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CNC LATHES & MANUAL LATHES GRINDERS ROLL BENDERS PORTABLE MACHINE TOOLS TUBE & PIPE BENDERS



NIKON[®]

fiber Laser cutting machines



Compact Size
Energy Efficient
High Speed
Precise Work



- > Standard working table dimensions: 1500 x 3000mm
- > Laser power source: 1kW / 2kW / 3kW / 4kW
- > Very fast direct exchange of the cutting table (without lifting the table)
- > Low energy consumption: 16kVA / 24kVA / 28kVA / 32kVA

Rotary Cutting
Innovative Solution
High Speed
Precise Work



- > Standard working table dimensions: 1500 x 3000mm
- >> Laser power source: 2kW / 3kW / 4kW / 6kW
- > Fast hydraulic table exchange
- > Low energy consumption: 24kVA / 28kVA / 32kVA / 48kVA
- > High speed and cutting capacity
- > Rotary module for pipe cutting available

“Race with SPEED, for SUCCESS”

MODERN TOOL HAS A COMBINED INVENTORY OF OVER 600 MACHINES (BOTH NEW AND USED) FOR QUICK DELIVERY.

PLEASE CONTACT US FOR MORE INFORMATION

ONTARIO OFFICE:

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Band Saws



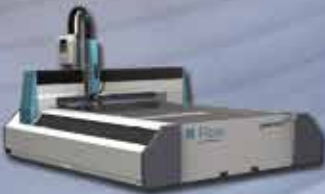
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SALIT STEEL

SALIT GROUP OF COMPANIES

www.salitsteel.com

Salit Steel is made up of an integrated network of companies and partners that together provide a full range of solutions through our Service Centre and Rebar Fabrication Division.

With operations in Ontario, Quebec and Western Canada, we are passionate about delivering outstanding service and value.



Service Centre Products



Hollow Structural Steel (HSS)



Plate



Wide Flange Beams



Merchant Bar



Mechanical Tube



Cold Finished Bar



Painted Beams, Lintels and Posts

LOCATIONS TO SERVE YOU:

HEAD OFFICE NIAGARA

7771 Stanley Ave., P.O. Box 837,
Niagara Falls, ON L2E 6V6
Head Office: 905-354-5691 • Fax: 905-356-0809
Toll Free: 1-800-263-7110

Salit Steel Welland

90 Centre St., Welland, ON L3B 5N9
Ph: 905-735-9993 • Fax: 905-735-3955
Toll Free: 1-866-924-0837

Products: Reinforcing Products (Wire & Mesh), Specialty Products (Assembled Rebar), Service Centre
Services: Fabrication, Warehousing, Delivery, Detailing, Estimating, Cutting, Welding (CWB)

Salit Tube Mississauga

1153 Lorimar Drive, Mississauga, ON L5S 1M5
Ph: 905-564-0554 • Fax: 905-564-0445
Toll Free: 1-877-935-0554

Products: Specialty Products, Mechanical Tube
Cold Drawn Products
Services: Warehousing, Delivery, Custom Sourcing

Salit Tube Bowmanville

222 Baseline Rd., Bowmanville, ON L1C 1A4
Ph: 905-623-5544 • Fax: 905-623-5564
Toll Free: 1-866-6235544

Products: Reinforcing Products (Rebar & Mesh), Service Centre, Housing
Services: Fabrication, Painting, Warehousing, Delivery

Belleville Metals

222 University Ave., Belleville, ON K8N 5S8
Ph: 613-968-2188 • Fax: 613-968-3525
Toll Free: 1-800-446-3798

Products: Carbon & Specialty Steel
Services: Saw Cutting, Shearing, Delivery, Warehousing

Acier Tube Montreal

1495 32nd Ave., Lachine, QC H8T 3J1
Ph: 514-420-1040 • Fax: 514-420-1030
Toll Free: 1-800-297-5323

Products: Specialty Products
(Mechanical Tube, Cold Drawn Products)
Services: Warehousing, Delivery, Custom Sourcing

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- NEW 10 AMP MOTOR
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RHINO HAMMER

SLAGHOG™ efficiently removes slag from your **CO2** or **Fiber Laser** slats.

