



STEEL[®]

MARKETPLACE

CONNECTING BUYERS & SELLERS IN THE FABRICATION AND METAL WORKING INDUSTRY



SafanDarley R-Brake:

the flexible bending cell



- Revolutionary bending-cell concept
- Press brake and the robot have been integrated into a single system
- The robotic arm moves horizontally along a 6-metre long traverse
- Floor in front of the press brake is free for positioning sheet feed and discharge tables
- Press brake can be operated without the robot if required



Exclusive Canadian Distributor
WESTWAY MACHINERY

**NEW
version 3**

SLAG **SlatPro**

**GRIND OUT
MORE PROFIT**

NEW AND IMPROVED

- NEW 10 AMP MOTOR
- NEW LONGER LIFE DRIVE SHAFTS
- NEW HEAVY DUTY INDUSTRIAL GEARING



SLAGHOG™ efficiently removes slag from your **CO2** or **Fiber Laser** slats.

It increases the life of your slats, reduces down-time due to slat change out and helps maximize actual production time. It works great on steel or copper slats. A standard laser table can typically be cleaned in about **10 minutes** by a single operator. Call for more information.



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FMS Fabricating Machinery Solutions Inc. +

www.fmscanada.ca

FMS is the exclusive Canadian distributor of the SLAG Hog slat cleaner.

MACHINERY

LISTING CONTACT:

SM - STEVENS MACHINERY, TORONTO (REXDALE), ON., PH: 866-798-3611
SALIT STEEL - SALIT STEEL, NIAGARA FALLS, ON., PH: 800-263-7110

WM - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999
EMP- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

BRAKES MANUAL

| | | |
|--------------|--|-----|
| 4' x 22ga. | TENNSMITH, Bench Brake, new, stock | WM |
| 4' x 22 ga. | ENNSMITH, Box and pan brake - new, stock | WM |
| 4' x 16 ga. | TENNSMITH, Bench Brake - new, stock | WM |
| 4' x 16 ga. | TENNSMITH, Box & Pan Brake, - new, stock | WM |
| 4' x 12 ga. | TENNSMITH, Box & Pan Brake, new, stock | WM |
| 6' x 16 ga. | TENNSMITH, Box and Pan Brake, new, stock | WM |
| 6' x 12 ga. | SAMPSON, Box & Pan Brake, LD612U, new, stock | WM |
| 8' x 18 ga. | TENNSMITH - Apron Brake, new, stock | WM |
| 8' x 18 ga. | TENNSMITH, Used Hand Brake, Made in USA - Ready To Go! | SM |
| 8' x 16 ga. | SAMPSON, New Hand Brake, Heavy Duty, In Stock! | SM |
| 8' x 16 ga. | TENNSMITH - Apron Brake, new, stock | WM |
| 8' x 16 ga. | TIN KNOCKER TK 816 Handbrake | EMP |
| 8' x 12 ga. | EMPRO-Model V-812-6, Manual Box & Pan Brake - STOCK | EMP |
| 8' x 12 ga. | SAMPSON, Apron Brake, new, stock | WM |
| 8' x 12 ga. | SAMPSON, Hydraulic, Box & Pan Brake, New | WM |
| 10' x 18 ga. | TENNSMITH, Apron Brake New, stock | WM |
| 10' x 16 ga. | JOUANEL - CNC Folder | EMP |
| 10' x 18 ga. | TENNSMITH, Apron Brake - Pre-owned | WM |
| 10' x 16 ga. | SAMPSON, New Hand Brake, Heavy Duty, In Stock! | SM |
| 10' x 16 ga. | NATIONAL, New Hand Brake, 100% USA MADE | SM |
| 10' x 16 ga. | TIN KNOCKER Floor Model Brakes | EMP |
| 10' x 14 ga. | EMPRO Model V-1014-6, Manual Box & Pan Brake | EMP |

