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MARCH 2024 • Vol. 31 No. 03

STEEL®

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Complete STRUCTURAL STEEL FABRICATION FACILITY



2010

75-TON PUNCH CAP.
230-TON SHEAR CAP. 6" x 6" x 5/8" ANGLE CAP.

PEDDINGHAUS 643-Q ANGLEMASTER ANGLE LINE



2010

W/PEDDINGHAUS 1250-510 BAND SAW

PEDDINGHAUS BDL 1250/9 CNC BEAM DRILL LINE



2007

HYPERTHERM HYPERFORMANCE PLASMA HPR260X

PEDDINGHAUS FPB-1800 CNC PLATE PUNCHING MACHINE



2019

HYPERTHERM XPR300

BURLINGTON AUTOMATION PYTHONX SPG ROBOTIC
CNC PLASMA CUTTING SYSTEM

FEATURING: 2019 BURLINGTON AUTOMATION PythonX SPG

- PEDDINGHAUS 643-Q ANGLEMASTER, FPB-1800 CNC Plate Punching Machine
- BDL 1250/9 CNC Beam Drill Line • Beam Rotator • Ironworker • Duplicator
- Web Punches • Camber Machine • (30+) Welders • WHEELABRATOR Shot Blast System • Press Brake • Shear • Trucks • Trailers • Metal Inventory • More

Bidding Begins Closing : **TUESDAY, March 19 • 11 AM ET**

Inspection : **MONDAY, Mar. 18 - 9 AM – 4 PM or By Appointment**

Location: **44 Creditstone Rd. Concord (Toronto), Ontario, Canada**

BID ONLINE at
BidSpotter.com

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Asset Solutions www.infinityassets.com

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Olympic Steel

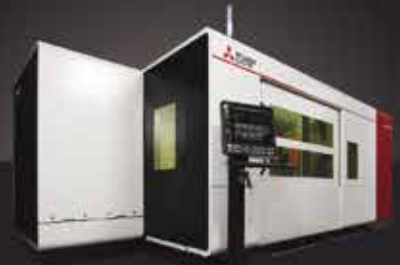
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Buford, Georgia



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C - Channel, Angle Iron and other shapes.



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We can take care of all your welding needs.



FLAT SHEET LASER

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from prototype to production runs.
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MACHINERY

LISTING CONTACT:

SM - STEVENS MACHINERY, TORONTO (REXDALE), ON., PH: 866-798-3611
SALIT STEEL - SALIT STEEL, NIAGARA FALLS, ON., PH: 800-263-7110

WM - WESTWAY MACHINERY, MISSISSAUGA, ON., PH: 905-803-9999
EMP- EMPIRE MACHINERY, WINNIPEG, MB., PH: 800-665-8089

BRAKES MANUAL

4' x 22ga.	TENNSMITH, Bench Brake, new, stock	WM
4' x 22 ga.	ENNSMITH, Box and pan brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Bench Brake - new, stock	WM
4' x 16 ga.	TENNSMITH, Box & Pan Brake, - new, stock	WM
4' x 12 ga.	TENNSMITH, Box & Pan Brake, new, stock	WM
6' x 16 ga.	TENNSMITH, Box and Pan Brake, new, stock	WM
6' x 12 ga.	SAMPSON, Box & Pan Brake, LD612U, new, stock	WM
8' x 18 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 18 ga.	TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!	SM
8' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
8' x 16 ga.	TENNSMITH - Apron Brake, new, stock	WM
8' x 16 ga.	TIN KNOCKER TK 816 Handbrake	EMP
8' x 12 ga.	EMPRO-Model V-812-6, Manual Box & Pan Brake - STOCK	EMP
8' x 12 ga.	SAMPSON, Apron Brake, new, stock	WM
8' x 12 ga.	SAMPSON, Hydraulic, Box & Pan Brake, New	WM
10' x 18 ga.	TENNSMITH, Apron Brake New, stock	WM
10' x 16 ga.	JOUANEL - CNC Folder	EMP
10' x 18 ga.	TENNSMITH, Apron Brake - Pre-owned	WM
10' x 16 ga.	SAMPSON, New Hand Brake, Heavy Duty, In Stock!	SM
10' x 16 ga.	NATIONAL, New Hand Brake, 100% USA MADE	SM
10' x 16 ga.	TENNSMITH, New Hand Brake, 100% USA MADE - Stock	SM
10' x 16 ga.	SAMPSON, Apron Brake- Pre-owned	WM
10' x 16 ga.	TIN KNOCKER Floor Model Brakes	EMP
10' x 14 ga.	EMPRO Model V-1014-6, Manual Box & Pan Brake	EMP