It increases the life of your slats, reduces down-time due to slat change out and helps maximize actual production time. It works great on steel or copper slats. A standard laser table can typically be cleaned in about **10 minutes** by a single operator. Call for more information.



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FMS Fabricating Machinery Solutions Inc.

www.fmscanada.ca

FMS is the exclusive Canadian distributor of the Slag Hog slat cleaner.

MACHINERY

LISTING CONTACT:

SM - STEVENS MACHINERY, TORONTO (REXDALE), ON., PH: 866-798-3611
SALIT STEEL - SALIT STEEL, NIAGARA FALLS, ON., PH: 800-263-7110

WM - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999
EMP- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

BRAKES MANUAL

4' x 22ga.	TENNSMITH, Bench Brake, new, stock	WM
4' x 22 ga.	ENNSMITH, Box and pan brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	WM
4' x 12 ga.	TENNSMITH, Box & Pan Brake, new, stock	WM
6' x 16 ga.	TENNSMITH, Box and Pan Brake, new, stock	WM
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	WM
8' x 18 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 18 ga.	TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!	SM
8' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 16 ga.	TIN KNOCKER TK 816 Handbrake	EMP
8' x 12 ga.	SAMPSON, Apron Brake, new, stock	WM
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	WM
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	WM
10' x 16 ga.	JOUANEL - CNC Folder	EMP
10' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE	SM
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	EMP
10' x 14 ga.	EMP Model V-1014-6, Manual Box & Pan Brake	EMP

COIL HANDLING & FEEDING

UNCOILER	DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion	SM
UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms	SM
UNCOILER	Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor	SM
UNCOILER	LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor	SM
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	SM
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	SM
UNCOILER	K. VOGEL, 2,600 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt	SM
UNCOILER	Littell 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt	SM
UNCOILER	AMERICAN 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake	SM

COIL HANDLING & FEEDING

Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	WM
Rapid Air	Feeds in Stock, RAPIDAIR, 2"-8" wide, New	WM
COLT	6000 Lb. x 48"	
	Motorized Uncoiler, Pre-owned	EMP

DEBURRING & FINISHING MACHINES

BURRMASER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	SM
DOWNDRAFT TABLE	3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt	SM
WEBER	Deburring Machine, TTSC 1P(2)-1100, Abrasive Belt/ Planetary Brush, Vacuum Bed, 600 Volt	SM
WEBER	Deburring Machine, PT-1350 DR 2, Abrasive Belt/ Rotary Brush, Vacuum Bed, 600 Volt	SM
WET DUST COLLECTOR UNIT	3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt	SM
SOCO	Tube End Chamfering, 4" cap., new, stock	WM
TIMESAVER	37", Model 2111-13-00, Single head, wet, 2005, Pre-owned	WM
APEX	37" EZ Sander, IN STOCK	EMP
APEX	25" 1000 Series Wide Deburring Machine	EMP

DRILLS & GRINDERS

BUFFALO	Floor Model Drill, # 18, #3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp, 110 Volt	SM
BUFFALO	Floor Model Drill, # 18, #3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt	SM
ERLO	Gearred-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt	SM
SOLBERGA	Gearred-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V	SM
6" x 18"	CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt	SM
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt	SM
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	SM
CHEVALIER	Pre-Owned Model FSG-1020AD Programmable Surface Grinder	EMP

IRON WORKERS

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	WM
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	WM
55 Ton	EMPRO 55 Ton, Model I-55T - IN STOCK	EMP
60 ton	FABMASTER, Punch, 12" throat, New, Stock	WM
60 Ton	Marvel 60 Ton, Model MSIW60D - IN STOCK	EMP
60 Ton	Pre-Owned Durma 60 Ton, Model IW-55 BDT, IN STOCK	EMP

REPUTABLE DEALERS THAT STAND BEHIND THEIR PRODUCTS ARE HARD TO FIND

" TRY ME "



