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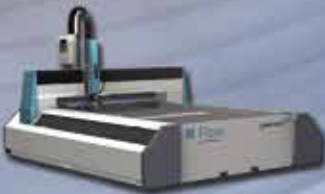
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- NEW LONGER LIFE DRIVE SHAFTS
- NEW HEAVY DUTY INDUSTRIAL GEARING



SLAGHOG™ efficiently removes slag from your CO2 or Fiber Laser slats.

It increases the life of your slats, reduces down-time due to slat change out and helps maximize actual production time. It works great on steel or copper slats. A standard laser table can typically be cleaned in about **10 minutes** by a single operator. Call for more information.



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FMS is the exclusive Canadian distributor of the SLAG Hog slat cleaner.

MACHINERY

LISTING CONTACT:

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WM - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999
EMP- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

BRAKES MANUAL

4' x 22ga.	TENNSMITH, Bench Brake, new, stock	WM
4' x 22 ga.	ENNSMITH, Box and pan brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	WM
4' x 12 ga.	TENNSMITH, Box & Pan Brake, new, stock	WM
6' x 16 ga.	TENNSMITH, Box and Pan Brake, new, stock	WM
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	WM
8' x 18 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 18 ga.	TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!	SM
8' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 16 ga.	TIN KNOCKER TK 816 Handbrake	EMP
8' x 12 ga.	SAMPSON, Apron Brake, new, stock	WM
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	WM
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	WM
10' x 16 ga.	JOUANEL - CNC Folder	EMP
10' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE	SM
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	EMP
10' x 14 ga.	EMPRO Model V-1014-6, Manual Box & Pan Brake	EMP

COIL HANDLING & FEEDING

UNCOILER	DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion	SM
UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms	SM
UNCOILER	Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor	SM
UNCOILER	LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor	SM
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	SM
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	SM
UNCOILER	K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt	SM
UNCOILER	Littell 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt	SM

COIL HANDLING & FEEDING

UNCOILER	AMERICAN 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake	SM
Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	WM
Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	WM
COLT	6000 Lb. x 48", Motorized Uncoiler, Pre-owned	EMP

DEBURRING & FINISHING MACHINES

BURRMASTER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	SM
DOWNDRAFT TABLE	3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt	SM
WEBER Deburring Machine, TTSC 1P(2)-1100,	Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt	SM
WEBER Deburring Machine, PT-1350 DR 2,	Abrasive Belt / Rotary Brush, Vacuum Bed, 600 Volt	SM
WET DUST COLLECTOR UNIT,	3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt	SM
SOCO	Tube End Chamfering, 4" cap., new, stock	WM
TIMESAVER	37", Model 2111-13-00, Single head, wet, 2005, Pre-owned	WM
APEX	37" EZ Sander, IN STOCK	EMP
APEX	25" 1000 Series Wide Deburring Machine	EMP

DRILLS & GRINDERS

BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp, 110 Volt	SM
BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt	SM
ERLO	Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt	SM
SOLBERGA	Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V	SM
6" x 18"	CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt	SM
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt	SM
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	SM
CHEVALIER	Pre-Owned Model FSG-1020AD Programmable Surface Grinder	EMP

IRON WORKERS

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	WM
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	WM
55 Ton	EMPRO 55 Ton, Model I-55T - IN STOCK	EMP
60 ton	FABMASTER, Punch, 12" throat, New, Stock	WM
60 Ton	Marvel 60 Ton, Model MSIW60D - IN STOCK	EMP

IMPROVING YOUR PRODUCTIVITY IS JUST ONE PHONE CALL AWAY!



CYLASER
FIBER LASER SYSTEMS



CY2D LM/PR3015 FIBER LASER SYSTEM

- Load/unload automation options available
- Customer table sizes up to **43' long** available
- Optional **Bevel** head available
- Optional **CY-FASTMARK high-speed marking**
- Fiber generators up to **20kw** available
- User Freindly Controller

CY2D S3015 FIBER LASER SYSTEM

- Compact design
- **EVO III advanced cutting head**
- **VEGA & VORTEX cut technology** for best cut results
- Excellent Warranty
- Local service available



DENER



PUMA XL CNC HYDRAULIC PRESS BRAKE

- Tonnage from 40-2000 tons available
- Back gauges options 4, 5 or 5 axis (2 axis on SMART model)
- Motorized crowning
- Standard Euro/American tool holders
- 4 way die
- High end Delem or ESA controllers
- Linear guided front support
- Special Bending solutions such as tandem etc.