COIL HANDLING & FEEDING

UNCOILER	DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion	SM
UNCOILER	Littell Double Sided Stock Reel, 300 Lbs Each Side, 6.5" Wide x 48" OD, Manual, Keeper Arms	SM
UNCOILER	Littell 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor	SM

COIL HANDLING & FEEDING

UNCOILER	LITTELL, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor	SM
UNCOILER	COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V	SM
UNCOILER	AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual	SM
UNCOILER	K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var. Speed, 550 Volt	SM
UNCOILER	Littell 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt	SM
UNCOILER	AMERICAN 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake	SM
Rapid Air	Feeds in Stock, RAPIDAIR, 2" - 12" wide, New	WM
Motorized Uncoiler, Pre-owned		EMP

DEBURRING & FINISHING MACHINES

BURRMMASTER	Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED	SM
DOWNDRAFT TABLE	3' X 6', SOURCETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt	SM
WEBER Deburring Machine	TTSC 1P12-1100, Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt	SM
WEBER Deburring Machine	PT-1350 DR 2, Abrasive Belt / Rotary Brush, Vacuum Bed, 600 Volt	SM
WET DUST COLLECTOR UNIT	3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 Volt	SM
SOCO	Tube End Chamfering, 4" cap., new, stock	WM
TIMESAVERS	37" Model 2111-13-00, Single head, wet, 2005, Pre-owned	WM
APEX	37" EZ Sander, IN STOCK	EMP

FEEDER, ELECTRONIC ROLL TYPE

12" X 0.125" MECON Servo Feed, # 250F12, c/w pull thru straightener & floor base, Pre-owned	WM
12 " X 0.150" MECON Servo Feed , # 325F12 c/w pull thru straightener, floor base, Pre-owned	WM
18" x 1/4" BARRIE WELDING, Servo Feed c/w pull thru straightener, floor base, Pre-owned	WM

DRILLS & GRINDERS

EMPRO	Z5030, 1.5" Gear Head Drill Press - IN STOCK	EMP
EMPRO	DM5040, 1.5" Gear Head Drill Press - IN STOCK	EMP
BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp, 110 Volt	SM

IMPROVING YOUR PRODUCTIVITY IS JUST ONE PHONE CALL AWAY!



CYLASER
FIBER LASER SYSTEMS



CY2D LM/PR3015 FIBER LASER SYSTEM

- **Load/unload automation** options available
- Custom table sizes up to **43' long** available
- Optional **Bevel** head available
- Optional **CY-FASTMARK** high-speed marking
- Fiber generators up to **20kw** available
- User Friendly Controller

CY2D S3015 FIBER LASER SYSTEM

- Compact design
- **EVO III advanced cutting head**
- **VEGA & VORTEX cut technology** for best cut results
- Excellent Warranty
- Local service available
- On-Site Training



DENER



PUMA XL CNC HYDRAULIC PRESS BRAKE

- Tonnage from 40-2000 tons available
- Back gauges options 4, 5 or 6 axis
- Motorized crowning
- Standard Euro/American tool holders
- 4 way V-Die
- High end Delem or ESA controllers
- Linear guided front support
- Special Bending solutions such as tandem etc.

DDM-SERVO ELECTRIC PRESS BRAKE

- Bending capacity 40-200 tons
- Bending length 1530-4000mm
- Up to 30% **FASTER** and up to 50% energy savings
- Less maintenance compared to hydraulic
- Quick - more parts per shift
- Great repeatability
- User friendly and very quiet
- ESA or Delem controllers available



aks
CUTTING SYSTEMS

**New
Options
Available**



ACCU-KUT PLASMA

- Standard table width's are 6', 8', or 10'
- Standard table lengths 12', 24', 36', up to 48'
- robo-kut bevel head available
- Optional tube-kut
- Latest Hypertherm - SureCut™ technology
- **"self cleaning" table option**
- **Pull out tray option**
- **aks digital camera option**

AKS DURAKUT GANTRY PLASMA

- Gantry style machine for heavier applications (up to 22' wide and 200' long)
- Dual plasma system available
- Oxy torch cutting (multiple torches)
- Water or downdraft table
- Self cleaning table available
- Optional bevel head (robokut)
- Latest in Hypertherm XPR or HPR technology