COIL HANDLING & FEEDING

| | | |
|--------------|---|-----|
| WM UNCOILER | Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor | SM |
| WM UNCOILER | LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor | SM |
| WM UNCOILER | COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V | SM |
| WM UNCOILER | AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual | SM |
| WM UNCOILER | K.VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt | SM |
| WM UNCOILER | Littell 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt | SM |
| WM UNCOILER | AMERICAN 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake | SM |
| WM Rapid Air | Feeds in Stock, RAPIDAIR, 2"-8" wide, New | WM |
| SM | Motorized Uncoler, Pre-owned | EMP |

DEBURRING & FINISHING MACHINES

| | | |
|-----------------------------|--|-----|
| WM BURRMASER | Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED | SM |
| EMP DOWNRAFT TABLE | 3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt | SM |
| EMP WEBER Deburring Machine | TTSC 1P(2)-1100, Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt | SM |
| WM WEBER Deburring Machine | PT-1350 DR 2, Abrasive Belt / Rotary Brush, Vacuum Bed, 600 Volt | SM |
| WM WET DUST COLLECTOR UNIT | 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt | SM |
| WM SOCO | Tube End Chamfering, 4" cap., new, stock | WM |
| EMP TIMESAVERS | 37" Model 2111-13-00, Single head, wet, 2005, Pre-owned | WM |
| WM APEX | 37" EZ Sander, IN STOCK | EMP |

FEEDER, ELECTRONIC ROLL TYPE

| | | |
|-----|---|----|
| SM | 12" X 0.125" MECON Servo Feed, # 250F12, c/w pull thru straightener & floor base, Pre-owned | WM |
| EMP | 12" X 0.150" MECON Servo Feed, # 325F12 c/w pull thru straightener, floor base, Pre-owned | WM |
| EMP | 18" x 1/4" BARRIE WELDING, Servo Feed c/w pull thru straightener, floor base, Pre-owned | WM |

DRILLS & GRINDERS

| | | | | |
|--|----|-----|---|-----|
| UNCOILER DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion | SM | EMP | Z5030, 1.5" Gear Head Drill Press - IN STOCK | EMP |
| UNCOILER Littell Double Slided Stock Bed, 300 Lbs Each Side, 6.5" Wide x 44" OD, Manual, Keeper Arms | SM | EMP | DM5040, 1.5" Gear Head Drill Press - IN STOCK | EMP |



BEND IT

CUT IT

PUNCH IT

ROLL IT

JOIN IT

JOIN IT



The Norlok Surelok III with its versatile design and unsurpassed features outperforms the competition like no other. Solid and reliable, the Surelok III will fasten material from as thick as 14 gauge to as thin as 32 gauge with its proven clinching technology.

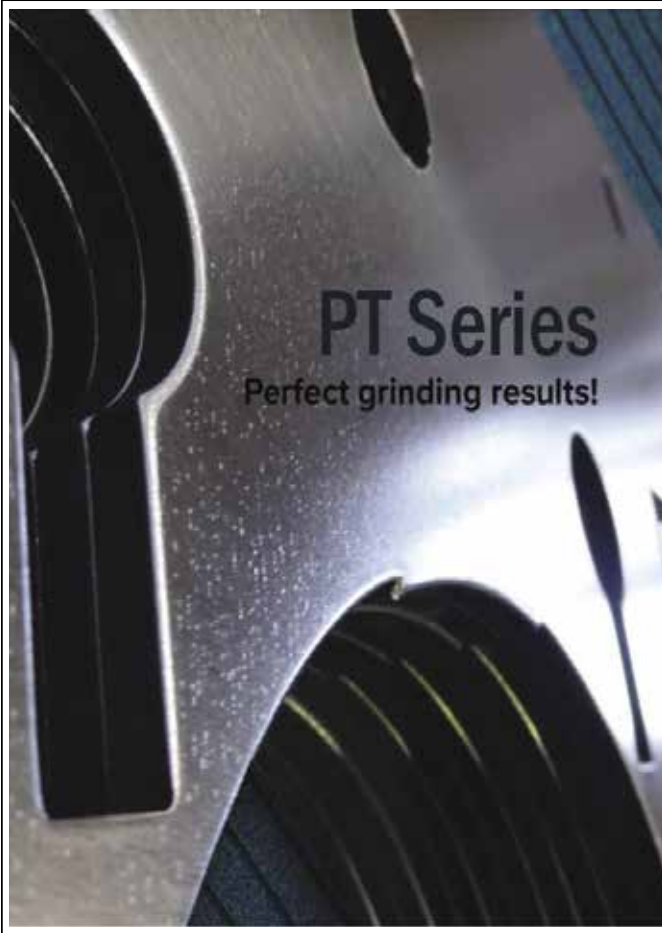
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- DR Planetary head
- Optional vacuum table

