



# STEEL®

**MARKETPLACE**  
CONNECTING BUYERS & SELLERS IN THE FABRICATION AND METAL WORKING INDUSTRY



## Breakthrough.

Is lack of manpower and technology causing a bottleneck in your workflow?

The ASTES HS Skyway is a fully automated solution with the fastest cutting, sorting, and stacking while maintaining accuracy throughout the entire process.



**NEW!**

Patented, integrated tool changer head with 6 tools. Out of Center Tools for heavy parts with an odd center of mass. High precision even at high speeds!



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# ASTES<sup>4</sup>

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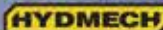
Laser Cutters



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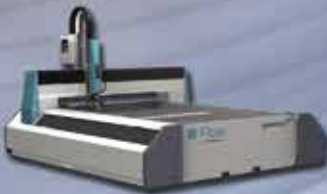


Plate Rolls



Plate Shears



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20% faster

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the Italian excellence

Precision tooling at excellent prices



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**Tri-County**  
**Saw Services Inc.**  
*Band saw repair specialists*

We service all makes and models of band saws and metal cutting machinery used by metal fabricators, steel manufacturers and machine shops across southern Ontario.

**Services**

- Emergency repairs
- Preventative maintenance
- 20-point machine inspection
- PLC software upgrades
- Operator and safety training
- Full Service Now Available In GTA

**Machinery Serviced**

- Horizontal and vertical band saws
  - Cold saws and Iron workers
- (makes include: Hyd-Mech, DoAll, Kasto, Cosen, Behringer, Marvel, Bomar, Amada, Hem Saw)

**We also provide**

- High performance band saw blades
- Custom-sized, welded band saw blades
- Machine coolant and lubricants
- Pre-fabricated and custom machine parts
- In stock or custom conveyors

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www.ontariosawservice.com

**MACHINERY**

**LISTING CONTACT:**

**SM** - STEVENS MACHINERY, TORONTO (REXDALE), ON., PH: 866-798-3611

**WM** - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999

**EMP**- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

**CENTRAL RAIL** - CENTRAL RAIL SUPPLY, SMITHVILLE, ON., PH: 905-521-8477

**SALIT STEEL** - SALIT STEEL, NIAGARA FALLS, ON., PH: 800-263-7110

**BRAKES MANUAL**

4' x 22 ga.	TENNSMITH, Bench Brake, new, stock	WM
4' x 22 ga.	ENNSMITH, Box and pan brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	WM
4' x 12 ga.	TENNSMITH, Box & Pan Brake, new, stock	WM
6' x 16 ga.	TENNSMITH, Box and Pan Brake, new, stock	WM
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	WM
8' x 18 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 18 ga.	TENNSMITH, Hand Brake, Made In USA - Ready To Go!	SM
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 16 ga.	TIN KNOCKER TK 816 Handbrake	EMP
8' x 12 ga.	SAMPSON, Apron Brake, new, stock	WM
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	WM
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	WM
10' x 16 ga.	TIN KNOCKER TK 1016 Handbrake	EMP
10' x 16 ga.	JOUANEL - CNC Folder	EMP
10' x 16 ga.	TENNSMITH, Apron Brake New, Stock	SM
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE	SM
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	EMP
10' x 14 ga.	SAMPSON, Hydraulic Box & Pan, In Stock, New	SM
10' x 14 ga.	EMPRO Model V-1014-6, Manual Box & Pan Brake	EMP
10' x 14 ga.	BAILEIGH Pre-Owned, Hydraulic Box & Pan Brake	EMP

**COIL HANDLING & FEEDING**

UNCOILER	DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion	SM
UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms	SM
UNCOILER	Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor	SM
UNCOILER	LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor	SM
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	SM
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	SM
UNCOILER	K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt	SM
CRADLE STRAIGHTENER	COOPER WEYMOUTH, A/C, 15,000 lbs, 62" OD x 18" W, 7 Roll, 15Hp, 230/460V	SM

**COIL HANDLING & FEEDING**

Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	WM
MECON	Servo feed/straightener, 48" wide, pre-owned	WM
COE	42" Power Straightener, Pre-Owned	WM
MECON	42" x 20,000 Lb. Coil Reel, motorized, Hyd Expansion, Coil Guard, Over arm, Pre-owned	WM
48-60" Duct	IPI Pro-Ductomatic Front-End Coil Line	EMP

