owned	Call	Mississauga	Westway	905 803 9999
COF	42" Power Straightener, Pre-Owned	Call	Mississauga	Westway	905 803 9999
MECON	42" x 20,000 Lb. Coil Reel, motorized, Hydraulic Expansion, Coil Guard, Over arm, Pre-owned	Call	Mississauga	Westway	905 803 9999
6FT x 16 GA	IOWA PRECISION Ductomatic Coil Line	Call	Winnipeg	Empire Machinery	800 665 8089
48-60" Duct	IPI Pro-Ductomatic Front-End Coil Line	Call	Winnipeg	Empire Machinery	800 665 8089

**DEBURRING & FINISHING MACHINES**

AEM	USED, 37" Wide Dry Deburring Machine, 1800 CFM Wet Dust Collector, 20 Hp Motor, 575 Volt - STOCK	Call	Toronto	Stevens Machinery	866 798 3611
BURRMASTER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	Call	Toronto	Stevens Machinery	866 798 3611
CEMCO	Deburring Machine 37" Wide, Dry, Scotchbrite Drum, Smooths Edges & Surface, Like New, 575V	Call	Toronto	Stevens Machinery	866 798 3611
DOWNDRAFT TABLE	3' X 6' SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
TIMESAVER	24" Wide TWO HEAD WOOD Deburring Machine, 10 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
SOCO	Tube End Chamfering, 4" cap, new, stock	Call	Mississauga	Westway	905 803 9999
WEBER	43", 53", 63" Wide, (NEW), Multi-Head, Deburs & Edge Finishes, FULL CNC CONTROL - POR Call	Call	Toronto	Stevens Machinery	866 798 3611
WEBER	(NEW)PT-1M8R-1350,Multi-Head, Abrasive Belt, MBB Brushes, Vacuum Bed,PLC Control,Auto Thickness - STOCK	Call	Toronto	Stevens Machinery	866 798 3611
WEBER	(NEW)PT COMPACT DP6)1350,Multi-Head, Abrasive Belt, Planetary Brushes, Vacuum Bed, PLC, Auto Thickness - STOCK	Call	Toronto	Stevens Machinery	866 798 3611
APEX	37" E2 Sander	Call	Winnipeg	Empire Machinery	800 665 8089
APEX	25" 1000 Series Wide Deburring Machine	Call	Winnipeg	Empire Machinery	800 665 8089



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#### DRILLS & GRINDERS

AMCO	Geared-Head, # 3 MT., Floor Model, High/Low Speeds to 3,480 rpm, ¾ & 1 Hp, 600 Volt	Call	Toronto	Stevens Machinery	866 798 3611
BUFFALO	Floor Model Drill, # 18, # 3 MT., 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt,	Call	Toronto	Stevens Machinery	866 798 3611
SOLBERGA	Geared-Head, # 4 MT., 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V	Call	Toronto	Stevens Machinery	866 798 3611
MDW 3000	Geared Head Drill, # 3 MT., 12" Throat, For/Rev, 2 Speed Motor, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
EDLUND	Heavy Duty Column Drill, large table, Pre-OPWned	Call	Mississauga	Westway	905 803 9999
MAGNETIC CHUCKS	6" X 12", 8" X 24", 15-3/4 OD - COME AND HAVE A LOOK!!	Call	Toronto	Stevens Machinery	866 798 3611
5" x 10"	DELTA/ROCKWELL, Manual Feeds, Cabinet Base, ½ Hp Motor, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
6" x 18"	CHEVALIER, FSG-618, Manual Feeds, Coolant/Dust Unit, 1 Hp, 550 V	Call	Toronto	Stevens Machinery	866 798 3611
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
6" x 18"	EQUIPTOP, Manual Feeds, 1-1/2 Hp Motor, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	Call	Toronto	Stevens Machinery	866 798 3611
6" x 48"	Belt, # P-6-48, SANDER - PROGRESS - Horiz/Vert, On Stand, 1 Hp Motor, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611

#### IRON WORKERS

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	Call	Mississauga	Westway	905 803 9999
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	Call	Mississauga	Westway	905 803 9999
60 ton	FABMASTER, Punch, 12" throat, New, Stock	Call	Mississauga	Westway	905 803 9999
66 ton	FABMASTER, 4" angle, 14" flat, 1-1/2" bar, brake, New, Stock	Call	Mississauga	Westway	905 803 9999
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, New, Stock	Call	Mississauga	Westway	905 803 9999
88 ton	FABMASTER, 6" angle, 18" flat, 1-3/4" bar, New, Stock	Call	Mississauga	Westway	905 803 9999
88 ton	FABMASTER Punch, 20" throat, New, Stock	Call	Mississauga	Westway	905 803 9999
110 ton	FABMASTER, 6" angle, 24" flat, 1-3/4" bar, New, Stock	Call	Mississauga	Westway	905 803 9999
110 ton	FABMASTER Ironworker, Model: IW-110-SD	Call	Winnipeg	Empire Machinery	800 665 8089
135 ton	FABMASTER, 6" angle, 24" flat, 2" bar, New	Call	Mississauga	Westway	905 803 9999
180 ton	FABMASTER, 8" angle, 30" flat, 2-1/4" bar, New, Stock	Call	Mississauga	Westway	905 803 9999
55 ton	FABMASTER, IW 55A, 4" angle, 12" flat, 1-1/4" bar, Pre-Owned	Call	Mississauga	Westway	905 803 9999
180 ton	Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 29" x ¾" Flat shear, 2013, Pre-owned	Call	Mississauga	Westway	905 803 9999
OMS	170 SL Mechanical Ironwork - USED- In Stock	Call	Concord	CML Machinery	905 669 5744

#### LATHES & LATHES CNC

9" x 22"	SOUTH BEND, 3 & 4 Jaw Chucks, Taper Att., Change Gears, ½ Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
LEBLOND	REGAL 14" Swing, 40" CC, pre-owned	Call	Mississauga	Westway	905 803 9999