DDM-SERVO ELECTRIC PRESS BRAKE

- Bending capacity 40-200 tons
- Bending length 1530-4000mm
- Up to 30% **FASTER** and up to 50% energy savings
- Less maintenance compared to hydraulic
- Quick - more parts per shift
- Great repeatability
- User friendly and very quiet
- ESA or Delem controllers available



aks
CUTTING SYSTEMS

New Options Available



ACCU-KUT PLASMA

- Standard table width's are 6', 8', or 10'
- Standard table lengths 12', 24', 36', up to 48'
- robo-kut bevel head available
- Optional tube-kut
- Latest Hypertherm - SureCut™ technology
- **"self cleaning" table option**
- **Pull out tray option**
- **aks digital camera option**

AKS DURAKUT GANTRY PLASMA

- Gantry style machine for heavier applications (up to 22' wide and 200' long)
- Optional Dual plasma system available
- Optional Oxy torch cutting (multiple torches)
- Optional water or downdraft table
- Optional self cleaning table available
- Optional bevel head (robokut)
- Latest in Hypertherm XPR or HPR technology

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IRON WORKERS

60 ton	Pre-Owned Durma 60 Ton, Model IW-55 BDT, IN STOCK	EMP
66 ton	FABMASTER, 4°angle, 14"flat, 1-1/2"bar,brake, New, Stock	WM
66 ton	FABMASTER, 5°angle, 14"flat, 1-1/2"bar, New, Stock	WM
66 ton	FABMASTER, 5°angle, 14"flat, 1-1/2"bar, Pre-owned	WM
88 ton	FABMASTER, 6°angle, 18"flat, 1-3/4"bar, New, Stock	WM
88 ton	FABMASTER Punch, 20" throat, New, Stock	WM
110 ton	FABMASTER, 6°angle, 24"flat, 1-3/4"bar, New, Stock	WM
135 ton	FABMASTER, 6°angle, 24"flat, 2"bar, New	WM
180 ton	FABMASTER, 8°angle, 30"flat, 2-1/4"bar, New, Stock	WM
180 ton	Durma Ironworker, Model 165/300, 8"x8"x5/8" Angle, 29" x 3/4" Flat shear, 2013, Pre-owned	WM

LATHES & LATHES CNC

LEBLOND REGAL 14"	Swing, 40" CC, pre-owned	WM
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LASERS, PLASMA

ALPHA LAZER	Prime Series 3015, 4020 & 6025, 5' x 10' - 8' x 20'	EMP
ALPHA LAZER	Pro Series Fiber Laser, 5' x 10' - 8' x 40'	EMP
EMPRO	5' x 10' HVAC Plasma Cutting Table c/w Shop Data Software	EMP
MACHITECH	Silver Cut Plasma Tables	EMP

MILLING MACHINES

WET DUST COLLECTOR UNIT,	3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt	SM
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NOTCHERS

STRIPPIT	5" x 5" x 10 Gauge Corner Notching Die, Front Table & Guides (2)	SM
PIERCE-ALL	3" x 3" x 10 Gauge Corner Notching Die	SM
DIACRO,	16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand	SM
DURMA	Pre-Owned Model VN2006, 1/4" Hyd. Variable Angle Notcher	EMP
EMPRO	Model HY-4, 10GA. 8.5" x 8.5" x 90 Degree Hydraulic Notcher	EMP

PRESSES

1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	SM
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height	SM
2 ton	ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/3 Hp, 110 Volt	SM
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	SM
3 ton	MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt	SM
4 ton	ALCECO, OBI, 4-BDT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt	SM
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	SM
8 ton	ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt	SM
8 ton	ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt	SM

PRESSES

8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt	SM
10 ton	ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt	SM
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt	SM
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	SM
25 ton	YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	SM
60 ton	BROWN BOGGS, 17.5 LJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned	WM
66 ton	SEYI SN1-66S, new	WM
121 ton	SEYI SN1-121, new	WM

PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW	SM	
ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7	SM	
AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC	SM	
RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION	SM	
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom	SM	
40 ton x 4'	MITSUBISHI, Servo Electric Press Brake	EMP
65 ton x 8'	PIRANHA- ALLSTEEL , Hydraulic, machined for Angles , Pre-owned	WM
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	WM
148 ton x 10'	EMPRO Hydraulic Press Brake	EMP
110 ton x 10'	SAFAN E-Brake, new in stock	WM
110 ton x 10'	FabMaster , Hydraulic, 4 way die, Upper punch, Hand Crank Back gauge, Pre-Owned	WM
132 ton x 10'	BAYKAL, 5 axis +crowning, tooling, safety lights, stock	WM
140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	WM
176 ton x 10'	BAYKAL, 7-axis+ crowning, tooling, safety lights, stock	WM
176 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	WM
176 ton x 12'	ERMAK, CNCHAP 11.8 x 176, 4 Axis, CNC crowning Cybelelec DNC 60, 2008, Pre-owned	WM
220 ton x 12'	SAFAN E-BRAKE, new in stock	WM
242 ton x 12'	DURMA, Pre-owned, Hydraulic Press Brake	EMP
264 ton x 12'	BAYKAL, Delem 66 control, 5 axis, CNC crowning, 2011, Safety Laser beam, Pre-owned	WM

**BUYING NEW OR USED MACHINERY SHOULD NOT BE A CRAP SHOOT.
BUY FROM A REPUTABLE DEALER WHO STANDS BEHIND THEIR PRODUCTS.**



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EDGE FINISHING MACHINE**



**AUTOMECC CNC CONTROLS
FOR PRESS BRAKES**

**NATIONAL HAND BRAKES
AND SHEARS**



**COASTONE CNC
ELECTRIC PRESS BRAKES**

AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt
15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

BRAKES, MANUAL

8 Ft x 18 Gauge, TENNSMITH, Used Hand Brake, Made In USA -Ready To Go!
8 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
10 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE

COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion
UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor
UNCOILER - Littell, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor
UNCOILER - COIT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V
UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt
UNCOILER - LITTELL, 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt
UNCOILER - AMERICAN, 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake

DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED
DOWNDRAFT TABLE, 3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 Hp, 575 Volt
WEBER Deburring Machine, TTSC 1P(2)-1100, Abrasive Belt/Planetary Brush, Vacuum Bed, 600 Volt
WEBER Deburring Machine, PT-1350 DR 2, Abrasive Belt/ Rotary Brush, Vacuum Bed, 600 Volt
WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 volt

DRILLS

BUFFALO Floor Model Drill, # 18, #3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp Motor, 110 Volt
BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt
ERLO Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt
SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

GRINDERS

6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt
6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, 8 7/8" Cross Travel, 1-1/2 Hp, 575 Volt
6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

NOTCHERS

STRIPPIT - 5" x 5" x 10 Gauge Corner Notching Die, Front Table & Guides (2)
PIERCE-ALL - 3" x 3" x 10 Gauge Corner Notching Die
16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand

MILLING MACHINES

9" x 42" - FIRST, Turret, RB, Variable Speed, Reversible, Manual Feeds, 2 Hp, 575 Volt

PRESSES

1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke
1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height
2 ton - ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 Volt

PRESSES

2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt
3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand
4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt
4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt
5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model
8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt
8 ton - ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt
8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt
10 ton - ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, - 3/4 Hp, 550 Volt
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt
20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Safety Control
25 ton - YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control
28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt
44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),
2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,
SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON
ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10" 3/4" H x 1/2" W Tang on Bottom

PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes
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Band Saw, Vertical, FRIGIT, 20" Throat, Blade Welder, Var. Speeds, 27" x 27" Table, Coolant, 10" Blade Height
BAND SAW, Vertical, T-JAW, Model 700D, 28" Throat, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt
Cold Saw, DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt
PISTORIUS - Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt
Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt
ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt
ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

SHEARS

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14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

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18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
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I16	219	F16	119	37	DH	H1	
I20	221	F20	121	40	EA	H2	
I26	228	F26	128	45	EF		

Die Cross Reference Table

Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I55	413	F55	313	81	JB	H1	
I59	417	F59	317	82	JC	H2	
I62	419	F62	319	85	JF		

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- ROTEX, 8 ton, 18 Stations, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies, SM