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DRILLS & GRINDERS

BUFFALO	Floor Model Drill, # 18, # 3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt	SM
ERLO	Gear-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt	SM
SOLBERGA	Gear-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 V	SM
6" x 18"	CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt	SM
6" x 18"	EQUIPTOP, Manual Feeds, 19" Long, 7" Cross Travel, 1-1/2 Hp, 575 Volt	SM
6" x 78"	HM, Model TAS 150, Angle, Belt, 5HP, 550V	SM

IRON WORKERS

38 ton	FABMASTER, Punch, 12" throat, New, 575/3/60	WM
55 ton	FABMASTER, 4" angle, 12" flat, 1-1/4" bar, New, In Stock	WM
55 Ton	EMPRO 55 Ton, Model I-55T - IN STOCK	EMP
60 ton	FABMASTER, Punch, 12" throat, New, Stock	WM
60 Ton	Marvel 60 Ton, Model MSIW60D - IN STOCK	EMP
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, brake, New, Stock	WM
66 ton	FABMASTER, 5" angle, 14" flat, 1-1/2" bar, New, Stock	WM
88 ton	FABMASTER, 6" angle, 18" flat, 1-3/4" bar, New, Stock	WM
88 ton	FABMASTER Punch, 20" throat, New, Stock	WM
110 ton	FABMASTER, 6" angle, 24" flat, 1-3/4" bar, New, Stock	WM
135 ton	FABMASTER, 6" angle, 24" flat, 2" bar, New	WM
180 ton	FABMASTER, 8" angle, 30" flat, 2-1/4" bar, New, Stock	WM
180 ton	Durma Ironworker, Model 165/300, 8" x 8" x 5/8" Angle, 8" x 3/4" Flat shear, 2013, Pre-owned	WM

LATHES & LATHES CNC

LEBLOND REGAL 14"	Swing, 40" CC, pre-owned	WM
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LASERS

EMPRO	5' x 10' HVAC Plasma Cutting Table c/w Shop Data Software	EMP
MACHITECH	Silver Cut Plasma Tables	EMP
ESAB	SGX3000 with 200I Plasma Source - Gantry & Control	EMP

NOTCHERS

CORNER NOTCHING DIES	- Various Sizes and Capacities in stock	SM
DIACRO,	16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand	SM
DURMA	Pre-Owned Model VN2006, 1/4" Hyd. Variable Angle Notcher	EMP
EMPRO	Model HY-4, 10GA. 8.5" x 8.5" x 90 Degree Hydraulic Notcher	EMP
RMD-Baileigh	3" Tube Notcher, RMD- Baileigh, TN800, 2017, like new, Pre-owned	WM

PLASMA TABLES

EMPRO	STOCK - 10 Ga 90 Degree Fixed Angle Hydraulic Notcher	EMP
MACHITECH	Machitech Silver Cut Plasma Tables	EMP
ESAB	SGX3000 with 200I Plasma Source - Gantry & Control	EMP
5 X10	Multicam, Plasma 3000, Hypertherm XPR300, @ water table, new 2020, Pre-owned, owned	WM

PRESSES

1/2 ton	EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke	SM
1-1/2 ton	EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height	SM
2 ton	AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt	SM
3 ton	MANUAL ARBOR PRESS, 5-1/2" Thrt 12-1/2" Open Height, On Stand	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench Model, 110 Volt	SM
4 ton	ALCECO, OBI, 1-1/4" St, 9-3/8" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt	SM
4 ton	ALCECO, OBI, 1-1/4" St, 9-3/8" SH, 12-1/4" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt	SM
4 ton	ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 4" Throat, Floor Model, Air Act. Mech. Clutch, 1/3 Hp, 110 Volt	SM
4 ton	ALCECO, OBI, 4-8DT, 8" Throat, 1-1/4" St, Mech Clutch, 1/3 Hp, 208/230/460 Volt	SM
5 ton	WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model	SM
8 ton	ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech Clutch, Floor Standing, 1/2 Hp, 110 Volt	SM
8 ton	ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 3/4 Hp, 550 Volt	SM
8 ton	ALCECO, OBI, 1-1/2" St, 6" SH, Mech Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt	SM
10 ton	ALCECO, OB, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
12 ton	ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech Clutch, Floor Standing, 3/4 Hp, 550 Volt	SM
15 ton	ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt	SM
20 ton	BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt	SM
22 ton	NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech Clutch, Palms, Foot Pedal	SM
25 ton	YOSHINO, PIERCING, 1/4" Stroke, Air Clutch, 575 Volt, Palms, Safety Control	SM
28 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt	SM
30 ton	BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt	SM
40 ton	BROWN BOGGS, OBI, 2-1/2" St, 10-1/4" SH, Mech. Clutch, 3 Hp, 550 Volt	SM
44 ton	ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt	SM