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DRILLS & GRINDERS

| | | |
|-----------------|--|----|
| BUFFALO | Floor Model Drill, # 18, # 3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp, 110 Volt | SM |
| BUFFALO | Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt | SM |
| ERLO | Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt | SM |
| SOLBERGA | Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V | SM |
| 6" x 18" | CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt | SM |
| 6" x 18" | EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt | SM |
| 6" x 78" | HM, Model TAS 150, Angle, Belt, 5HP, 550V | SM |

IRON WORKERS

| | | |
|---------|---|-----|
| 38 ton | FABMASTER, Punch, 12" throat, New, 575/3/60 | WM |
| 55 ton | FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock | WM |
| 55 Ton | EMPRO 55 Ton, Model I-55T - IN STOCK | EMP |
| 60 ton | FABMASTER, Punch, 12" throat, New, Stock | WM |
| 60 Ton | Marvel 60 Ton, Model MSIW60D - IN STOCK | EMP |
| 66 ton | FABMASTER, 4" angle, 14" flat, 1-1/2" bar, brake, New, Stock | WM |
| 66 ton | FABMASTER, 5" angle, 14" flat, 1-1/2" bar, New, Stock | WM |
| 66 ton | FABMASTER, 5" angle, 14" flat, 1-1/2" bar, Pre-owned | WM |
| 88 ton | FABMASTER, 6" angle, 18" flat, 1-3/4" bar, New, Stock | WM |
| 88 ton | FABMASTER Punch, 20" throat, New, Stock | WM |
| 110 ton | FABMASTER, 6" angle, 24" flat, 1-3/4" bar, New, Stock | WM |
| 135 ton | FABMASTER, 6" angle, 24" flat, 2" bar, New | WM |
| 180 ton | FABMASTER, 8" angle, 30" flat, 2-1/4" bar, New, Stock | WM |
| 180 ton | Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 29" x 3/4" Flat shear, 2013, Pre-owned | WM |

LATHES & LATHES CNC

| | |
|--|----|
| LEBLOND REGAL 14" Swing, 40" CC, pre-owned | WM |
|--|----|

LASERS, PLASMA

| | | |
|-----------|---|-----|
| EMPRO | 5' x 10' HVAC Plasma Cutting Table c/w Shop Data Software | EMP |
| MACHITECH | Silver Cut Plasma Tables | EMP |
| ESAB | SGX3000 with 2001 Plasma Source - Gantry & Control | EMP |

NOTCHERS

| | |
|--|----|
| CORNER NOTCHING DIES - Various Sizes and Capacities in stock | SM |
|--|----|

NOTCHERS

| | | |
|--------------|--|-----|
| DIACRO, | 16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand | SM |
| DURMA | Pre-Owned Model VN2006, 1/4" Hyd. Variable Angle Notcher | EMP |
| EMPRO | Model HY-4, 10GA. 8.5" x 8.5" x 90 Degree Hydraulic Notcher | EMP |
| RMD-Baileigh | 3" Tube Notcher, RMD- Baileigh, TN800, 2017, like new, Pre-owned | WM |