#### LAZERS

ALPHA LAZER	Prime Series 3015, 4020 & 6025, 5' x 10' - 8' x 20'	Call	Winnipeg	Empire Machinery	800 665 8089
ALPHA LAZER	M-Prime Series Fiber Lazer, 5' x 10' - 8' x 40'	Call	Winnipeg	Empire Machinery	800 665 8089

#### MILLING MACHINES

9" x 49"	BEMATO, Turret, R8, 2 Axis DRO, Variable Speed, 3 Hp Motor, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
11" x 49"	TOS, FNK 25, Turret, R8, 56-4,500 RPM, Pwr Long Feed, 3 HP, 550Volt	Call	Toronto	Stevens Machinery	866 798 3611
IRM ROLLING MILL	2 High x 6" Wide, Uncoiler/Recoiler, Vari-Speed, New 2000, 7.5 Hp, 230/60/3 Volt	Call	Toronto	Stevens Machinery	866 798 3611
M.G.Z WIRE FLATTENING MILL	2 High x 6" Wide, 77 FPM, .0039" to 0.157", 1Hp, 208/230/6-/3Volt	Call	Toronto	Stevens Machinery	866 798 3611

#### NOTCHERS

STRIPPIT	5" x 5" x 10 Gauge Corner Notching Die (2)	Call	Toronto	Stevens Machinery	866 798 3611
PIERCE-ALL	3" x 3" x 10 Gauge Corner Notching Die	Call	Toronto	Stevens Machinery	866 798 3611
APOLLO	¼" x 9" x 9", Model TV 250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal	Call	Toronto	Stevens Machinery	866 798 3611

#### PRESSES

DIE SHOES	For Presses - Different Sizes In Stock - COME AND HAVE A LOOK!!	Call	Toronto	Stevens Machinery	866 798 3611
1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	Call	Toronto	Stevens Machinery	866 798 3611
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.95" Shut Height	Call	Toronto	Stevens Machinery	866 798 3611
2 ton	ALVA ALLEN, OBI, ¾" St, Mechanical, Bench Model, Hand Trip, ½ Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
3 ton	MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand	Call	Toronto	Stevens Machinery	866 798 3611
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
4 ton	ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech, 1/3 Hp, 208/230/460 Volt	Call	Toronto	Stevens Machinery	866 798 3611
4 ton	AZIMUTH, OBI, 4-DT 12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3Hp, 110Volt	Call	Toronto	Stevens Machinery	866 798 3611
4 1/2 ton	FAMCO, OBI, 1-1/4" St, 5-1/4" SH, Mech, 1/3 Hp, 550 Volt (2 AVAILABLE)	Call	Toronto	Stevens Machinery	866 798 3611
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	Call	Toronto	Stevens Machinery	866 798 3611
8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, On Bench, 1 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
10 ton	ROUSSELLE, OBI, 2" St, 6.5" SH, Mech. Clutch, 1/2 Hp, 110/220 Volt	Call	Toronto	Stevens Machinery	866 798 3611
12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, 3/4 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
20 ton	BROWN BOGGS, 2" Stroke, 11" x 20" Bed, Mechanical Clutch, 1-1/2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act, Mech Clutch, Palms, Foot Pedal	Call	Toronto	Stevens Machinery	866 798 3611
25 ton	YOSHINO, PIERCING, ½" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	Call	Toronto	Stevens Machinery	866 798 3611
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611





# QUALITY - SERVICE - VALUE



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## FIBER LASER SYSTEM CY2D LM/3015



- New and more compact design.
- Load/unload automation options available
- Customer table sizes up to 43' long available
- Optional Bevel head available
- Optional CY-FASTMARK high-speed marking
- Fiber generators up to **15Kw** available

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Your laser only makes MONEY when the beam is on...

... and the best way to keep your beam on making money is **CY Laser Automation**

## FIBER LASER SYSTEM CY2D S3015



- Compact layout to optimize floor space
- EVO III, the most advanced cutting head
- VEGA & VORTEX cut technology for best results
- Excellent Warranty & Local Service Available

## FIBER TUBE CUTTING SYSTEM CYT5 / CYT9



### MULTILINGUAL OPERATOR PANEL

Operator interface designed to support the main languages.

CUTTING FROM CAD/CAM SOFTWARE OR DIRECTLY FROM THE OPERATOR PANEL

Operator interface that makes it possible to manage batch production with simplicity but guarantees flexibility for small batches and cutting sample pieces.

### WORKPIECE RANGE

Round Pipe	mm (min/max)	16 / 120	16/225
Square Pipe	mm (min/max)	16x16 / 100x100	16x16 / 160x160
Regular Pipe	mm (min/max)	16x20 / 120x70	16x20 / 170x40

### SERVO PIERCE

Management of a servo-assisted peircing line for optimizing production times with constant and guaranteed quality.



## AKS DURAKUT GANTRY SYSTEM

- Gantry style machine for heavier applications (up to 22' wide and 200' long)
- Optional Dual Plasma system available
- Optional Oxy Torch cutting (multiple torches)
- Optional water or downdraft table
- Optional self cleaning table available
- Optional bevel head (robokut)
- Latest in Hypertherm XPR or HPR technology



## ACCU-KUT CNC PLASMA CUTTER

- Modular, unitized and fully-welded frame design
- Highest accuracy, rigidity, and stability available
- Rails are machines in a single setup for greatest precision on the market
- Standard table width's are 6', 8', or 10'
- Standard table lengths 12', 24', 36', up to 48'
- robo-kut bevel head available
- Optional tube-kut
- Latest Hypertherm - SureCut™ technology
- **"self cleaning" table option**
- **Pull out tray option**
- **aks digital camera option**



**New Options Available**



## LASER MAINTENANCE

### Slat Cleaner



- Specifications:**
- Power: 7Amp 120V single phase
  - Weight: 44 lbs.
  - Overall Length: 87"
  - Slat Thickness: .075 - .250"
  - Slat Length: 49 - 80"
  - Two ModesL. Min. spacing between slats, 1.0" and 1.75"

### Rhino Hammer

The Rhino Hammer makes removing tabbed parts much easier after they are cut. It uses shop air to create impact vibration that breaks the tab loose, leaving the finished parts in good condition. A unique polyurethane tip handles the air pressure necessary for removal of parts.