60 ton	BROWN BOGGS, 17.5 IJA, 5" str. Air clutch, light curtains, 86 SPM, Pre-owned	WM
66 ton	SEYI SN1-66S, new	WM
121 ton	SEYI SN1-121, new	WM

PRESS BRAKES

ELECTRIC CNC PRESS BRAKE (NEW)- COASTONE (MADE IN FINLAND SINCE 2004), NEW		SM
ELECTRIC CNC 2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7		
AXIS LASER GUARDS, SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC		
RAM CROWNING (STANDARD ON ALL MACHINES OVER 6 FT, 550 VOLT, PSR READY,		
TRAINING & INSTALLATION		
12 Ft Bottom Die Holder, 2-1/2" H x 3" W x 1/2" Top Slot, Grub Screws Every 10", 3/4" H x 1/2" W Tang on Bottom		SM
40 ton x 4'	MITSUBISHI, Servo Electric Press Brake	EMP
65 ton x 8'	PIRANHA- ALLSTEEL, Hydraulic, machined for Angles, Pre-owned	WM
140 ton x 8'	Wysong, 7 axis CNC, Pre-owned	WM
148 ton x 10'	EMPRO Hydraulic Press Brake	EMP
110 ton x 10'	SAFAN E-Brake, new in stock	WM

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AT PRICES YOU WILL NOT BELIEVE, CALL FOR PRICING NOW!!**



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AUTOMECC CNC CONTROLS
FOR PRESS BRAKES

NATIONAL HAND BRAKES
AND SHEARS



COASTONE CNC ELECTRIC
PRESS BRAKES

AIR COMPRESSORS

10 Hp, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

15 HP, 120 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt

BRAKES, MANUAL

8 Ft x 18 Gauge, TENNSMITH, Used Hand Brake, Made In USA - Ready To Go!

8 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!

10 Ft x 16 Gauge, SAMPSON, New Hand Brake, Heavy Duty, In Stock!

10 Ft x 16 Gauge, NATIONAL, New Hand Brake, 100% USA MADE

10 Ft x 16 Gauge, TENNSMITH, New Hand Brake, 100% USA MADE - Stock

COIL HANDLING & FEEDING

UNCOILER - DURANT, 600 Lb, Manual, 10" Wide x 44" OD, 3 Keeper Arms, Manual Expansion

UNCOILER - Littell Double Sided, 300 Lbs Each Side, 6.5" Wide x 46" OD, Manual, Keeper Arms

UNCOILER - Littell, 600 Lb Capacity, 10" Width x 44" OD Coil, Keeper Arms, 110 Volt Motor

UNCOILER - Littell, 1400 Lb Capacity, 7-1/2" Width, 34" OD, Keeper Arms, 208/230/460 Volt Motor

UNCOILER - COLT, 2,500 lbs x 10" Wide x 40" OD Coil, Keeper Arms, 1 Hp DC Motor, Variable Speed, 110 V

UNCOILER - AMERICAN STEEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, Drag Brake, Manual

UNCOILER - K. VOGEL, 2,500 lbs x 18" Wide x 48" OD Coil, Keeper Arms, 1 Hp DC Motor, Var Speed, 550 Volt

UNCOILER - LITTELL, 2,500 lbs x 18" Wide x 60" OD Coil, Keeper Arms, 1 Hp Motor, 550 Volt

UNCOILER - AMERICAN, 4,000 lbs 3 Keeper Arms, Manual Expansion, Drag Brake

DEBURRING & FINISHING MACHINES

BURRMASTER, Tube End Deburring Machines, Single & Double End, High Speed, NEW & USED

DOWNDRAFT TABLE, 3' X 6', SOURCECETEC, SCT-36, 4,252 cfm, steel grates, water trays, 7.5 hp, 575 Volt

WEBER Deburring Machine, TTSC IP(2)-1100, Abrasive Belt / Planetary Brush, Vacuum Bed, 600 Volt