PRESSES

| | | |
|-----------|--|----|
| 1/2 ton | EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke | SM |
| 1-1/2 ton | EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height | SM |
| 2 ton | AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt | SM |
| 3 ton | MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand | SM |
| 4 ton | ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt | SM |
| 4 ton | ALCECO, OBI, 4-BDT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt | SM |
| 5 ton | WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model | SM |
| 8 ton | ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt | SM |
| 8 ton | ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt | SM |
| 8 ton | ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt | SM |
| 10 ton | ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt | SM |
| 12 ton | ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt | SM |
| 15 ton | ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt | SM |
| 20 ton | BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt | SM |
| 22 ton | NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal | SM |
| 25 ton | YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control | SM |
| 28 ton | BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt | SM |
| 30 ton | BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt | SM |
| 30 ton | BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt | SM |
| 30 ton | BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt | SM |
| 44 ton | ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt | SM |
| 60 ton | BROWN BOGGS, 17.5 IJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned | WM |
| 66 ton | SEYI SM1-66S, new | WM |

**WISHING ALL OUR VALUED CUSTOMERS AND FRIENDS
A DELIGHTFUL HOLIDAY SEASON AND A NEW YEAR
FILLED WITH HAPPINESS AND GOOD HEALTH.**



WEBER DEBURRING & EDGE FINISHING MACHINE



AUTOMECC CNC CONTROLS FOR PRESS BRAKES



COASTONE CNC ELECTRIC PRESS BRAKES

NATIONAL HAND BRAKES AND SHEARS

AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

BRAKES, MANUAL

8 Ft x 16 Gauge, TENNSMITH, Used Hand Brake, Made In USA -Ready To Go!

8 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!

10 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!

10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE

COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion

UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms

UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor

UNCOILER - Colt, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V

UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual

UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt

UNCOILER - LITTELL, 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt

UNCOILER - AMERICAN, 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake

DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED

DOWNDRAFT TABLE, 3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt

WEBER Deburring Machine, TTSC IP(2)-1100, Abrasive Belt/Planetary Brush, Vacuum Bed, 600 Volt

WEBER Deburring Machine, PT-1350 DR 2, Abrasive Belt/ Rotary Brush, Vacuum Bed, 600 Volt

WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 volt

DRILLS

BUFFALO Floor Model Drill, # 18, #3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp Motor, 110 Volt

BUFFALO Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt

ERLO Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt

SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

GRINDERS

6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt

6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt

6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

NOTCHERS

CORNER NOTCHING DIES - Various Sizes and Capacities in stock

16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand

PRESSES

1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke

1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height

2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt

3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand

PRESSES

4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Mounted on Steel Bench, 550 Volt

4 ton - ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt

5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model

8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt

8 ton - ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt

8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt

10 ton - ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt

12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, - 3/4 Hp, 550 Volt

15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt

20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt

22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal

25 ton - YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control

28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt

44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),

2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,

SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON

ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY, TRAINING & INSTALLATION

12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10" 3/4" H x 1/2" W Tang on Bottom

PUNCHING MACHINES

UNIPUNCH & STRIPPIT "C" PUNCHES - All Sizes - Over 100 - boxes of punches & dies - all sizes

CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt

ROTEX, 8 ton, 18 Station, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies, Great For Sheet Metal Shop!