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- 2" x 1/4" SAHINLER, Angle Roll, HPK-50, new WM
- 2" x 1/4" SAHINLER Angle Roll, HPK-65 WM
- 3" x 1/4" SAHINLER Angle Roll, HPK-80 WM
- 4" x 3/8" SAHINLER Angle Roll, HPK-100 WM
- 60" x 14ga EMPRO, STOCK - 60" x 14 GA, Powered Slip Roller - R-0520H EMP
- 60" x 10ga EMPRO, STOCK - 60" x 10 GA, Powered Slip Roller - R-0535H EMP
- 60" x 10ga EMPRO, STOCK - 50" x 16 GA, Powered Slip Roller - X5016E EMP
- 60" x 10ga EMPRO, STOCK - 36" x 22 GA, Powered Slip Roller - R3622E EMP
- 60" x 1/4" EMPRO, STOCK - Power Slip Roller - R-0570H EMP
- 4' x 16ga TENNSMITH powered Slip Roll, new, WM
- 4' X 10ga. SAHINLER Plate Roll WM
- 5' x 3/16" SAHINLER Roll WM
- 5' x 1/4" SAHINLER, Hydraulic Roll, New WM
- 10' x 5/16" SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HS 30-260 WM
- 10' x 5/8" SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HSS 30-360 WM

SAWS

- Band Saw Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt SM

SAWS

- Band Saw Vertical, FRIGGI, 20" TH, BLD Welder, Var. Speeds, 27" x 27" TBL, Coolant, 10" Blade Hght SM
- Band Saw HYD-MECH DM-10, 9-3/4" round cap., new, stock WM
- Band Saw HYD-MECH Saw, S20M, 13" cap. round, new, stock WM
- Band Saw HYD-MECH Saw, S20P, 13" cap. round, new, stock WM
- Band Saw HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock WM
- Band Saw HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock WM
- Band Saw HYD-MECH Saw, S23A, automatic feed., new in stock WM
- Band Saw PISTORIUS, Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt SM
- BAND SAW, Vertical, T-JAW, Md 700D, 28" Thrt, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt SM
- Band Saw 1600 - ELLIS Bandsaw, 10" Round @ 90 degrees EMP
- Band Saw ELLIS, Model 1800, Mitering Bandsaw EMP
- Band Saw Hyd-Mech, Pre-owned S20 Series III Horizontal Bandsaw EMP
- Radial Arm Saw DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt Cold Saw SM
- DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt SM
- Cold Saw ELUMATEC High Speed Saw, 15" blade, for aluminum WM
- Cold Saw SOCO, 11" blade, manual, new, stock WM
- Cold Saw SOCO, 12-1/2" blade, manual, new, stock WM
- Cold Saw SOCO, 14-1/2" blade, manual, New, Stock WM
- Cold Saw SOCO, 14-1/2" blade, fully automatic CNC, new, stock WM
- Cold Saw SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned WM
- Cold Saw HYD-MECH Cold Saw, 370-2CNC, Fully Automatic, 12 Hp., 2017., Pre-owned WM
- ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt SM
- ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt SM

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4' x 10 ga SAMPSON, Hydraulic Shear, New, Stock	WM	94 pcs Angle 2 x 2 x 3/8 x 14' -3"
3' x 16 ga TENNSMITH, Foot Shear, New, In Stock	WM	200 pcs Flat Bar 1/8 x 1 1/2 x 5.583
4' x 16 ga TENNSMITH, Foot Shear, New, In Stock	WM	2 tons Flat Bar 1/4 x 2 3/4 x 20'
4' x 16 ga TENNSMITH Pneumatic Shear, new , stock	WM	1 tons Flat Bar - 5/16 x 1 x 20'
4' x 16 ga TENNSMITH Hydraulic Shear, new , stock	WM	1 tons Flat Bar 5/16 x 1 1/2 x 20'
4' x 16 ga TENNSMITH Hydraulic Shear, new , stock	WM	2 tons Flat Bar 5/16 x 2 1/4 x 20'
50" x 16 ga EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs	SM	5 tons Flat Bar 5/16 x 3 x 20'
10' x 16 ga JOUANEL Electro-Mechanical Shear, IN STOCK	EMP	3 tons Flat Bar 5/16 x 3 1/2 x 20'
10' x 14 ga TENNSMITH LM1014F, Shear, New	WM	6 tons Flat Bar 5/16 x 4 x 20'
10' x 10ga EMPRO Electro Mechanical Shear, IN STOCK	EMP	1 tons Flat Bar 5/16 x 7 x 20'
10' x 1/4" EMPRO Hydraulic Shear,	EMP	1 tons Flat Bar 3/8 x 2 1/4 x 20'
10' x 1/4" BAYKAL Hydraulic Swing Beam Shear, new, stock	WM	1 ton Flat Bar 5/8 x 2 x 20' no MTR's
10' x 16 ga JOUANEL Electro-Mechanical Shear, IN STOCK	EMP	2 tons Flat Bar 1/2 x 2 3/4 x 20'
10' x 14 ga TENNSMITH LM1014F, Shear, New	WM	70 pcs Flat Bar 1/2 x 5 x 6.5'
10' x 1/4" EMPRO Hydraulic Shear	EMP	2 tons Flat Bar 3/4 x 1 1/4 x 20'
10' x 1/4" BAYKAL Hydraulic Swing Beam Shear, new, stock	WM	2 tons Flat Bar 1 x 7 x 20'
10' x 1/4" FabMaster Hydraulic Swing Beam Shear, S1025, Mot. Back Gauge, Pre-Owned	WM	2 tons Flat Bar 1 1/4 x 5 x 20'
10' x 5/16" BAYKAL Hydraulic Swing Beam Shear, 2020, Rear Sheet support, pre-owned, stock WM	WM	44 pcs Round Bar - 1 3/8" x 15' - wavy
10' x 14 ga VIMERCUTI, Hydraulic, CNC Back Gauge, Power Rake & Gap, 10 Hp, 550 Volt	SM	44 pcs Round Bar - 1 3/8" x 5' - wavy
52" x 14 ga SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	SM	26 pcs Round Bar - 7/8" x 8'
52" x 14 ga EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	EMP	21 pcs Expanded Metal - 1" - 12F 48 x 96'
60" x 14 ga EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears	EMP	3 pcs Plate - 2" x 96 x 240 - 50W