WEBER DEBURRING & EDGE FINISHING MACHINE



AUTOMECC CNC CONTROLS FOR PRESS BRAKES



COASTONE CNC ELECTRIC PRESS BRAKES



NATIONAL HAND BRAKES AND SHEARS

AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt
15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

BRAKES, MANUAL

8 Ft x 18 Gauge, TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!
8 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
10 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!
10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE

COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion
UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms
UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor
UNCOILER - Littell, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor
UNCOILER - COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V
UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual
UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt
UNCOILER - LITTELL, 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt
UNCOILER - AMERICAN, 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake

DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED
DOWNDRAFT TABLE, 3' X 6'; SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt
WEBER Deburring Machine, TTSC IP(2)-1100, Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt
WEBER Deburring Machine, PT-1350 DR 2, Abrasive Belt / Rotary Brush, Vacuum Bed, 600 Volt
WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 volt

DRILLS

BUFFALO Floor Model Drill, # 18, #3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp Motor, 110 Volt
BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt
ERLO Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt
SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

GRINDERS

6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt
6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, 7" Cross Travel, 1-1/2 Hp, 575 Volt
6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

NOTCHERS

STRIPPIT - 5" X 3" X 10 Gauge Corner Notching Die, Front Table & Guides (2)
PIERCE-ALL - 3" x 3" x 10 Gauge Corner Notching Die
16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand

MILLING MACHINES

10" x 50" - LILLIAN, Turret, R8, Variable Speed, Reversible, 2 Axis DRO, 3 Hp, 575 Volt

PRESSES

1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke
1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height
2 ton - ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 Vot

PRESSES

2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt
3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand
4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt
4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt
5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model
8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/4 Hp, 110 Volt
8 ton - ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt
8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt
12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, - 3/4 Hp, 550 Volt
15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt
20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt
22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act, Mech Clutch, Palms, Foot Pedal
25 ton - YOSHINO, PIERCING, 3/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control
28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt
30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt
44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),
2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,
SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON
ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10" 3/4" H x 1/2" W Tang on Bottom

PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt
ROTEX, 8 ton, 18 Station, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!

SAWS

Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/110 Volt
Band Saw, Vertical, FRIGGI, 20" Throat, Blade Welder, Var. Speeds, 27" x 27" Table, Coolant, 10" Blade Height
BAND SAW, Vertical, T-JAW, Model 700D, 28" Throat, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt
Cold Saw, DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt
PISTORIUS - Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt
Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt
ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM102, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt

SHEARS

16 ga. X 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs
14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

WELDERS

25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt
18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt
10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt
Wirefeeder, FRONIUS, VRI500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New

PARTS AVAILABLE FOR EDWARDS/PEARSON SHEARS

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V-18APC-60

AUTOMATIC VERTICAL BAND SAW

OUR AFFORDABLE, HIGH QUALITY SAWS ARE UNMATCHED IN PROVIDING THE BEST COST-PER-CUT ON THE MARKET

18" X 22" CAPACITY
7.5 HP VFD
1 1/4" BLADE

- AUTOMATIC PROGRAMMABLE MITERING
- FOUR FULL STROKING HYDRAULIC VISES
- AUTOMATIC MULTI-INDEXING
- POWERED MOVEABLE GUIDE ARM

The V-18APC-60 is a automatic ver band saw with the ability to miter from left to 60° right. You can choose a left right side infeed. A 3 degree fixed canted head allows for more efficient cutting and improved blade life when cutting larg beams, structural steel, and bundles of square tubing.