SAWS

Band Saw, Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt

Band Saw, Vertical, FRIGGLI, 20" Throat, Blade Welder, Var. Speeds, 27" x 27" Table, Coolant, 10" Blade Height

BAND SAW, Vertical, T-JAW, Model 700D, 28" Throat, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt

Cold Saw, DELTA, 10" Blade, Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt

Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt

ROLL-IN, Vertical Bandsaw, BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt

ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

SHEARS

16 ga. X 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs

14 ga. x 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

WELDERS

25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt

18 KVA, REX, Spot Welder, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt

15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt

STEVENS MACHINERY
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- STRIPPIT – 8BN 2-1/4 - 12 IN STOCK
- STRIPPIT – 18BN - 1-3/4 - 5 IN STOCK
- STRIPPIT – 12BN - 2-1/4 - 10 IN STOCK
- STRIPPIT – 12BN - 1-3/4 - 2 IN STOCK
- STRIPPIT – 12BN - 5 - 1 IN STOCK
- STRIPPIT – 8BN - 3 - 2 IN STOCK
- UNIPUNCH – 8AJ-1-1/2 - 7 IN STOCK
- UNIPUNCH – 12B - 1-3/4 - 8 IN STOCK
- UNIPUNCH – 8A - 3-1/2 - 1 IN STOCK
- UNIPUNCH – 18AX - 1-1/2 - 2 IN STOCK
- UNIPUNCH – 12AJ - 1-1/2 - 1 IN STOCK
- UNIPUNCH – 12B - 2-1/4 - 3 IN STOCK
- UNIPUNCH – 12B - 2-1/2 - 1 IN STOCK

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PRESSES

121 ton SEVI SNI-121, new WM

PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW) - COASTONE (MADE IN FINLAND SINCE 2004), NEW SM

ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7

AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC

RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY,

TRAINING & INSTALLATION

12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom SM

40 ton x 4' MITSUBISHI, Servo Electric Press Brake EMP

65 ton x 8' PIRANHA- ALL STEEL, Hydraulic, machined for Angles, Pre-owned WM

140 ton x 8' Wysong, 7 axis CNC, Pre-owned WM

148 ton x 10' EMPRO Hydraulic Press Brake EMP

110 ton x 10' SAFAN E-Brake, new in stock WM

110 ton x 10' FabMaster, Hydraulic, 4 way die, Upper punch, Hand Crank Back gauge, Pre-Owned WM

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60" x 1/4" EMPRO, STOCK- Power Slip Roller - R-0570H EMP

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4' X 10ga. SAHINLER Plate Roll WM

5' x 3/16" SAHINLER Roll WM

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10' x 5/16" SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HS 30-260 WM

10' x 5/8" SAHINLER, HYDRAULIC, 4 ROLL, Model 4R HSS 30-360 WM

SAWS

Band Saw Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt SM

Band Saw Vertical, FRIGGI, 20" Th, BLD Welder, Var. Speeds, 27" x 27" TBL, Coolant, 10" Blade Hight SM

Band Saw HYD-MECH DM-10, 9-3/4" round cap., new, stock WM

Band Saw HYD-MECH Saw, S20M, 13" cap. round, new, stock WM

Band Saw HYD-MECH Saw, S20P, 13" cap. round, new, stock WM

Band Saw HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock WM

Band Saw HYD-MECH Saw, S20A, automatic feed, 13" cap., new, stock WM

Band Saw HYD-MECH Saw, S23A, automatic feed., new in stock WM

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Band Saw ELLIS, Model 1800, Mitering Bandsaw, STOCK EMP

Band Saw Model 2000 Mitering Bandsaw - STOCK EMP

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| Cold Saw | SOCO, 14- 1/2" blade, manual, New, Stock | WM |
| Cold Saw | SOCO, 14-1/2" blade, fully automatic CNC, new, stock | WM |
| Cold Saw | SOCO, Automatic, Model 350 FA, 4" Cap., Pre-Owned | WM |
| Cold Saw | HYD-MECH Cold Saw , 370-2CNC, Fully Automatic , 12 Hp., 2017 , Pre-owned | WM |
| ROLL-IN, Vertical Bandsaw, | BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt | SM |
| ROLL-IN, Vertical Bandsaw, | E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt | SM |
| ROLL-IN, Vertical Bandsaw, | VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt | SM |
| Vertical Saw | HYD-MECH, V18, 45 Degree tilt L & R, Pre-Owned | WM |