WEBER Deburring Machine, PT-1350 DR 2, Abrasive Belt / Rotary Brush, Vacuum Bed, 600 Volt

WET DUST COLLECTOR UNIT, 3,000 CFM, Stainless Steel, Model: C7, 7-1/2 Hp Motor, 480 volt

DRILLS

BUFFALO Floor Model Drill, # 18, #3 MT, 1" Capacity, 12" x 12" Table, 1/2 Hp Motor, 110 Volt

BUFFALO Floor Model Drill, # 18, #3 MT, 1" Capacity, 14" x 14" Table, 1.5 Hp, 550 Volt

ERLO Geared-Head, # 3 MT, TC-30, 1-3/16" Capacity, 16.5" x 15.75" Table, 2 Hp, 575 Volt

SOLBERGA Geared-Head, # 4 MT, 5/8" Chuck & Arbor, Power Down Feed, 2 Speed Motor, 550 Volt

GRINDERS

6" x 18" - CHEVALIER, Manual Feeds, 19" Long, 7" Cross, Dust Collector Unit, 2 Hp, 575 Volt

6" x 18" - EQUIPTOP, Manual Feeds, 19" Long, & 7" Cross Travel, 1-1/2 Hp, 575 Volt

6" x 78" - HM, Model TAS 150, Angle, Belt, 5HP, 550V

NOTCHERS

CORNER NOTCHING DIES - Various Sizes and Capacities in stock

16 GAUGE X 6" X 6" - DIACRO, Manual Notcher, on stand

PRESSES

1/2 ton - EMG (NEW), Manual Impact Press, 1" Stroke, 0.008" Impact Stroke

1-1/2 ton - EMG (NEW), Manual Toggle Press, 2.4" Stroke, 9.85" Shut Height

2 ton - AZIMUTH, OBI, Bench Model, 1" St, 4-5/8" SH, Mechanical, 1/3 Hp, 110 Volt

3 ton - MANUAL ARBOR PRESS, 5-1/2" Throat, 12-1/2" Open Height, On Stand

PRESSES

4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 1/3 Hp, Bench Model, 110 Volt

4 ton - ALCECO, OBI, 1-1/4" St, 9-3/8" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt

4 ton - ALCECO, OBI, 1-1/4" St, 12-1/4" SH, 4" Throat, Mech. Clutch, Bench Model, 1/3 Hp, 110 Volt

4 ton - ALCECO, OBI, 1-1/4" St, 5-3/4" SH, 4" Throat, Floor Model, Air Act. Mech. Clutch, 1/3 Hp, 110 Volt

4 ton - ALCECO, OBI, 4-80T, 8" Throat, 1-1/4" St, Mech. Clutch, 1/3 Hp, 208/230/460 Volt

5 ton - WHITNEY JENSEN, Kick Press, 24" Deep Throat, Floor Model

8 ton - ALVA ALLEN, OBI, 1-1/2" St, 7" SH, Mech. Clutch, Floor Standing, 1/2 Hp, 110 Volt

8 ton - ALVA ALLEN, OBI, 2-3/4" St, 8-3/4" SH, 10" Deep Throat, Floor Standing, 1/2 Hp, 550 Volt

8 ton - ALCECO, OBI, 1-1/2" St, 6" SH, Mech. Clutch, Mounted On Steel Bench, 1 Hp, 550 Volt

10 ton - ALCECO, OBI, 12" Deep Throat, 1-3/4" St, 6-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt

12 ton - ALVA ALLEN, OBI, 1-3/4" St, 8" SH, Mech. Clutch, - 3/4 Hp, 550 Volt

15 ton - ROUSSELLE, OBI, 2" St, 7-3/4" SH, Mechanical Clutch, 1 Hp, 550 Volt

20 ton - BLOW, OBI, 2" St, 7-3/4" SH, Mech. Clutch, 1 Hp, 550 Volt

22 ton - NIAGARA, OBI, 2" St, 8-3/4" SH, Air Act. Mech. Clutch, Palms, Foot Pedal

25 ton - YOSHINO, PIERCING, 1/2" Stroke, Air Clutch, 575 Volt, Palms, Safety Control

28 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 2-1/2" St, 9" SH Over Bed, Mechanical Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 2-1/2" St, 6-3/4" SH, Air Act Mech Clutch, 2 Hp, 550 Volt