RELIABLE SAWS. RELIABLE PEOPLE.
HYDMECH.COM

IRON WORKERS

66 ton	FABMASTER, 4°angle, 14"flat, 1-1/2"bar,brake, New, Stock	WM
66 ton	FABMASTER, 5°angle, 14"flat, 1-1/2"bar, New, Stock	WM
66 ton	FABMASTER, 5°angle, 14"flat, 1-1/2"bar, Pre-owned	WM
88 ton	FABMASTER, 6°angle, 18"flat, 1-3/4"bar, New, Stock	WM
88 ton	FABMASTER Punch, 20" throat, New, Stock	WM
110 ton	FABMASTER, 6°angle, 24"flat, 1-3/4"bar, New, Stock	WM
135 ton	FABMASTER, 6°angle, 24"flat, 2"bar, New	WM
180 ton	FABMASTER, 8°angle, 30"flat, 2-1/4"bar, New, Stock	WM
180 ton	Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 29" x 3/4" Flat shear, 2013, Pre-owned	WM

LATHES & LATHES CNC

	LEBLOND REGAL 14" Swing, 40" CC, pre-owned	WM
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LASERS, PLASMA

	ALPHA LAZER Prime Series 3015, 4020 & 6025, 5' x 10' - 8' x 20'	EMP
	ALPHA LAZER Pro Series Fiber Laser, 5' x 10' - 8' x 40'	EMP
	EMPRO 5' x 10' HVAC Plasma Cutting Table c/w Shop Data Software	EMP
	MACHITECH Silver Cut Plasma Tables	EMP

MILLING MACHINES

	WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt	SM
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NOTCHERS

	STRIPPIT 5" x 5" x 10 Gauge Corner Notching Die, Front Table & Guides (2)	SM
	PIERCE-ALL 3" x 3" x 10 Gauge Corner Notching Die	SM
	DIACRO, 16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand	SM
	DURMA Pre-Owned Model VN2006, 1/4" Hyd. Variable Angle Notcher	EMP
	EMPRO Model HY-4, 10GA. 8.5" x 8.5" x 90 Degree Hydraulic Notcher	EMP

PRESSES

1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	SM
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height	SM
2 ton	ALVA ALLEN, OBI, 3/4" St, Mechanical, Bench Model, Hand Trip, 1/4 Hp, 110 Volt	SM
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	SM
3 ton	MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt	SM
4 ton	ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt	SM
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	SM
8 ton	ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt	SM
8 ton	ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt	SM
8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt	SM

PRESSES

12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt	SM
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt	SM
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	SM
25 ton	YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	SM
60 ton	BROWN BOGGS, 17.5 LJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned	WM
66 ton	SEYI SN1-66S, new	WM
121 ton	SEYI SN1-121, new	WM

PRESS BRAKES

	ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW	SM
	ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7	SM
	AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY,	SM
	TRAINING & INSTALLATION	SM
	12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom	SM
40 ton x 4'	mitsubishi. Servo Electric Press Brake	EMP
65 ton x 8'	PIRANHA- ALLSTEEL , Hydraulic, machined for Angles , Pre-owned	WM
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	WM
148 ton x 10'	EMPRO Hydraulic Press Brake	EMP
110 ton x 10'	SAFAN E-Brake, new in stock	WM
110 ton x 10'	FabMaster , Hydraulic, 4 way die, Upper punch, Hand Crank Back gauge, Pre-Owned	WM
132 ton x 10'	BAYKAL, 5 axis +crowning, tooling, safety lights, stock	WM
140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	WM
176 ton x 10'	BAYKAL, 7-axis+ crowning, tooling, safety lights, stock	WM
176 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	WM
176 ton x 12'	ERMAK, CNC HAP 11.8 x 176, 4 Axis, CNC crowning CybeleC DNC 60, 2008, Pre-owned	WM
220 ton x 12'	SAFAN E-BRAKE, new in stock	WM
242 ton x 12'	DURMA, Pre-owned, Hydraulic Press Brake	EMP
264 ton x 12'	BAYKAL, Delem 66 control, 5 axis, CNC crowning, 2011, Safety Laser beam, Pre-owned	WM