### Slat Shield Plus



Slat Shield Plus is a dross preventative, it is easily applied, non-toxic, reduces dross build up and reduces slat cleaning time. All while reducing the "load" on your slat cleaner.

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## PLATE PROCESSING

FICEP manufactures a complete line of structural steel and plate fabrication systems, including drill lines, angle lines, CNC plate processing centers, CNC beam coping, plate duplicators, CNC band saws, material handling systems, and CNC pipe cutting systems.



## CNC BEAM DRILL LINES

Automatic CNC drilling, drilling & band sawing, drilling & coping lines for sections in one machine. The three spindles are each equipped with a new additional sub axis that allows independent control of the spindles over a 9-7/8" stroke in the longitudinal axis.



The sub axis, in conjunction with the robust HSK-80 tool holders, permit such operations a helical milling, pocketing, the creation of weld preps, rat holes, coping and the creation of slots at unbelievable speeds as the section is securely clamped during the milling process since the spindles move independently to the required geometry.



## RAZ AUTOMATIC CNC THERMAL COPING LINES FOR STEEL SECTIONS.

The FRC address the various thermal cutting requirements for copes, holes, and cutting to lengths as well as the automatic layout of sections for subsequent fitting and welding. The Ficep robot incorporates a quick change tool changer that switches from the plasma torch to the oxy torch when required for cutting close to the flange, for example, in a second or two. Even within the same section, both torches can be used and selected automatically by the software to utilize the most productive process.



## BALLSCREW PRESS BRAKES

Dener Ball Screw Press Brakes are no-hydraulic, flexible, reliable and advanced bending machines. Next generation machine idea combines green-eco friendly machines productivity, accuracy, flexibility and reliability. The new concept offers low power consumption, less maintenance, no hydraulic oil for operations. Ball Screw Press Brakes comes with advance CNC controller, fast and accurate punch and die clamping multi axis back gauge system. Range 20 - 40 Tons.



## SERVO ELECTRIC PRESS BRAKES

Dener CNC Servo Electric Press Brakes are no-hydraulic, flexible, reliable and advanced bending machines. Next generation machine idea combines green-eco friendly machines productivity, accuracy, flexibility and reliability. The new concept offers low power consumption, less maintenance, no-hydraulic oil for operation. Servo Electric Press Brake comes with advanced CNC controller, fast and accurate punch and die clamping and a multi-axis back gauge system. Range 40 - 200 Tons.



## HYDRAULIC PRESS BRAKES

DENER PUMA XL is a synchronized hydraulic press brake with a 3D Graphical CNC controller and offers simple operation, quick and easy 3D or numerical part programming, easy setup of the machine, and auto calculation of the bend sequence. 3D and DXF programming feature with ESA S 675 Controller. DENER SMART XL CNC is a synchronized hydraulic press brake with numerical CNC controllers. It offers simple operation, quick and easy part programming, easy setup of the machine, auto calculation of the bend angle, and backgauge correction. The 2D offline programming feature of the ESA 630 Controller gives possibility to end users to complete bending programs on Office PC and transfer to machine by LAN or USB. Range 40 - 2000 Tons.



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- Pipe beveling machines
- Abrasive belt plate and pipe beveling machines
- Large bevel and radius edge mills



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**G - SERIES:**  
80" x 67 TON  
To 160" x 165 TON



**BULL SERIES:**  
52" x 110 TON or 64" x 160 TON



**C - SERIES:**  
34" x 25 TON  
To 64" x 50 TON

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30 ton	BROWN BOGGS, OBI, 6" St. 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
55 ton	JFY CNC BUS BAR Punch/Shear, MC50, Pre-Owned	Call	Mississauga	Westway	905 803 9999
66 ton	SEYI SN 1-66S, new	Call	Mississauga	Westway	905 803 9999
121 ton	SEYI SN 1-121, new	Call	Mississauga	Westway	905 803 9999

### PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW ELECTRIC CNC, 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING, (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION)		Call	Toronto	Stevens Machinery	866 798 3611
30 ton x 4'	VIMERCATI, Hydraulic Upstroking, Safety Lights, Mute, Hurco Back Gauge, 550 Volt	Call	Concord	CML Machinery	905 669 5744
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom		Call	Toronto	Stevens Machinery	866 798 3611
55 ton x 6'	NIAGARA, HB55-4-6, Hydraulic, 3 Axis, Autobend 10 control, Pre-Owned	Call	Mississauga	Westway	905 803 9999
88 ton x 8'	Finnpower, 6 axis, TS1 Control, Pre-owned	Call	Mississauga	Westway	905 803 9999
88 ton x 8'	Millenium, 3 axis, Delem DA 41 control, 2011, pre-owned	Call	Mississauga	Westway	905 803 9999
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	Call	Mississauga	Westway	905 803 9999
143 ton x 10'	Trumpf, Model V 130, Delem control, 8 Axis CNC, Pre-Owned	Call	Mississauga	Westway	905 803 9999
110 ton x 10'	Finnpower, 7 axis, TS1 Control, 2007, Integrated light curtains, Pre-Owned	Call	Mississauga	Westway	905 803 9999
115 ton x 13'	GASPARINI, Model PBS 105 4000, Upgraded Cybelec Modiva Pac Control, 1997, Laser Beams, Hydr. crowning	Call	Mississauga	Westway	905 803 9999
130 ton x 12'	Accupress, Model 713012, manual crowning, ETS 3000 Control, Laser Beams, Pre-Owned	Call	Mississauga	Westway	905 803 9999
132 ton x 10'	BAYKAL, 5 axis +crowning, tooling, safety lights, stock	Call	Mississauga	Westway	905 803 9999
140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	Call	Mississauga	Westway	905 803 9999
176 ton x 10'	BAYKAL, 7-axis +crowning, tooling, safety lights, stock	Call	Mississauga	Westway	905 803 9999
176 ton x 12'	BAYKAL, 5 axis +crowning, tooling, safety laser beams, stock	Call	Mississauga	Westway	905 803 9999
220 ton x 12'	BAYKAL, 5 axis +crowning, tooling, safety laser beams, stock	Call	Mississauga	Westway	905 803 9999
220 ton x 12'	SAFAN E-BRAKE, New in stock	Call	Mississauga	Westway	905 803 9999

### PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes	Call	Toronto	Stevens Machinery	866 798 3611
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
8 ton - ROTEX, Manual Turret Punch, #18C-2.25, 18 Stations, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!	Call	Toronto	Stevens Machinery	866 798 3611
30 ton, STRIPPIT, Super 30/30, Single Head, 72 x 42 Table, Gauging, 4 Cabinets Tooling, 5 Hp, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
50 ton, PIERCE-ALL, Hydraulic Ram, Single Head, Punch Holder, Cabinets, No Tooling, 5 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611

### ROLLS - ANGLE, PLATE & TUBE

1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	Call	Mississauga	Westway	905 803 9999
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	Call	Mississauga	Westway	905 803 9999
2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	Call	Mississauga	Westway	905 803 9999
2" x 1/4"	SAHINLER Angle Roll, HPK-65	Call	Mississauga	Westway	905 803 9999
3" x 1/4"	SAHINLER Angle Roll, HPK-80	Call	Mississauga	Westway	905 803 9999
4" x 3/8"	SAHINLER Angle Roll, HPK-100	Call	Mississauga	Westway	905 803 9999
1" x 1" x 1/8"	SAF - Angle Roll, BS40 Manual - New - In Stock	Call	Concord	CML Machinery	905 669 5744
2 1/4" x 2 1/4" x 1/4"	TAURING Angle Roll alfa 50 H2 - New - In Stock	Call	Concord	CML Machinery	905 669 5744
2 1/4" x 2 1/4" x 1/4"	TAURING Angle Roll Saf DS 60 Pqi - New - In Stock	Call	Concord	CML Machinery	905 669 5744
2 1/4" x 2 1/4" x 1/4"	TAURING Angle Roll Saf DS 60 BASIC - New - In Stock	Call	Concord	CML Machinery	905 669 5744
2 3/8" x 14Ga Tube	TAURING Stalom 60 CNC Right/Left Rolling DEMO - In Stock	Call	Concord	CML Machinery	905 669 5744
2" x 14ga	Tube rolling machine Alfa 40 cnc - CNC-USED	Call	Concord	CML Machinery	905 669 5744
1" x 12ga	Tube rolling machine DR1 /MR Manual -USED- In Stock	Call	Concord	CML Machinery	905 669 5744
40" x 1/8"	Slip roll - FAMAR A39-10/3 - New	Call	Concord	CML Machinery	905 669 5744
60" x 14ga	Slip roll - FAMAR A39-15/2 - New	Call	Concord	CML Machinery	905 669 5744
4" x 16ga	TENNSMITH powered Slip Roll, new	Call	Mississauga	Westway	905 803 9999
24" x 20ga	EMPRO Manual Slip Roller - R-2420	Call	Winnipeg	Empire Machinery	800 665 8089
36" x 22ga	EMPRO Manual Slip Roller - R-3622	Call	Winnipeg	Empire Machinery	800 665 8089
36" x 22ga	EMPRO Powered Slip Roller - R3622E	Call	Winnipeg	Empire Machinery	800 665 8089
50" x 16ga	EMPRO Manual Slip Roller - R-5016	Call	Winnipeg	Empire Machinery	800 665 8089

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10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt  
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8 Ft x 18 Gauge, TENNSMITH, Hand Brake, Made In USA - Ready To Go!  
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UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms  
UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor  
UNCOILER - COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V  
UNCOILER - P/A, 2,500 lbs x 14" Wide x 48" OD Coil, 1/2 Hp Motor, Variable Speed, Manual Expansion, 110 V  
UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual  
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 50" OD Coil, Dancer Arm, 1 Hp Motor, 550 Volt  
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt

### DEBURRING & FINISHING MACHINES

AEM, USED, 37" Wide Dry Deburring Machine, 1800 CFM Wet Dust Collector, 20 Hp Motor, 575 Volt - STOCK  
BURRMMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED  
CEMCO, Deburring Machine, 37" Wide, Dry, Scotchbrite Drum, Smooths Edges and Surface, Like New, 575V  
DOWNDRAFT TABLE, 3' X 6', SOURCECET, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt  
TIMESAVER, 24" WIDE TWO HEAD WOOD Deburring Machine, 10 Hp, 550 Volt  
WEBER, 43", 53", 63" Wide, (NEW), Multi-Head, Deburr & Edge Finishes in 1 pass, FULL CNC CONTROL - POR  
WEBER, (NEW) PT-1MRB-1350, Multi-Head, Abrasive Belt, MRR Brushes, Vacuum Bed, PLC Control, Auto Thickness WEBER,  
WEBER (NEW) PT COMPACT DP(6)-1350, Multi-Head, Abrasive Belt, Planetary Brushes, Vacuum Bed, PLC, Auto Thickness

### DRILLS

AMCO, Geared-Head, # 3 MT, Floor Model, High/Low Speeds to 3,480 rpm, 3/4 & 1 Hp, 600 Volt  
BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt  
SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt  
MDW 3000, Geared Head Drill, # 3 MT, 12" Throat, For/Rev, 2 Speed Motor, 550 Volt