30 ton - BROWN BOGGS, OBI, 6" St, 9-3/4" SH, Air Act Mech Clutch, 3 Hp, 550 Volt

40 ton - BROWN BOGGS, OBI, 2-1/2" St, 10-1/4" SH, Mech. Clutch, 3 Hp, 550 Volt

44 ton - ALCECO, OBI, 3" St, 10" SH, 28" x 18" Bed, Mech. Clutch, 3 Hp, 550 Volt

PRESS BRAKES

ELECTRIC CNC PRESS BRAKES (NEW) - COASTONE (MADE IN FINLAND SINCE 2004),

2 D GRAPHIC CONTROLS, 34" X 25 TON TO 13 FT X 165 TON, 3 AXIS TO 7 AXIS, LASER GUARDS,

SERVO DRIVE BALL SCREWS TO RAM WITH ENCODERS, CNC RAM CROWNING (STANDARD ON

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BAND SAW, Vertical, T-JAW, Model 700D, 28" Throat, 29" x 27" Table, Blade Welder & Grinder, 2 Hp, 550 Volt

Cold Saw, DELTA, 10" Blade, Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt

Radial Arm Saw, DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt

ROLL-IN, Vertical Bandsaw, BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt

ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt

SHEARS

16 ga. X 50" - EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs

14 ga. X 52" - SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt

WELDERS

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15 KVA, WELDOMATIC, Spot Welder, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt

10 KVA, WELDOMATIC, Spot Welder, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt

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Punch Cross Reference Table

Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I16	219	F16	119	37	DH	H1	
I20	221	F20	121	40	EA	H2	
I26	228	F26	128	45	EF		

Die Cross Reference Table

Punch Tools	CST	CPD	AP	GF	Mechant	Piranha	Mubea
I55	413	F55	313	81	JB	H1	
I59	417	F59	317	82	JC	H2	
I62	419	F62	319	85	JF		