PUNCHING MACHINES

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- RAMBAUDI VERT/HORIZ. MILL - ISA40 12" x 50", Powerfeeds all directions, DRO
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1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	WM
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2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	WM
2" x 1/4"	SAHINLER Angle Roll, HPK-65	WM
3" x 1/4"	SAHINLER Angle Roll, HPK-80	WM
4" x 3/8"	SAHINLER Angle Roll, HPK-100	WM
60" x 14ga	EMPRO, STOCK - 60" x 14 GA, Powered Slip Roller - R-0520H	EMP
60" x 10ga	EMPRO, STOCK - 60" x 10 GA, Powered Slip Roller - R-0535H	EMP
60" x 10ga	EMPRO, STOCK - 50" x 16 GA, Powered Slip Roller - X5016E	EMP
60" x 10ga	EMPRO, STOCK - 36" x 22 GA, Powered Slip Roller - R3622E	EMP
60" x 1/4"	EMPRO, STOCK- Power Slip Roller - R-0570H	EMP
4' x 16ga	TENNSMITH powered Slip Roll, new,	WM
4' X 10ga.	SAHINLER Plate Roll	WM
5' x 3/16"	SAHINLER Roll	WM
5' x 1/4"	SAHINLER, Hydraulic Roll, New	WM
10' x 5/16"	SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HS 30-260	WM
10' x 5/8"	SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HSS 30-360	WM

SAWS

Band Saw	Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt	SM
Band Saw	Vertical, FRIGGI, 20" TH, BLD Welder, Var. Speeds, 27" x 27" TBL, Coolant, 10" Blade Hght	SM
Band Saw	HYD-MECH DM-10, 9-3/4" round cap., new, stock	WM
Band Saw	HYD-MECH Saw, S20M, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, 13" cap. round, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock	WM
Band Saw	HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock	WM
Band Saw	HYD-MECH Saw, S23A, automatic feed,, new in stock	WM
Band Saw	PISTORIUS, Double Mitre Saw, 2 x 10" Blades, Pneu. Foot Pedal, 110/220 Volt SM	WM

SAWS

BAND SAW, Vertical, T-JAW, Md 700D, 28" Thrt, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt	SM
Band Saw 1600 - ELLIS Bandsaw, 10" Round @ 90 degrees	EMP
Band Saw ELLIS, Model 1800, Mitering Bandsaw	EMP
Band Saw Hyd-Mech, Pre-owned S20 Series III Horizontal Bandsaw	EMP
Radial Arm Saw DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt	Cold Saw SM
DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	SM
Cold Saw ELUMATEC High Speed Saw, 15" blade, for aluminum	WM
Cold Saw SOCO, 11" blade, manual, new, stock	WM
Cold Saw SOCO, 12-1/2" blade, manual, new, stock	WM
Cold Saw SOCO, 14- 1/2" blade, manual, New, Stock	WM
Cold Saw SOCO, 14-1/2" blade, fully automatic CNC, new, stock	WM
Cold Saw SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned	WM
Cold Saw HYD-MECH Cold Saw, 370-2CNC, Fully Automatic, 12 Hp, 2017, Pre-owned	WM
ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt	SM
Vertical Saw HYD-MECH, V18, 45 Degree tilt L & R, Pre-Owned	WM

SHEARS

4' x 10 ga	SAMPSON, Hydraulic Shear, New, Stock	WM
3' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4' x 16 ga	TENNSMITH Pneumatic Shear, new, stock	WM
4' x 16 ga	TENNSMITH Hydraulic Shear, new, stock	WM
50" x 16 ga	EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs	SM
10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 10ga	EMPRO Electro Mechanical Shear, IN STOCK	EMP
10' x 1/4"	EMPRO Hydraulic Shear,	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM



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I26	228	F26	128	45	EF		

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I59	417	F59	317	82	JC	H2	
I62	419	F62	319	85	JF		

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SHEARS

10' x 10ga	EMPRO Electro Mechanical Shear, IN STOCK	EMP
10' x 1/4"	EMPRO Hydraulic Shear,	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 1/4"	EMPRO Hydraulic Shear	EMP
10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
10' x 1/4"	FabMaster Hydraulic Swing Beam Shear, S1025, Mot. Back Gauge, Pre-Owned	WM
10' x 5/16"	BAYKAL Hydraulic Swing Beam Shear, 2020, Rear Sheet support, pre-owned, stock	WM
10' x 3/8"	BAYKAL Hydraulic, CNC, Guillotine Shear, 2021, Rear Sheet Support, pre-owned, stock	WM
10' x 14 ga	VIMERCUTI, Hydraulic, CNC Back Gauge, Power Rake & Gap, 10 Hp, 550 Volt	SM
52" x 14 ga	SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	SM
52" x 14 ga	EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	EMP
60" x 14 ga	EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears	EMP