**DEBURRING & FINISHING MACHINES**

BURRMASTER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	SM
CEMCO	Deburring Machine 37" Wide, Dry, Scotchbrite Drum, Smooths Edges & Surface, Like New, 575V	SM
DOWNDRAFT TABLE	3' X 6', SOURCECETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt	SM
WEBER	DEBURRING MACHINES - NEW - THE BEST MACHINES AND FINISH YOU CAN BUY!	SM
WEBER	53" Wide, 2 Heads, Finishing & Edge Rounding, Vacuum Bed	SM
SOCO	Tube End Chamfering, 4" cap., new, stock	WM
TIMESAVER	37", Model 2111-13-00, Single head, wet, 2005, Pre-owned	WM
APEX	37" EZ Sander, IN STOCK	EMP
APEX	25" 1000 Series Wide Deburring Machine	EMP

**DRILLS & GRINDERS**

BUFFALO	Floor Model Drill, # 16, 1/2" Drill Chuck, 11" x 11" Table, 1/2 Hp Motor, 110 V	SM
BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt	SM
ERLO	Gear-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt	SM
SOLBERGA	Gear-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V	SM
MAGNETIC CHUCKS	6" X 12", 8" X 24", 15-3/4 OD - COME AND HAVE A LOOK!!	SM
6" x 18"	CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt	SM
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, 7" Cross Travel, 1-1/2 Hp, 575 Volt	SM
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	SM
CHEVALIER	Pre-Owned Model FSG-1020AD Programmable Surface Grinder	EMP

**IRON WORKERS**

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	WM
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	WM
55 Ton	EMPRO 55 Ton, Model I-55T - IN STOCK	EMP
60 ton	FABMASTER, Punch, 12" throat, New, Stock	WM

STEVENS MACHINERY  
Sales Inc.

26 Airview Road, Unit #A, Etobicoke (Toronto) ON., M9W 4P2  
Ph: 416-798-3611 • TF: 1-866-798-3611 • Email: andrew@stevensmachine.com  
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# THE RIGHT MACHINES WILL MAKE YOU MONEY



**G - SERIES**  
80" X 67 TON  
To 160" x 165 TON



**BULL SERIES**  
52" X 110 TON or 64" x 160 TON



**C - SERIES**  
34" X 25 TON  
To 64" x 50 TON

SERVO-MOTOR BALL SCREW • LOWER OPERATING COSTS • ECOLOGICALLY FRIENDLY • MADE IN FINLAND • SOLD WORLDWIDE

## AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt  
15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

## BRAKES, MANUAL

8 Ft x 18 Gauge, TENNSMITH, Hand Brake, Made In USA -Ready To Go!  
10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE

## COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion  
UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms  
UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor  
UNCOILER - LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor  
UNCOILER - COLT, 2,500 Lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V  
UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual  
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt

## DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED  
CEMCO, Deburring Machine, 37" Wide, Dry, Scotchbrite Drum, Smooths Edges and Surface, Like New, 575V  
DOWNDRAFT TABLE, 3' X 6' SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt  
WEBER DEBURRING MACHINES - NEW - THE BEST MACHINES AND FINISH YOU CAN BUY!  
WEBER, 53" Wide, 2 Heads, Finishing & Edge Rounding, Vacuum Bed

## DRILLS

BUFFALO Floor Model Drill, # 15, 1/2" Drill Chuck, 11" x 11" Table, 1/2 Hp Motor, 110 Volt  
BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt  
ERLO Gearing-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt  
SOLBERGA Gearing-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

## GRINDERS

MAGNETIC CHUCKS - 6" X 12", 8" X 24", 15-3/4 OD - COME AND HAVE A LOOK!!  
6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt  
6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt  
6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

## SHEET METAL EQUIPMENT

20 GAUGE LOCKFORMER SPEEDNOTCH, 4 HEAD, 60 INCH LENGTH, 1 HP 110 VOLT

## NOTCHERS

STRIPPIT - 5" x 5" x 10 Gauge Corner Notching Die, Front Table & Guides (2)  
PIERCE-ALL - 3" x 3" x 10 Gauge Corner Notching Die  
1/4" x 9" x 9" APOLLO, Model TV 250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal

## MILLING MACHINES

9" x 42" - FIRST Turret, RB, Variable Speed, Reversible, Manual Feeds, 2 Hp, 575 Volt  
IRM ROLLING MILL - 2 High x 6" Wide, Uncoiler/Recoiler, Vari-Speed, New 2000, 7.5 Hp, 230/60/3 Volt  
9" x 42" - BRIDGEPORT, Turret Mill @ Fagor 2 Axes DRO, 1 HP, 550/60/3 Volt  
BRIDGEPORT - 42" x 9" Table, 8 Speed, 2 Axis DRO, Pwr Long. Feed, 1 HP

## PRESSES

DIE SHOES For Presses - Different Sizes In Stock - COME AND HAVE A LOOK!!  
1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke  
1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height  
2 ton - ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 Volt  
2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt

## PRESSES

3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand  
4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt  
4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt  
4 ton - AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3 Hp, 110 Volt  
5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model  
8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt  
8 ton - ALVA ALLEN, OBI, 1-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt  
8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt  
10 ton - ROUSSELLE, OBI, 2" St, 6.5" SH, Mech. Clutch, 1/2 Hp, 110/220 Volt  
12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, -3/4 Hp, 550 Volt  
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt  
20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt  
20 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 1-1/2 Hp, 550 Volt  
22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act, Mech Clutch, Palms, Foot Pedal  
25 ton - YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control  
28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt  
30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt  
44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

## PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),  
2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,  
SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON  
ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION  
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10" 3/4" H x 1/2" W Tang on Bottom

## PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes  
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt  
8 ton - ROTEX, Manual Turret Punch, #18C-2.25, 18 Stations, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!

## SAWS

Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt  
Cold Saw, DELTA, 12" Blade, Steel & Aluminum, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt  
Cold Saw, SCOTCHMAN, 12" Blade, Straight Cut, High/Low Speeds, Pneu. Infeed, Pneu. Vise, Pneu. Head  
PISTORIUS - Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt  
Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt

## SHEARS

16 ga. x 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs  
16 ga. x 72" - NIAGARA, Mechanical Shear, Mechanical Foot Pedal, 5 Hp, 575 Volt  
14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt  
1/4" x 12 Ft - WYSONG, Hydraulic, 36" CNC Back Gauge, Sq. Arm, Two Support Arms, 20 Hp, 550 Volt - SPECIAL PRICE!

## WELDERS

275 AMP, LINCOLN, TIG & STICK WELDER Plug, Cables, Microstart, Sq. Wave, 575/1/60 Volt  
25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt  
18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt  
15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt  
10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt  
Wirefeeder, FROMIUS, VRI500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New

# V-18APC-60

## AUTOMATIC VERTICAL BAND SAW

OUR AFFORDABLE, HIGH QUALITY SAWS ARE UNMATCHED IN PROVIDING THE BEST COST-PER-CUT ON THE MARKET

18" X 22" CAPACITY  
7.5 HP VFD  
1 1/4" BLADE

- AUTOMATIC PROGRAMMABLE MITERING
- FOUR FULL STROKING HYDRAULIC VISES
- AUTOMATIC MULTI-INDEXING
- POWERED MOVEABLE GUIDE ARM

The V-18APC-60 is a automatic ver band saw with the ability to miter from left to 60° right. You can choose a left right side infeed. A 3 degree fixed canted head allows for more efficient cutting and improved blade life when cutting larg beams, structural steel, and bundles of square tubing.



RELIABLE SAWS. RELIABLE PEOPLE.  
HYDMECH.COM

### IRON WORKERS

60 Ton	Marvel 60 Ton, Model MSIW60D - IN STOCK	EMP
60 Ton	Pre-Owned Durma 60 Ton, Model IW-55 BDT, IN STOCK	EMP
66 ton	FABMASTER, 4" angle, 14" flat, 1-1/2" bar, brake, New, Stock	WM
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, New, Stock	WM
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, Pre-owned	WM
88 ton	FABMASTER, 6" angle, 18" flat, 1-3/4" bar, New, Stock	WM
88 ton	FABMASTER Punch, 20" throat, New, Stock	WM
110 ton	FABMASTER, 6" angle, 24" flat, 1-3/4" bar, New, Stock	WM
110 Ton	Pre-Owned FABMASTER Ironworker, Model IW-110-SD	EMP
135 ton	FABMASTER, 6" angle, 24" flat, 2" bar, New	WM
180 ton	FABMASTER, 8" angle, 30" flat, 2-1/4" bar, New, Stock	WM
180 ton	Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 29" x 3/4" Flat shear, 2013, Pre-owned	WM