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PRESS BRAKES			SAWS		
110 ton x 10'	FabMaster , Hydraulic, 4 way die, Upper punch, Hand Crank Back gauge, Pre-Owned	WM	Band Saw	HYD-MECH Saw, S23A, automatic feed,, new in stock	WM
132 ton x 10'	BAYKAL, 5 axis +crowning, tooling, safety lights, stock	WM	BAND SAW, Vertical, T-JAW, Md 700D, 28" Thrt, 29" x 12" Table, Blade Welder & Grinder, 2 Hp, 550 Volt	SM	
140 ton x 10'	SAFAN E-BRAKE ULTRA, New, In Stock	WM	Band Saw	1600 - ELLIS Bandsaw, 10" Round @ 90 degrees , STOCK	EMP
150 ton x 10'	HACO, PPM 30135, 3 Axis , ATL 500 control, Pre-owned	WM	Band Saw	ELLIS, Model 1800, Mitering Bandsaw, STOCK	EMP
176 ton x 10'	BAYKAL, 7-axis+ crowning, tooling, safety lights, stock	WM	Band Saw	Model 2000 Mitering Bandsaw - STOCK	EMP
176 ton x 12'	BAYKAL, 5 axis+crowning, tooling, safety laser beams, stock	WM	Band Saw	Hyd-Mech, Pre-owned S23 Horizontal Bandsaw	EMP
220 ton x 12'	SAFAN E-BRAKE, new in stock	WM	Radial Arm Saw	DEWALT, 18" Carbide Tipped Blade, 26" Travel, 5 Hp Motor, 575 Volt	SM
242 ton x 12'	DURMA, Pre-owned, Hydraulic Press Brake	EMP	DELTA, 12" Blade, Steel & Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	SM	
242 ton x 14'	SALVAGNINI Pre-owned 14' x 242 Ton Hydralic	EMP	COLD SAW	DELTA, 10" Blade, Aluminium, Drip Coolant, 48" Infeed/Outfeed Extensions, 5 Hp Motor, 575 Volt	SM
PUNCHING MACHINES			Cold Saw	ELUMATEC High Speed Saw, 15" blade, for aluminum	WM
"C" PUNCHES , STRIPPIT & UNIPUNCH- All Sizes - Over 100 - boxes of punches & dies - all sizes			Cold Saw	SOCO, 11" blade, manual, new, stock	WM
CLINCHING TOOL, NORLOK, Flange Watson, Portable, Air/Oil Booster Unit, 2 Pieces of 14 Gauge, 110 Volt			Cold Saw	SOCO, 12-1/2 "blade, manual, new, stock	WM
ROTEX, 8 ton, 18 Stations, Manual Turret Punch, #18C-2.25, 26" Throat, All Punches & Dies,			Cold Saw	SOCO, 14- 1/2" blade, manual, New, Stock	WM
ROLLS - ANGLE, PLATE & TUBE			Cold Saw	SOCO, 14-1/2" blade, fully automatic CNC, new, stock	WM
1.5" x 3/16"	SAHINLER, Angle Roll, PK-30, New	WM	Cold Saw	MEP, 14" Blade , Tiger 350 SX , Semi Automatic,, Pre- Owned.	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-35, new	WM	Cold Saw	SOCO, Automatic, Model 350 FA, 4" Cap. , Pre-Owned	WM
2" x 1/4"	SAHINLER, Angle Roll, HPK-50, new	WM	Cold Saw	HYD-MECH Cold Saw , 370-2CNC, Fully Automatic , 12 Hp., 2017 , Pre-owned	WM
2" x 1/4"	SAHINLER Angle Roll, HPK-65	WM	ROLL-IN, Vertical Bandsaw, BAXTER, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt	SM	
3" x 1/4"	SAHINLER Angle Roll, HPK-80	WM	ROLL-IN, Vertical Bandsaw, E.R. MAIER, KM1012, 10" x 12" Capacity, 18" x 30" Table, 1 Hp Motor, 110 Volt	SM	
4" x 3/8"	SAHINLER Angle Roll, HPK-100	WM	ROLL-IN, Vertical Bandsaw, VERTICUT, 115B, 10" x 13" Capacity, 18" x 30" Table, 3/4 Hp Motor, 110 Volt	SM	
60" x 14ga	EMPRO , STOCK - 60" x 14 GA, Powered Slip Roller - R-0520H	EMP	Veritcal Saw	HYD-MECH, V18, 45 Degree tilt L & R, Pre-Owned	WM
60" x 10ga	EMPRO , STOCK - 60" x 10 GA, Powered Slip Roller - R-0535H	EMP	SHEARS		
60" x 10ga	EMPRO , STOCK - 50" x 16 GA, Powered Slip Roller - X5016E	EMP	4' x 10 ga	SAMPSON, Hydraulic Shear, New, Stock	WM
60" x 10ga	EMPRO , STOCK - 36" x 22 GA, Powered Slip Roller - R3622E	EMP	3' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
60" x 1/4"	EMPRO, STOCK- Power Slip Roller - R-0570H	EMP	4' x 16 ga	TENNSMITH, Foot Shear, New, In Stock	WM
4' x 16ga	TENNSMITH powered Slip Roll, new,	WM	4' x 16 ga	TENNSMITH Pneumatic Shear, new , stock	WM
4' X 10ga.	SAHINLER Plate Roll	WM	4' x 16 ga	TENNSMITH Hydraulic Shear, new , stock	WM
5' x 3/16"	SAHINLER Roll	WM	4' x 16 ga	SAMPSON Foot Shear .Pre-owned	WM
5' x 1/4"	SAHINLER, Hydraulic Roll, New	WM	50" x 16 ga	EDWARDS, Pneumatic Shear, Pneumatic Foot Pedal, Pneumatic Hold Downs	SM
6' x 5/16"	DAVI , MCA 2019 , 4 Roll , CNC , 2008 Pre-owned	WM	10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
10' x 5/16"	SAHINLER, HYDRAULIC, 4 ROLL , Model 4R HS 30-260	WM	10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
10' x 5/8"	SAHINLER , HYDRAULIC, 4 ROLL , Model 4R HSS 30-360	WM	10' x 10ga	EMPRO Electro Mechanical Shear, IN STOCK	EMP
SAWS			10' x 1/4"	EMPRO Hydraulic Shear,	EMP
Band Saw	Vertical, KBC, 18" Throat, Blade Welder, Var. Speeds, 23" x 17" Table, 2 Hp, 220/60/1 Volt	SM	10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
Band Saw	Vertical, FRIGGI, 20" TH, BLD Welder, Var. Speeds, 27" x 27" TBL, Coolant, 10" Blade Hight	SM	10' x 16 ga	JOUANEL Electro-Mechanical Shear, IN STOCK	EMP
Band Saw	HYD-MECH DM-10, 9-3/4" round cap., new, stock	WM	10' x 14 ga	TENNSMITH LM1014F, Shear, New	WM
Band Saw	HYD-MECH Saw, S20M, 13"cap. round, new, stock	WM	10' x 1/4"	EMPRO Hydraulic Shear	EMP
Band Saw	HYD-MECH Saw, S20P, 13"cap. round, new, stock	WM	10' x 1/4"	BAYKAL Hydraulic Swing Beam Shear, new, stock	WM
Band Saw	HYD-MECH Saw, S20P, "cap. round, Pre-Owned, 2018, stock	WM	10' x 1/4"	FabMaster Hydraulic Swing Beam Shear, S1025, Mot. Back Gauge, Pre-Owned	WM
Band Saw	HYD-MECH Saw, S20A, automatic feed, 13"cap., new, stock	WM	10' x 1/4"	Haco , Hydraulic, Model TS 3006 , Mot. Back Gauge, 10" Squaring Arm, Pre-owned	WM