SHEET METAL EQUIPMENT

FLAGLER	20ga. Pittsburg Machine, new, stock	WM
FLAGLER	24ga. Junior Pittsburg Machine, new, stock	WM
VICON	S and Drive clear rollformer, with pittsburg rolls and 4-1 rolls and slitter, NEW	WM
VICON	20ga., Snap Lock Button Punch, new stock	WM
DURMA	STOCK - Pre-owned Variable Angle 1/4" Hydraulic Notcher	EMP
EMPRO	STOCK - 10 Ga 90 Degree Fixed Angle Hydraulic Notcher	EMP
EMPRO	STOCK - 48" Gang Slitter	EMP

SHEET METAL EQUIPMENT

FLAGLER	STOCK - PRE-OWNED QUADFORMER WITH M/F BUTTONLOCK	EMP
FLAGLER	STOCK - PRE-OWNED FLAGLER DF1 - TDC ROLLFORMER	EMP
FLAGLER	STOCK - PRE-OWNED 16 Ga PITTSBURGH ROLLFORMER	EMP
IOWA PRECISION	STOCK - PRE-OWNED CORNER CADET	EMP

TUBE MACHINERY

ADDISON MCKEE	Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned	WM
SPIRAL HELIX	3600 Tubeformer	EMP

WELDING EQUIPMENT

Spot Welder	25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	SM
Spot Welder	18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder	15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM
Spot Welder	10 KVA, WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt	SM
Wirefeeder	FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New	SM
SAND BLAST CABINET	Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet	EMP
50kva, SIP, Press type,	18" throat, Solid state control, Pre-owned	WM

MISCELLANEOUS EQUIPMENT

Air Compressor - 10 HP,	80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt	SM
Air Compressor - 15 HP,	120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt	SM
ROPPER WHITNEY - Rotary Turning,	24ga., Pre-owned	WM
FLOW, Model 713633,	6'6" x 13', 60k pump, Flying Bridge, Dynamic Head. Low Hrs, Pre-owned	WM
SPIRAL HELIX - 5" - 5",	Gorelocker Sport Plus	EMP

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Kubes Steel Quick Reference Chart for 2-Axis Section Rolling and Bending

Beams Easy Way To 40" section depth	Beams Hard Way To 27" section depth	Beams Swept To 40" section depth	Beams Cambered To 40" section depth	Tee Stem Up/Down To 18" Section Depth	Tee Stem In To 18" Section Depth	Tee Stem Out To 18" Section Depth	Pipe to 42" Diameter
Channel Toe In To 18" section depth	Channel Toe Out To 18" section depth	Channel Hard Way To 18" section depth	Kubes can custom form Channels to your specifications	Square to 10" x 10"	Round to 10 1/2" Diameter	Flat Bar Easy Way To 4" x 22"	Flat Bar Hard Way To 2 3/8" x 16"
Angle Leg In To 8 x 8 x 1 1/4"	Angle Short Leg In To 8 x 8 x 1 1/4"	Angle Long Leg In To 8 x 8 x 1 1/4"	Angle Heel In To 8 x 8 x 1 1/4"	Angle Leg Out To 8 x 8 x 1 1/4"	Angle Short Leg Out To 8 x 8 x 1 1/4"	Angle Long Leg Out To 8 x 8 x 1 1/4"	Angle Heel Out To 8 x 8 x 1 1/4"
Square HSS To 20" x 20"	Square HSS Diagonal To 20" x 20"	Rectangular HSS Easy Way To 20" x 16"	Rectangular HSS Hard Way To 20" x 16"	Round HSS To 42" Diameter	Standard Rail Ball Up To 135# / Yd	Standard Rail Ball In To 135# / Yd	Standard Rail Ball Out To 135# / Yd