### LATHES & LATHES CNC

9" x 22"	SOUTH BEND, 3 & 4 Jaw Chucks, Taper Att., Change Gears, 1/4 Hp, 110 Volt	SM
LEBLOND REGAL 14"	Swing, 40" CC, pre-owned	WM

### LASERS, PLASMA

ALPHA LAZER	Prime Series 3015, 4020 & 6025, 5' x 10' - 8' x 20'	EMP
ALPHA LAZER	Pro Series Fiber Laser, 5' x 10' - 8' x 40'	EMP

### MILLING MACHINES

9" x 49"	FIRST, Turret, R8, Variable Speed, Reversible, Manual Feeds, 2 Hp, 575 Volt	SM
IRM ROLLING MILL	2 High x 6" Wide, Uncoiler/Recoiler, Vari-Speed, New 2000, 7.5 Hp, 230/60/3 Volt	SM
BRIDGEPORT	42" X 9" Table, 8 Speed, 2 Axis DRO, Pwr Long. Feed, 1 Hp	SM

### NOTCHERS

STRIPPIT	5" x 5" x 10 Gauge Corner Notching Die, Front Table & Guides (2)	SM
PIERCE-ALL	3" x 3" x 10 Gauge Corner Notching Die	SM
APOLLO	1/2" x 9" x 9", Model TV 250/6 Hydraulic, Variable Angle, 5 Hp, 600 V, Elect. Foot Pedal	SM
DURMA	Pre-Owned Model VN2006, 1/4" Hyd. Variable Angle Notcher	EMP
EMPRO	Model HY-4, 10GA. 8.5" x 8.5" x 90 Degree Hydraulic Notcher	EMP

### PRESSES

DIE SHOES	For Presses - Different Sizes In Stock - COME AND HAVE A LOOK!!	SM
1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	SM
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height	SM
2 ton	ALVA ALLEN, OBI, 3/4" St. Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 Volt	SM
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	SM
3 ton	MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt	SM
4 ton	ALCECO, OBI, 4-BDT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt	SM
4 ton	AZIMUTH, OBI, 4-DT12, 12" Throat, 1-1/4" St, 5-3/4" SH, 1/3Hp, 110Volt	SM
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	SM
8 ton	ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt	SM
8 ton	ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt	SM

### PRESSES

8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt	SM
10 ton	ROUSSELLE, OBI, 2" ST, 6.5" SH, Mech. Clutch, 1/2 HP, 110/220 Volt	SM
12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt	SM
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt	SM
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
20 ton	BROWN BOGGS, 2" Stroke, 11" x 20" Bed, Mechanical Clutch, 1-1/2 Hp, 550 Volt	SM
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	SM
25 ton	YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	SM
60 ton	BROWN BOGGS, 17.5 LJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned	WM
66 ton	SEYI SNI-66S, new	WM
121 ton	SEYI SNI-121, new	WM

### PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW	SM
ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7	SM
AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC	SM
RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY,	SM
TRAINING & INSTALLATION	SM
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom	SM
50 ton x 31.5" Model HPB-790, 31.5" x 50 Ton H Frame Press Brake	EMP
140 ton x 8' Wysong, 7 axis CNC, Pre-owned	WM
148 ton x 10' EMPRO / ALMPAC, Hydraulic Press Brake	EMP
110 ton x 10' SAFAN E-Brake, new in stock	WM
115 ton x 13' GASPARINI, Model PBS 105 4000, Upgraded Cybelec Modiva Pac Control, 1997, Laser Beams, Hydr. crowning	WM
132 ton x 10' BAYKAL, 5 axis + crowning, tooling, safety lights, stock	WM
140 ton x 10' SAFAN E-BRAKE ULTRA, New, In Stock	WM
176 ton x 10' BAYKAL, 7-axis + crowning, tooling, safety lights, stock	WM
176 ton x 10' BAYKAL, 5 axis + crowning, tooling, safety laser beams, stock	WM
175 ton x 12' DURMA, Pre-owned, Hydraulic Press Brake	EMP
176 ton x 12' ERMAK, CNCHAP 11.8 x 176, 4 Axis, CNC crowning Cybelec DNC 60, 2008, Pre-owned	WM
264 ton x 12' BAYKAL, Delem 66 control, 5 axis, CNC crowning, 2011, Safety Laser beam, Pre-owned	WM

### PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes	SM
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt	SM
8 ton - ROTEX, Manual Turret Punch, #18C-225, 18 Stations, 26" Throat, All Punches & Dies, For Sheet Metal Shop	SM

### ROLLS - ANGLE, PLATE & TUBE

1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	WM





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- > Laser power source: 1kW / 2kW / 3kW / 4kW
- > Very fast direct exchange of the cutting table (without lifting the table)
- > Low energy consumption: 16kVA / 24kVA / 28kVA / 32kVA



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- > Y1 & Y2 Precision Ram Positioning
- > X Precision Servo-Driven Back Gauge
- > Manually Adjustable Z1, Z2
- > Accurl Pro CNC Motorized Wave Crowning System
- > Efficient Low Noise and Accurate Hydraulic System Hoebiger
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Punch Cross Reference Table							
Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I16	219	F16	119	37	DH	H1	
I20	221	F20	121	40	EA	H2	
I26	228	F26	128	45	EF		

Die Cross Reference Table							
Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I55	413	F55	313	81	JB	H1	
I59	417	F59	317	82	JC	H2	
I62	419	F62	319	85	JF		

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### ROLLS - ANGLE, PLATE & TUBE

1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	WM
2" x 1/4"	SAHINLER Angle Roll, HPK-65	WM
3" x 1/4"	SAHINLER Angle Roll, HPK-80	WM
4" x 3/8"	SAHINLER Angle Roll, HPK-100	WM
60" x 14ga	EMPRO, STOCK - 60" x 14 GA, Powered Slip Roller - R-0520H	EMP
60" x 10ga	EMPRO, STOCK - 60" x 10 GA, Powered Slip Roller - R-0535H	EMP
60" x 10ga	EMPRO, STOCK - 50" x 16 GA, Powered Slip Roller - X5016E	EMP
60" x 10ga	EMPRO, STOCK - 36" x 22 GA, Powered Slip Roller - R3622E	EMP
4" x 16ga	TENNSMITH powered Slip Roll, new,	WM
4" X 10ga.	SAHINLER Plate Roll	WM
5" x 3/16"	SAHINLER Roll	WM
5" x 1/4"	SAHINLER, Hydraulic Roll, New	WM
10" x 5/16"	SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HS 30-260	WM
10" x 5/8"	SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HSS 30-360	WM

### SAWS

Band Saw	Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt	SM
Band Saw	HYD-MECH DM-10, 9-3/4" round cap., new, stock	WM
Band Saw	HYD-MECH Saw, S20M, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock	WM
Band Saw	HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock	WM
Band Saw	HYD-MECH Saw, S23A, automatic feed., new in stock	WM
Band Saw	PISTORIUS, Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt	SM
Band Saw	1600 - ELLIS Bandsaw, 10" Round @ 90 degrees	EMP
Radial Arm Saw	DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt	Cold Saw
DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	SM	
Cold Saw	SCOTCHMAN, 12" Blade, Straight Cut, High/Low Speeds, Pneu. Infeed, Pneu. Vise, Pneu. Head	SM
Cold Saw	ELUMATEC High Speed Saw, 15" blade, for aluminum	WM
Cold Saw	SOCO, 11" blade, manual, new, stock	WM
Cold Saw	SOCO, 12-1/2" blade, manual, new, stock	WM
Cold Saw	SOCO, 14-1/2" blade, manual, New, Stock	WM
Cold Saw	SOCO, 14-1/2" blade, fully automatic CNC, new, stock	WM
Cold Saw	SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned	WM