### GRINDERS

MAGNETIC CHUCKS - 6" X 12", 8" X 24", 15-3/4 OD - COME AND HAVE A LOOK!!  
6" x 18" - CHEVALIER, Manual Feeds, Coolant & Dust Collector Unit, 1 Hp, 550 Volt  
6" x 18" - EQUIPTOP, Manual Feeds, 18" Long, & 7" Cross Travel, 1 - 1/2 Hp, 575 Volt  
6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550Volt  
6" x 48" Belt, # P-6-48, SANDER - PROGRESS -Vert, On Stand, 1 Hp Motor, 110 Volt

### SHEET METAL EQUIPMENT

20 GAUGE LOCKFORMER SPEEDNOTCH, 4 HEAD, 60 INCH LENGTH, 1 HP 110 VOLT

### NOTCHERS

STRIPPIT - 5" x 5" x 10 Gauge Corner Notcher Die (2)  
PIERCE-ALL - 3" x 3" x 10 Gauge Corner Notcher Die  
1/4" x 9" x 9" APOLLO, Model TV 250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal

### MILLING MACHINES

9" X 49" - BEMATO, Turret, R8, 2 Axis DR0, Variable Speed, 3 Hp Motor, 575 Volt,  
IRM ROLLING MILL - 2 High x 6" Wide, Uncoiler/Recoiler, Vari-Speed, New 2000, 7.5 Hp, 230/60/3 Volt  
M.G.Z. WIRE FLATTENING MILL - 2 High x 2" Wide, 77 FPM, .0039" to 0.157", 1Hp, 208/230/60/3 Volt

### PRESSES

Die SHOES For Presses - Different Sizes In Stock - COME AND HAVE A LOOK!!  
2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke  
1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height  
2 ton - ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 V  
2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 V  
3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand

### PRESSES

1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height  
2 ton - ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 V  
2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 V  
3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand  
4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench, 550 Volt  
4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech, 1/3 Hp, 208/230/460 Volt  
4 ton - AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3 Hp, 110 Volt  
4-1/2 ton - FAMCO, OBI, 1-1/4" St, 5-1/4" SH, Mech, 1/3 Hp, 550 Volt  
5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model  
8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, On Bench, 1 Hp, 575 Volt  
10 ton - ROUSSELLE, OBI, 2" St, 6.5" SH, Mech Clutch, 1/2 Hp, 110 Volt  
12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mechanical Clutch, 1 Hp, 550 Volt  
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt  
20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1Hp, 550 Volt  
20 ton - BROWN BOGGS, 2" Stroke, 11" x 20" Bed Mechanical Clutch, 1-1/2Hp, 550 Volt  
22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foo  
25 ton - YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control  
28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt  
44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

### PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004)  
2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GAUARS  
SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON  
ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION  
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom

### PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes  
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 V  
8 ton - RITEX, Manual Turret Punch, #18-2.25, 18 Stations, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop  
30 ton, STRIPPIT, Super 30/30, Single Head, 72 x 42 Table, Gauging, 4 Cabinets Tooling, 5 Hp, 575 Volt  
50 ton, PIERCE-ALL, Hydraulic Ram, Single Head, Punch Holder, Cabinets, No Tooling, 5 Hp, 550 Volt

### SAND BLAST CABINETS

EMPIRE, PF-3648 SRB-4, 2 Gloves, Gun, Lights, 1 Hp, 110 Volt

### SAWS

ROLL-IN, VERTICUT, E. R. Maier, KM 1012, 10" x 12" Capacity, 4 Speeds, 1 Hp Motor, 110 Volt  
Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt  
Cold Saw, DELTA, 12" Blade, Steel & Aluminum, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt  
Cold Saw, SCOTCHMAN, 12" Blade, Straight Cut, High/Low Speeds, Pneu. Infeed, Pneu. Vise, Pneu. Head  
PISTORIUS - Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt  
Radial Arm Saw, DENWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt

### SHEARS

16ga. X 50" - EDWARDS, UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes  
14ga. X 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt  
1/4" x 12 Ft - WYSONG, Hydraulic, 36" CNC Back Gauge, Sq. Arm, Two Support Arms, 20 Hp, 550 Volt

### WELDERS

275 AMP, LINCOLN, TIG & STICK WELDER Plug, Cables, Microstart, Sq. Wave, 575/1/60 Volt  
25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 V  
18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 V  
15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 V  
10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 V  
Wirefeeder, FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New



## Oblong Punches and Dies

IO16 OBLONG Punches and Dies		IO20 OBLONG Punches and Dies		IO26 OBLONG Punches and Dies				
IO16 - IO55	IO20 - IO59	IO26 - IO62	IO16 PUNCHES	IO55 DIES	IO20 PUNCHES	IO59 DIES	IO26 PUNCHES	IO62 DIES
\$65.00	\$65.00	\$70.00	\$70.00	\$82.00	\$82.00			

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To view our complete  
Oblong Stock List go to:

<http://punchtools.com/ironworker>



Punch Tools	CST	CPD	AP	GF Mechant	Piranha	Mubea
I16	219	F16	119	37	DH	H1
I20	221	F20	121	40	EA	H2
I26	228	F26	128	45	EF	

Punch Tools	CST	CPD	AP	GF Mechant	Piranha	Mubea
I55	413	F55	313	81	JB	H1
I59	417	F59	317	82	JC	H2
I62	419	F62	319	85	JF	

## Press Brake Louver Tools

Capacity to 12GA Stainless



For a video demonstration  
and more information go to:  
<http://punchtools.com/louwer>

## Punch Tools Inc.

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### ROLLS - ANGLE, PLATE & TUBE