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ANGLE/CHANNEL/FLAT/ROUNDS/SQUARES/EXP METAL/ PLATE			TUBE AND PIPE		
8 tons	Angle 2 x 2 x 3/8 x 34' -3"	SALIT STEEL	1 pcs	1.315" od x .100 wall x 24'	SALIT STEEL
54 pcs	Angle 2 x 2 x 3/8 x 14' -3"	SALIT STEEL	1 pcs	9 5/8" od x .250 wall x .42'	SALIT STEEL
200 pcs	Flat Bar 1/8 x 1 1/2 x 5.583	SALIT STEEL	8 pcs	8 x 3 x .250 x 48' - rusty, no MTR's	SALIT STEEL
1 tons	Flat Bar - 3/16 x 1/2 x 20'	SALIT STEEL	32 pcs	8 x 3 x .375 x 24' - rusty, no MTR's	SALIT STEEL
2 tons	Flat Bar 1/4 x 2 1/4 x 20'	SALIT STEEL	9 pcs	8 x 3 x .500 x 24' - rusty, no MTR's	SALIT STEEL
2 tons	Flat Bar 5/16 x 1 1/2 x 20'	SALIT STEEL	1 pcs	8 x 6 x .500 x 24' - rusty, no MTR's	SALIT STEEL
2 tons	Flat Bar 5/16 x 2 1/4 x 20'	SALIT STEEL	1 pcs	8 x 6 x .500 x 24' - rusty, no MTR's	SALIT STEEL
3 tons	Flat Bar 5/16 x 3 1/2 x 20'	SALIT STEEL	1 pcs	10 x 8 x .625 x 48' - rusty, no MTR's	SALIT STEEL
6 tons	Flat Bar 5/16 x 4 x 20'	SALIT STEEL	1 pcs	14 x 4 x .250 x 23'	SALIT STEEL
3 tons	Flat Bar 5/16 x 7 x 20'	SALIT STEEL	1 pcs	14 x 4 x .375 x 48' - A500C	SALIT STEEL
1 ton	Flat Bar 5/8 x 2 x 20' no MTR's	SALIT STEEL	1 pcs	14 x 4 x .375 x 29' A500C	SALIT STEEL
2 tons	Flat Bar 1/2 x 2 3/4 x 20'	SALIT STEEL	1 pcs	16 x 12 x .313 x 27.083' A500C	SALIT STEEL
70 pcs	Flat Bar 1/2 x 5 x 6.5'	SALIT STEEL	I BEAMS & WIDE FLANGE		
2 tons	Flat Bar 3/4 x 1 1/4 x 20'	SALIT STEEL	11 pcs	std. I Beam - 10 @ 25.4 x 11' to 12'	SALIT STEEL
2 tons	Flat Bar 1 x 7 x 20'	SALIT STEEL	19 pcs	WF Beam - 8 @ 35 x 7.5' to 8'	SALIT STEEL
2 tons	Flat Bar 1 1/4 x 5 x 20'	SALIT STEEL	RAIL - STEEL		
44 pcs	Round Bar - 1 3/8" x 15' - wavy	SALIT STEEL	30# ASCE RAIL - 20' & 30' LTHS.	CENTRAL RAIL	
44 pcs	Round Bar - 1 3/8" x 5' - wavy	SALIT STEEL	40# ASCE RAIL - 20', 30' & 40' LTHS.	CENTRAL RAIL	
26 pcs	Round Bar - 7/8" x 8'	SALIT STEEL	60# ASCE RAIL - 20', 30' & 40' LTHS.	CENTRAL RAIL	
21 pcs	Expanded Metal - 1" - 12F 48 x 96'	SALIT STEEL	80# ASCE RAIL - 39' LTHS.	CENTRAL RAIL	
3 pcs	Plate - 2" x 96 x 240 - 50W	SALIT STEEL	85# ASCE RAIL - 39' LTHS.	CENTRAL RAIL	



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Rounding off



Bilateral
Rounding off



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Square Bar Shear



Channel Shear



I Beam Shear



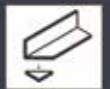
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