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| 4' x 10 ga | SAMPSON, Hydraulic Shear, New, Stock | WM |
| 3' x 16 ga | TENNSMITH, Foot Shear, New, In Stock | WM |
| 4' x 16 ga | TENNSMITH, Foot Shear, New, In Stock | WM |
| 4' x 16 ga | TENNSMITH Pneumatic Shear, new, stock | WM |
| 4' x 16 ga | TENNSMITH Hydraulic Shear, new, stock | WM |
| 50" x 16 ga | EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs | SM |
| 10' x 16 ga | JOUANEL Electro-Mechanical Shear, IN STOCK | EMP |
| 10' x 14 ga | TENNSMITH LM1014F, Shear, New | WM |
| 10' x 10ga | EMPRO Electro Mechanical Shear, IN STOCK | EMP |
| 10' x 1/4" | EMPRO Hydraulic Shear, | EMP |
| 10' x 1/4" | BAYKAL Hydraulic Swing Beam Shear, new, stock | WM |
| 10' x 16 ga | JOUANEL Electro-Mechanical Shear, IN STOCK | EMP |
| 10' x 14 ga | TENNSMITH LM1014F, Shear, New | WM |
| 10' x 1/4" | EMPRO Hydraulic Shear | EMP |
| 10' x 1/4" | BAYKAL Hydraulic Swing Beam Shear, new, stock | WM |
| 10' x 1/4" | FabMaster Hydraulic Swing Beam Shear, S1025, Mot. Back Gauge, Pre-Owned | WM |
| 10' x 1/4" | Haco, Hydraulic, Model TS3006, Mot. Back Gauge, 110" Squaring Arm, Pre-owned | WM |
| 10' x 3/8" | BAYKAL Hydraulic, CNC, Guillotine Shear, 2021, Rear Sheet Support, pre-owned, stock | WM |
| 10' x 1/2" | BAYKAL Hydraulic Shear, MGH 3113, new, stock | WM |

SEARERS

| | | |
|-------------|--|-----|
| 10' x 1/2" | Emak, CNC Hydraulic Shear , Model CNCHGD 3100 x13, 2018 Pre-owned. | WM |
| 10' x 14 ga | VIMERCUTI, Hydraulic, CNC Back Gauge, Power Rake & Gap, 10 Hp, 550 Volt | SM |
| 52" x 14 ga | SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt | SM |
| 52" x 14 ga | EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase | EMP |
| 60" x 14 ga | EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears | EMP |

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| DURO DYNE | STOCK - PRE-OWNED FG MACH I PINSPOTTER | EMP |
| EMPRO | STOCK - Pre-owned 25 KVA Air Operated Spot Welder | EMP |
| HORNET | STOCK - Pre-owned 5' x 10' Hornet LS Plasma Table | EMP |

TUBE MACHINERY

| | | |
|---------------|---|-----|
| ADDISON MCKEE | Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned | WM |
| SPIRAL HELIX | 3600 Tubeformer | EMP |

WELDING EQUIPMENT

| | | |
|--------------------|---|-----|
| Spot Welder | 25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt | SM |
| Spot Welder | 18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt | SM |
| Spot Welder | 15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt | SM |
| Spot Welder | 10 KVA., WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt | SM |
| Wirefeeder | FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New | SM |
| SAND BLAST CABINET | Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet | EMP |

MISCELLANEOUS EQUIPMENT

| | | |
|----------------------------------|--|-----|
| Air Compressor - 10 HP, | 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt | SM |
| Air Compressor - 15 HP, | 120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt | SM |
| ROPPER WHITNEY - Rotary Turning, | 24ga., Pre-owned | WM |
| SPIRAL HELIX - 5" - 5", | Gorelocker Sport Plus | EMP |