50" x 16ga	EMPRO Powered Slip Roller - R5016F	Call	Winnipeg	Empire Machinery	800 665 8089
24ga	TIN KNOCKER Pittsburgh Rollformer	Call	Winnipeg	Empire Machinery	800 665 8089
20ga	TIN KNOCKER Pittsburgh Rollformer	Call	Winnipeg	Empire Machinery	800 665 8089
20ga	TIN KNOCKER TK30, Cleat Bender; Mild Steel	Call	Winnipeg	Empire Machinery	800 665 8089
4" X 10ga.	SAHINLER Plate Roll	Call	Mississauga	Westway	905 803 9999
5" x 3/16"	SAHINLER Roll	Call	Mississauga	Westway	905 803 9999
5" x 1/4"	SAHINLER, Hydraulic Roll, New	Call	Mississauga	Westway	905 803 9999

### SAWS

ROLL-IN	VERTICUT, E.R. Maier, Vertical, KM1012, 10" x 12" Capacity, 1 Hp Motor, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Band Saw	Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Band Saw	HYD-MECH DM-10, 9-3/4" round cap., new, stock	Call	Mississauga	Westway	905 803 9999
Band Saw	HYD-MECH Saw, S20M, 13" cap. round, new, stock	Call	Mississauga	Westway	905 803 9999
Band Saw	HYD-MECH Saw, S20P, 13" cap. round, new, stock	Call	Mississauga	Westway	905 803 9999
Band Saw	HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock	Call	Mississauga	Westway	905 803 9999
Band Saw	HYD-MECH Saw, S23A, automatic feed., new in stock	Call	Mississauga	Westway	905 803 9999
Band Saw	PISTORIUS, Double Mitre Saw, 2 x 10" Blades, Pnev. Foot Pedal, 110/220 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Band Saw	Various model single and double column- Steel-SS & Aluminum- New- In Stock	Call	Concord	CML Machinery	905 669 5744
Band Saw	1600 - ELLIS Bandsaw, 10" Round @ 90 degrees	Call	Winnipeg	Empire Machinery	800 665 8089
Band Saw	1800 - ELLIS Bandsaw, 11" Round @ 90 degrees	Call	Winnipeg	Empire Machinery	800 665 8089
Band Saw	MARVEL Mark-9-III, Vertical Tilt Frame Bandsaw	Call	Winnipeg	Empire Machinery	800 665 8089
Band Saw	MARVEL 380-APC, Vertical Tilt Frame Bandsaw	Call	Winnipeg	Empire Machinery	800 665 8089
Band Saw	MARVEL S330/2/HV, Swivel Head Horizontal Bandsaw	Call	Winnipeg	Empire Machinery	800 665 8089
Band Saw	MODERN Semi-Automatic Mitering Horizontal Bandsaw @90 Deg. 18" Round/18x18" Square, 18x21" Rectangle	Call	Winnipeg	Empire Machinery	800 665 8089
Radial Arm Saw	DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Cold Saw	DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Cold Saw	SCOTCHMAN, 12" Blade, Straight Cut, High/Low Speeds, Pnev. Infeed, Pnev. Vise, Pnev. Head	Call	Toronto	Stevens Machinery	866 798 3611
Cold Saw	SOCO, 11" blade, manual, new, stock	Call	Mississauga	Westway	905 803 9999
Cold Saw	SOCO, 12-1/2" blade, manual, new, stock	Call	Mississauga	Westway	905 803 9999
Cold Saw	SOCO, 14- 1/2" blade, manual, New, Stock	Call	Mississauga	Westway	905 803 9999
Cold Saw	SOCO, 14-1/2" blade, fully automatic CNC, new, stock	Call	Mississauga	Westway	905 803 9999
Cold Saw	SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned	Call	Mississauga	Westway	905 803 9999
Cold Saw	Pertici, Non-Ferrous "V" Notch saw, 10" Blades, 2009, Pre-owned	Call	Mississauga	Westway	905 803 9999
Cold Saw	12" & 14.5" blade, pivot or column- Steel-SS & Aluminum- New- In Stock	Call	Concord	CML Machinery	905 669 5744

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4' x 10 ga	SAMPSON, Hydraulic Shear, New, Stock	Call	Mississauga	Westway	905 803 9999
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4' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga	TENNSMITH Pneumatic Shear, new, stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga	TENNSMITH Hydraulic Shear, new, stock	Call	Mississauga	Westway	905 803 9999
4' x 16 ga	Edwards MiniShear, 24" BG, Electric, Pre-Owned	Call	Mississauga	Westway	905 803 9999
10' x 16 ga	GATTI Mechanical Shear	Call	Winnipeg	Empire Machinery	800 665 8089
10' x 16 ga	JOUNAEL Electro-Mechanical Shear	Call	Winnipeg	Empire Machinery	800 665 8089
10' x 14 ga	TENNSMITH LM1014F, Shear, New	Call	Mississauga	Westway	905 803 9999
10' x 10 ga	EMPRO Electro-Mechanical Shear	Call	Winnipeg	Empire Machinery	800 665 8089
10' x 1/4"	EMPRO Hydraulic Shear	Call	Winnipeg	Empire Machinery	800 665 8089
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	Call	Mississauga	Westway	905 803 9999
13' x 1/4"	Baykal HNC 4100 x 6, Programmable Rake Angle, Blade Gap and Backgauge, 2013, Pre-owned	Call	Mississauga	Westway	905 803 9999
	Several sizes of Blades for Pearson Shear and Farina Shear -In Stock	Call	Concord	CML Machinery	905 669 5744
50" x 16 ga	EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs	Call	Toronto	Stevens Machinery	866 798 3611
52" x 14 ga	SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
52" x 14 ga	EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	Call	Winnipeg	Empire Machinery	800 665 8089
52" x 10 ga	EMPRO Hydraulic Shears, H5210- 220/1, 220/3, & 575/3 Phase	Call	Winnipeg	Empire Machinery	800 665 8089