### shears

4" x 10 ga	SAMPSON, Hydraulic Shear, New, Stock	WM
4" x 10 ga	SAMPSON, Hydraulic Shear, Model THS 1332, Pre-Owned	WM
3" x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4" x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4" x 16 ga	TENNSMITH Pneumatic Shear, new, stock	WM
4" x 16 ga	TENNSMITH Hydraulic Shear, new, stock	WM

### shears

10' x 16 ga	IOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 1/4"	EMPRO Hydraulic Shear	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 5/16"	BAYKAL Hydraulic Swing Beam Shear, 2020, Rear Sheet support, pre-owned, stock	WM
10' x 3/8"	BAYKAL Hydraulic, CNC, Guillotine Shear, 2021, Rear Sheet Support, pre-owned, stock	WM
52" x 14 ga	SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	SM
52" x 14 ga	EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	EMP
60" x 14 ga	EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears	EMP

### SHEET METAL EQUIPMENT

FLAGLER	20ga. Pittsburg Machine, new, stock	WM
FLAGLER	24ga. Junior Pittsburg Machine, new, stock	WM
VICON	S and Drive cleat rollformer, with pittsburg rolls and 4-1 rolls and slitter, NEW	WM
VICON	20ga., Snap Lock Button Punch, new stock	WM
PIERCE ALL	50 ton, Hydr. Ram, Single Head, Punch Holder, Cabinets, No Tooling, 5 Hp, 550 Volt	SM
JOURNAL	CNC Folder, 10FT x 16GA, IN STOCK	EMP
NORLOK	SURLOCK III, Clinching Machine	EMP
NORLOK	SURLOCK II, High Speed Clinching Machine	EMP
LOCKFORMER	Pre-owned 16 Ga Pittsburg Rollformer - Stock	EMP
SPIRAL HELIX	5" - 5", Gorelocker Sport Plus	EMP

### TUBE MACHINERY

ADDISON MCKEE	Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned	WM
SPIRAL HELIX	3600 Tubeformer	EMP

### WELDING EQUIPMENT

Tig & Stick Welder	275 Amp, LINCOLN, Plug, Cables, Microstart, Sq. Wave, 575/1/60 Volt	SM
Spot Welder	25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	SM
Spot Welder	18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder	15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder	10 KVA, WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt	SM
Wirefeeder	FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New	SM
SAND BLAST CABINET	Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet	EMP
50kva, SIP, Press type, 18" throat, Solid state control, Pre-owned		WM

### MISCELLANEOUS EQUIPMENT

Air Compressor	-10 HP, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	SM
Air Compressor	-15 HP, 120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt	SM
ROPPER WHITNEY	- Rotary Turning, 24ga., Pre-owned	WM
TENNSMITH FOLDING MACHINE	- 10' X 14Ga., SBS126, CNC, 2013, Pre-owned	WM
FLOW, Model 713633, 6'6" x 13', 60k pump, Flying Bridge, Dynamic Head, Low Hrs, Pre-owned		WM
SPIRAL HELIX - 5" - 5", Gorelocker Sport Plus		EMP

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## Kubes Steel Quick Reference Chart for 2-Axis Section Rolling and Bending

Beams Easy Way To 40" section depth	Beams Hard Way To 27" section depth	Beams Swept To 40" section depth	Beams Cambered To 40" section depth	Tee Stem Up/Down To 18" Section Depth	Tee Stem In To 18" Section Depth	Tee Stem Out To 18" Section Depth	Pipe to 42" Diameter
Channel Toe In To 18" section depth	Channel Toe Out To 18" section depth	Channel Hard Way To 18" section depth	Kubes can custom form Channels to your specifications	Square to 10" x 10"	Round to 10 1/2" Diameter	Flat Bar Easy Way To 4" x 22"	Flat Bar Hard Way To 2 3/8" x 16"
Angle Leg In To 8 x 8 x 1 1/4"	Angle Short Leg In To 8 x 8 x 1 1/4"	Angle Long Leg In To 8 x 8 x 1 1/4"	Angle Heel In To 8 x 8 x 1 1/4"	Angle Leg Out To 8 x 8 x 1 1/4"	Angle Short Leg Out To 8 x 8 x 1 1/4"	Angle Long Leg Out To 8 x 8 x 1 1/4"	Angle Heel Out To 8 x 8 x 1 1/4"
Square HSS To 20" x 20"	Square HSS Diagonal To 20" x 20"	Rectangular HSS Easy Way To 20" x 16"	Rectangular HSS Hard Way To 20" x 16"	Round HSS To 42" Diameter	Standard Rail Ball Up To 135# / Yd	Standard Rail Ball In To 135# / Yd	Standard Rail Ball Out To 135# / Yd