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| Punch Tools | CST | CPD | AP | GF | Mechant | Piranha | Mubea |
|-------------|-----|-----|-----|----|---------|---------|-------|
| I16 | 219 | F16 | 119 | 37 | DH | H1 | |
| I20 | 221 | F20 | 121 | 40 | EA | H2 | |
| I26 | 228 | F26 | 128 | 45 | EF | | |

| Punch Tools | CST | CPD | AP | GF | Mechant | Piranha | Mubea |
|-------------|-----|-----|-----|----|---------|---------|-------|
| I55 | 413 | F55 | 313 | 81 | JB | H1 | |
| I59 | 417 | F59 | 317 | 82 | JC | H2 | |
| I62 | 419 | F62 | 319 | 85 | JF | | |

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| 29 pcs | Angle 4 x 3 x 1/4 x 14.667' to 16.75' | SALIT STEEL | 14 pcs | 2 1/2 x 2 1/2 x .238 x 24' - Flash Removed | SALIT STEEL |
| 12 pcs | Channel 12 x 20.7 x 9.5' | SALIT STEEL | 16 pcs | 3 x 2 x .100 x 24' - A500C | SALIT STEEL |
| 2 tons | Flat Bar 1/4 x 2 3/4 x 20' | SALIT STEEL | 8 pcs | 8 x 3 x .250 x 48' - rusty, no MTR's | SALIT STEEL |
| 2 tons | Flat Bar 5/16 x 2 1/4 x 20' | SALIT STEEL | 33 pcs | 8 x 3 x .375 x 24' - rusty, no MTR's | SALIT STEEL |
| 5 tons | Flat Bar 5/16 x 3 x 20' | SALIT STEEL | 9 pcs | 8 x 3 x .500 x 24' - rusty, no MTR's | SALIT STEEL |
| 3 tons | Flat Bar 5/16 x 3 1/2 x 20' | SALIT STEEL | 1 pcs | 8 x 6 x .500 x 30' - rusty, no MTR's | SALIT STEEL |
| 1 tons | Flat Bar 5/16 x 7 x 20' | SALIT STEEL | 3 pcs | 8 x 8 x .500 x 48' - rusty, no MTR's | SALIT STEEL |
| 1 ton | Flat Bar 3/8 x 2 1/4 x 20' | SALIT STEEL | 1 pcs | 8 x 8 x .500 x 45' - rusty, no MTR's | SALIT STEEL |
| 1 ton | Flat Bar 5/8 x 2 x 20' - no MTR's | SALIT STEEL | 8 pcs | 10 x 10 x .375 x 12' - 50W Class C | SALIT STEEL |
| 2 tons | Flat Bar 1/2 x 2 3/4 x 20' | SALIT STEEL | 1 pcs | 10 x 10 x .625 x 55' - 50W Class C | SALIT STEEL |
| 2 tons | Flat Bar 5/8 x 1 x 20' | SALIT STEEL | 20 pcs | 12 x 8 x .250 x 55.667' - A500C | SALIT STEEL |
| 2 tons | Flat Bar 3/4 x 1 1/4 x 20' | SALIT STEEL | 1 pcs | 14 x 4 x .250 x 23' | SALIT STEEL |
| 2 tons | Flat Bar 1 x 7 x 20' | SALIT STEEL | 1 pcs | 14 x 4 x .375 x 48' - A500C | SALIT STEEL |
| 2 tons | Flat Bar 1 1/4 x 5 x 20' | SALIT STEEL | 1 pcs | 14 x 14 x .375 x 29' A500C | SALIT STEEL |
| | | | 1 pcs | 14 x 14 x .500 x 50' - A500C | SALIT STEEL |
| | | | 1 pcs | 14 x 14 x .500 x 35.667' - A500C | SALIT STEEL |
| | | | 1 pcs | 16 x 8 x .313 x 21.167 | SALIT STEEL |
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| | | | 12 pcs | WF Beam - 21 @ 44 x 8.5' to 10' | SALIT STEEL |
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