### SHEET METAL EQUIPMENT

FLAGLER	20ga, Pittsburg Machine, new, stock	Call	Mississauga	Westway	905 803 9999
FLAGLER	24ga, Junior Pittsburg Machine, new, stock	Call	Mississauga	Westway	905 803 9999
VICON	S and Drive cleat rollformer, with pittsburg rolls and 4-1 rolls and slitter, NEW	Call	Mississauga	Westway	905 803 9999
VICON	20ga., Snap Lock Button Punch, new stock	Call	Mississauga	Westway	905 803 9999
SEAM CLOSER	Iowa Whisper Lock Vertical Pittsburgh Seam Closer, Pre-owned	Call	Mississauga	Westway	905 803 9999
PIERCE ALL	50 ton, Hydraulic Ram, Single Head, Punch Holder, Cabinets, No Tooling, 5 Hp, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
JOURNAL	CNC Folder, 10FT x 16GA	Call	Winnipeg	Empire Machinery	800 665 8089
NORLOK	SURLOCK III, Clinching Machine	Call	Winnipeg	Empire Machinery	800 665 8089
NORLOK	SURLOCK II, High Speed Clinching Machine	Call	Winnipeg	Empire Machinery	800 665 8089
ENGEL	26-16 GA Mild Steel, Seam Closer	Call	Winnipeg	Empire Machinery	800 665 8089
TIN KNOCKER	TK30, 20GA, Cleat Bender, Mild Steel	Call	Winnipeg	Empire Machinery	800 665 8089
SPIRAL HELIX	5" - 5", Gorelocker Sport Plus	Call	Winnipeg	Empire Machinery	800 665 8089

### TUBE MACHINERY

MEMOLI ETM	2.5" Sch. 40 - Memoli ETM 76, Mandreless, 1 axis, 575V, 3Ph-New- In Stock	Call	Concord	CML Machinery	905 669 5744
ERCOLINA	2" Sch. 40 - 050 Top Bender, Mandreless, 1 axis-USED- In Stock	Call	Concord	CML Machinery	905 669 5744
EUREKAMATIC	CE/CN 4" x 3/8" Bending, Scrolling & Circle - New, In Stock	Call	Concord	CML Machinery	905 669 5744
FABMASTER	Horizontal Horizontal hydraulic, HBM-45, 45 tons	Call	Mississauga	Westway	905 803 9999
MACKMA	BM 34-SA 1" PIPE - MACKMA BM 34-SA, 110Volt -1phase, 1 axis-NEW- In Stock	Call	Concord	CML Machinery	905 669 5744
MACKMA	2"Sch. 40 PIPE - MACKMA BM 60-SA, Mandreless, 1 axis-NEW- In Stock	Call	Concord	CML Machinery	905 669 5744
MCB - 650	Flat Bar Bender, 2"x1/4", 7 sets of tools	Call	Mississauga	Westway	905 803 9999
RMD 100	Manual, bender, 1" sched 40 pipe, 1-3/4" tube,	Call	Mississauga	Westway	905 803 9999
RMD 150	Hydraulic, 110/1/60, 2"sch40 pipe, 2-1/2" tube, new	Call	Mississauga	Westway	905 803 9999
RMD 250	Electric, 220/1/60, 2" sch40 pipe, 2-1/2" tube, new	Call	Mississauga	Westway	905 803 9999
RMD 325	Electric, 220/1/60, 2"sch80 pipe, 3" tube, programmable	Call	Mississauga	Westway	905 803 9999
SOCO	Tuber Bender CNC, SB 39 Auto, 1-1/2"cap., New	Call	Mississauga	Westway	905 803 9999
SOCO	Tube Bender, CNC, SB 63 Auto, 2-1/2"cap., In Stock	Call	Mississauga	Westway	905 803 9999
SPIRAL HELIX	3600 Tubeformer	Call	Winnipeg	Empire Machinery	800 665 8089
EMPRO	5Ft x 16GA, Duct Bender	Call	Winnipeg	Empire Machinery	800 665 8089
MILLEMIGLIA	DSE 70 Expanding & Reducing Machine 1" to 2 3/4" -USED- In Stock	Call	Concord	CML Machinery	905 669 5744





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Tig & Stick Welder, 275 Amp, LINCOLN, Plug, Cables, Microstart, Sq. Wave, 575/1/60 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Spot Welder 25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Spot Welder 18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Spot Welder 15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Spot Welder 10 KVA, WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Wirefeeder FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3rd Axis, New	Call	Toronto	Stevens Machinery	866 798 3611
SPIRAL HELIX 3" - 39", Stitch Welder	Call	Winnipeg	Empire Machinery	800 665 8089








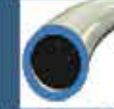


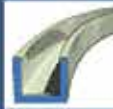













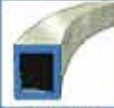







**MISCELLANEOUS EQUIPMENT**

Zakron 2 axis press brake gage system X & Y - New - In Stock	Call	Concord	CML Machinery	905 669 5744
Several sizes of Blades for Pearson Shear and Farina Shear - In Stock	Call	Concord	CML Machinery	905 669 5744
Air Compressor - 10 HP, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
Air Compressor - 15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	Call	Toronto	Stevens Machinery	866 798 3611
SAND BLAST CABINETS- EMPIRE, PF-3648 SRB-4, 2 Gloves, Gun, Lights, 1 Hp, 110 Volt	Call	Toronto	Stevens Machinery	866 798 3611
NOTCHER 1/4" x 9" x 9" APOLLO, Model TV 250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal	Call	Toronto	Stevens Machinery	866 798 3611
Oil Filtering and Transfer System, 9gpm, portable, 110/1/60, new	\$950	Mississauga	Westway	905 803 9999
ROPPER WHITNEY rotary turning, 24ga., pre-owned	Call	Mississauga	Westway	905 803 9999
ROPPER WHITNEY rotary turning, 24ga., pre-owned	Call	Mississauga	Westway	905 803 9999
WATERJET CUTTING, Multicam, 4000 series, 5' x 10' cap, 2009, 50Hp- 60,000 PSI, KMT Pump, Pre-owned	Call	Mississauga	Westway	905 803 9999