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FLAGLER 24ga. Junior Pittsburg Machine, new, stock	WM
VICON S and Drive cleat rollformer, with pittsburg rolls and 4-1 rolls and slitter, NEW	WM
VICON 20ga., Snap Lock Button Punch, new stock	WM
DURMA STOCK - Pre-owned Variable Angle 1/2" Hydraulic Notcher	EMP
EMPRO STOCK - 10 Ga 90 Degree Fixed Angle Hydraulic Notcher	EMP
EMPRO STOCK - 48" Gang Slitter	EMP
FLAGLER STOCK - PRE-OWNED QUADFORMER WITH M/F BUTTONLOCK	EMP
FLAGLER STOCK - PRE-OWNED FLAGLER DF1 - TDC ROLLFORMER	EMP
FLAGLER STOCK - PRE-OWNED 16 GA PITTSBURGH ROLLFORMER	EMP
FLAGLER STOCK - PRE-OWNED 16 Ga POWER FLANGER	EMP
FLAGLER STOCK - PRE-OWNED FG MACH I PINSPOTTER	EMP
IOWA PRECISION STOCK - PRE-OWNED CORNER CADET	EMP

TUBE MACHINERY

ADDISON MCKEE Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned	WM
SPIRAL HELIX 3600 Tubeformer	EMP

WELDING EQUIPMENT

Spot Welder 25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	SM
Spot Welder 18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder 15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder 10 KVA, WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt	SM
SAND BLAST CABINET Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet	EMP
50kva, SIP, Press type, 18" throat, Solid state control , Pre-owned	WM

MISCELLANEOUS EQUIPMENT

Air Compressor - 10 HP, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	SM
Air Compressor - 15 HP, 120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt	SM
ROPPER WHITNEY - Rotary Turning, 24ga., Pre-owned	WM
FLOW, Model 713633, 6'6" x 13', 60k pump, Flying Bridge, Dynamic Head. Low Hrs, Pre-owned	WM
SPIRAL HELIX - 5" - 5", Gorelocker Sport Plus	EMP
RAS CNC Folder - 10' x 1/8", Model 73.30 FlexiBend , 2008 , Pre-owned	WM
Fein Tool Belt Grinder , model G- 150 -2HV- 2V,6" Belt, c/w Pipe notching attachment, 2018 , Pre-Owned	WM

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1 pcs	8 x 6 x .500 x 30' - rusty, no MTR,	SALIT STEEL
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1 pcs	8 x 8 x .500 x 45' - rusty, no MTR,	SALIT STEEL
1 pcs	10 x 8 x .625 x 48' - rusty, no MTR's	SALIT STEEL
1 pcs	14 x 4 x .250 x 23'	SALIT STEEL
1 pcs	14 x 4 x .375 x 48' - A500C	SALIT STEEL
1 pcs	14 x 14 x .375 x 29' A500C	SALIT STEEL
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Publisher: Colin Klein Design & Layout: Peak Digital Imaging Inc.

NEXT ISSUE: SEPTEMBER 2023
CLOSING DATE FOR NEXT ISSUE: AUGUST 22, 2023

Published Monthly & Distributed Across Canada

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