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ANGLE/CHANNEL/FLAT/ROUNDS/SQUARES			ANGLE/CHANNEL/FLAT/ROUNDS/SQUARES		
63 pcs	Angle - 1 x 1 x 1/8 x 20' - no MTR's	SALIT STEEL	100 pcs	Round Bar - 1" x 6.417'	SALIT STEEL
15 tons	Angle 2 x 2 x 3/8 x 34' -3"	SALIT STEEL	100 pcs	Round Bar - 7/8" x 6.333'	SALIT STEEL
9 pcs	Channel - 10 @ 25 x 13' to 19'	SALIT STEEL	26 pcs	Round Bar - 7/8" x 8'	SALIT STEEL
100 pcs	Flat Bar 1/8 x 1 1/2 x 7.75'	SALIT STEEL	TUBE AND PIPE		
200 pcs	Flat Bar 1/8 x 1 1/2 x 5.583	SALIT STEEL	22 pcs	4" od x .313 wall x 6'-2"	SALIT STEEL
1 tons	Flat Bar - 3/16 x 1/2 x 20'	SALIT STEEL	1 pcs	9 5/8" od x .250 wall x .42'	SALIT STEEL
2 tons	Flat Bar 5/16 x 1 1/4" - 20'	SALIT STEEL	10 pcs	5.5 x 5.5 x .313 x 52' - A500C	SALIT STEEL
3 tons	Flat Bar 5/16 x 2 1/2 x 20'	SALIT STEEL	12 pcs	7 x 7 x .313 x 33'	SALIT STEEL
3 tons	Flat Bar 5/16 x 3 1/2 x 20'	SALIT STEEL	1 pcs	14 x 4 x .250 x 23'	SALIT STEEL
6 tons	Flat Bar 5/16 x 4 x 20'	SALIT STEEL	1 pcs	14 x 4 x .375 x 48' - A500C	SALIT STEEL
3 tons	Flat Bar 5/16 x 7 x 20'	SALIT STEEL	1 pcs	14 x 14 x .375 x 29' A500C	SALIT STEEL
1 ton	Flat Bar 5/8 x 2 x 20' no MTR's	SALIT STEEL	I BEAMS & WIDE FLANGE		
2 tons	Flat Bar 1/2 x 2 3/4 x 20'	SALIT STEEL	4 pcs	std. I Beam - 8 @ 23 x 13.833'	SALIT STEEL
2 tons	Flat Bar 5/8 x 1 x 20'	SALIT STEEL	6 pcs	std. I Beam - 10 @ 25.4 x 11' to 12'	SALIT STEEL
51 pcs	Flat Bar 1/2 x 5 x 6.333'	SALIT STEEL	9 pcs	WF Beam - 10 @ v39 x 7' to 10'	SALIT STEEL
91 pcs	Flat Bar 1/2 x 5 x 6.5'	SALIT STEEL	RAIL - STEEL		
1 tons	Flat Bar 5/8 x 3 1/2 x 20'	SALIT STEEL	30# ASCE RAIL - 20' & 30' LTHS.	CENTRAL RAIL	
2 tons	Flat Bar 3/4 x 1 1/4 x 20'	SALIT STEEL	40# ASCE RAIL - 20', 30' & 40' LTHS.	CENTRAL RAIL	
2 tons	Flat Bar 1 x 7 x 20'	SALIT STEEL	60# ASCE RAIL - 20', 30' & 40' LTHS.	CENTRAL RAIL	
2 tons	Flat Bar 1 1/4 x 5 x 20'	SALIT STEEL	80# ASCE RAIL - 39' LTHS.	CENTRAL RAIL	
44 pcs	Round Bar - 1 3/8" x 15' - wavy	SALIT STEEL	85# ASCE RAIL - 39' LTHS.	CENTRAL RAIL	
44 pcs	Round Bar - 1 3/8" x 5' - wavy	SALIT STEEL			

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[www.salitsteel.com](http://www.salitsteel.com)

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