STEEL MARKETPLACE	ANGLE/FLAT/ROUNDS/SQUARES/CHANNELS				STEEL MARKETPLACE
15 tons	Angle 2 x 2 x 3/8 x 34' -3"	Call	Niagara Falls	Salit Steel	800 263 7110
2.5 tons	Angle 3 x 2 x 5/16 x 18' -8"	Call	Niagara Falls	Salit Steel	800 263 7110
20 tons	Angle 3 x 3 x 1/2 - 40' A36/A529	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar - 1/4 x 2 3/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
1 ton	Flat Bar - 1/4 x 5 1/2 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/16 x 1 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/16 x 1 1/4" - 20'	Call	Niagara Falls	Salit Steel	800 263 7110
1 ton	Flat Bar 5/16 x 1 3/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/16 x 2 1/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
3 tons	Flat Bar 5/16 x 2 1/2 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/16 x 3 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
4 tons	Flat Bar 5/16 x 3 1/2 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
6 tons	Flat Bar 5/16 x 4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110



## Kubes Steel Quick Reference Chart for 2-Axis Section Rolling and Bending

							
Beams Easy Way To 40" section depth	Beams Hard Way To 27" section depth	Beams Swept To 40" section depth	Beams Cambered To 40" section depth	Tee Stem Up/Down To 18" Section Depth	Tee Stem In To 18" Section Depth	Tee Stem Out To 18" Section Depth	Pipe to 42" Diameter
							
Channel Toe In To 18" section depth	Channel Toe Out To 18" section depth	Channel Hard Way To 18" section depth	Kubes can custom form Channels to your specifications	Square to 10" x 10"	Round to 10 1/2" Diameter	Flat Bar Easy Way To 4" x 22"	Flat Bar Hard Way To 2 3/8" x 16"
							
Angle Leg In To 8 x 8 x 1 1/4"	Angle Short Leg In To 8 x 8 x 1 1/4"	Angle Long Leg In To 8 x 8 x 1 1/4"	Angle Heel In To 8 x 8 x 1 1/4"	Angle Leg Out To 8 x 8 x 1 1/4"	Angle Short Leg Out To 8 x 8 x 1 1/4"	Angle Long Leg Out To 8 x 8 x 1 1/4"	Angle Heel Out To 8 x 8 x 1 1/4"
							
Square HSS To 20" x 20"	Square HSS Diagonal To 20" x 20"	Rectangular HSS Easy Way To 20" x 16"	Rectangular HSS Hard Way To 20" x 16"	Round HSS To 42" Diameter	Standard Rail Ball Up To 135# / Yd	Standard Rail Ball In To 135# / Yd	Standard Rail Ball Out To 135# / Yd

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STEEL MARKETPLACE		ANGLE/FLAT/ROUNDS/SQUARES/CHANNELS			STEEL MARKETPLACE
6 tons	Flat Bar 5/16 x 7 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
3 tons	Flat Bar 3/8 x 2 1/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
3 tons	Flat Bar 1/2 x 2 3/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/8 x 1 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/8 x 1 1/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 5/8 x 3 1/2 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 3/4 x 1 1/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
1 ton	Flat Bar 1 x 1 1/4 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 1 x 9 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
2 tons	Flat Bar 1 1/4 x 5 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
4 tons	Round Bar 1 3/8 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
1 ton	Square Bar 7/8 x 20'	Call	Niagara Falls	Salit Steel	800 263 7110
1 tons	Square Bar 1 1/4 - 20'	Call	Niagara Falls	Salit Steel	800 263 7110
13 pcs	CH15 x 33.9 - 8' to 9'	Call	Niagara Falls	Salit Steel	800 263 7110

STEEL MARKETPLACE		SHEET & PLATE			STEEL MARKETPLACE
3 pcs	22 ga. Galn Coat Sheet - 60x96	Call	Niagara Falls	Salit Steel	800 263 7110
14 pcs	3/4 - 13F Expanded Metal - 60x120	Call	Niagara Falls	Salit Steel	800 263 7110

STEEL MARKETPLACE		RAIL - STEEL			STEEL MARKETPLACE
30# ASCE RAIL - 20' & 30' LTHS.	Call	Hamilton	Central Rail	905 521 8477	
40# ASCE RAIL - 20', 30' & 40' LTHS.	Call	Hamilton	Central Rail	905 521 8477	
60# ASCE RAIL - 20', 30' & 40' LTHS.	Call	Hamilton	Central Rail	905 521 8477	
80# ASCE RAIL - 39' LTHS.	Call	Hamilton	Central Rail	905 521 8477	
85# ASCE RAIL - 39' LTHS.	Call	Hamilton	Central Rail	905 521 8477	

STEEL MARKETPLACE		TUBE AND PIPE			STEEL MARKETPLACE
4 pcs	25 x1.5 x .125x24' noMIRs	Call	Niagara Falls	Salit Steel	800 263 7110
10 pcs	5.5 x 5.5 x .313 x 52' - A500C	Call	Niagara Falls	Salit Steel	800 263 7110
2 pcs	5x4x .125x24' A500C	Call	Niagara Falls	Salit Steel	800 263 7110
2 pcs	7x4x .250x40' A500C	Call	Niagara Falls	Salit Steel	800 263 7110
5 pcs	8x3x .500x48' - A500C	Call	Niagara Falls	Salit Steel	800 263 7110
2 pcs	14x4x .375x48' - A500C	Call	Niagara Falls	Salit Steel	800 263 7110
1 pcs	14x14x .375x29' A500C	Call	Niagara Falls	Salit Steel	800 263 7110
2 pcs	16x12x .313x27.083' A500C	Call	Niagara Falls	Salit Steel	800 263 7110
1 pcs	18x6x .500x30' A500C	Call	Niagara Falls	Salit Steel	800 263 7110

STEEL MARKETPLACE		WIDE FLANGE			STEEL MARKETPLACE
20 pcs	WF8 x 40 x 50'	Call	Niagara Falls	Salit Steel	800 263 7110



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