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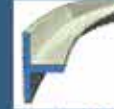
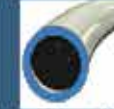
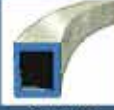
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SHEARS			WELDING EQUIPMENT		
10' x 3/8"	BAYKAL Hydraulic, CNC, Guillotine Shear, 2021, Rear Sheet Support, pre-owned, stock	WM	Wirefeeder	FRONIUS, VR1500, Robotic, 4 Roller Drive, Digital Controlled For 3 rd Axis, New	SM
10' x 1/2"	BAYKAL Hydraulic Shear, MGH 3113, new, stock	WM	SAND BLAST CABINET Pre-Owned, Model P-3636-6, Pressure Dry Blast Cabinet		EMP
10' x 1/2"	Ermak, CNC Hydraulic Shear, Model CNCHGD 3100 x13, 2018 Pre-owned.	WM	MISCELLANEOUS EQUIPMENT		
10' x 14 ga	VIMERCUTI, Hydraulic, CNC Back Gauge, Power Rake & Gap, 10 Hp, 550 Volt	SM	Air Compressor - 10 HP, 80 Gallon Horizontal Tank, Two Stage Piston Vee Head, 550 Volt		SM
52" x 14 ga	SAMPSON, Hydraulic, 40 SPM, Single/Continuous, Electric Foot Pedal, 3 Hp, 550 Volt	SM	Air Compressor - 15 HP, 120 Gallon Hor. Tank, Two Stage Piston Vee Head, 550 Volt		SM
52" x 14 ga	EMPRO Hydraulic Shears, H5214- 220/1, 220/3, & 575/3 Phase	EMP	ROPPER WHITNEY - Rotary Turning, 24ga., Pre-owned		WM
60" x 14 ga	EMPRO, Model H6014 - 60" x 14 Ga Hydraulic Shears	EMP	SPRIRAL HELIX - 5" - 5", Gorelocker Sport Plus		EMP
SHEET METAL EQUIPMENT			ANGLE/CHANNEL/FLAT/ROUNDS/SQUARES/EXP METAL/ PLATE		
FLAGLER	20ga. Pittsburg Machine, new, stock	WM	94 pcs	Angle 2 x 2 x 3/8 x 14'-3"	SALIT STEEL
FLAGLER	24ga. Junior Pittsburg Machine, new, stock	WM	128 pcs	Angle 3 x 3 x 3/16 x 5.917'	SALIT STEEL
VICON	S and Drive cleat rollformer, with pittsburg rolls and 4-1 rolls and slitler, NEW	WM	36 pcs	Channel 5 x 6.7 x 8'	SALIT STEEL
VICON	20ga., Snap Lock Button Punch, new stock	WM	2 tons	Flat Bar 1/4 x 2 3/4 x 20'	SALIT STEEL
LOCKFORMER	Band Saw, Model 24S, Pre-owned	WM	2 tons	Flat Bar - 1/4 x 4 1/2 x 20'	SALIT STEEL
LOCKFORMER	20 Ga. Pittsburgh and Drive cleat Rolls, Pre-owned	WM	2 tons	Flat Bar 5/16 x 2 1/4 x 20'	SALIT STEEL
ROPER WHITNEY	Pexto, Model 3617 Swager, 18Ga. Pre-owned	WM	5 tons	Flat Bar 5/16 x 3 x 20'	SALIT STEEL
Pipe Groover	Seamer, 48" motorized, Pre-owned	WM	3 tons	Flat Bar 5/16 x 3 1/2 x 20'	SALIT STEEL
BROWN BOGGS	30" Barfolder, Model 22A30, Pre-owned	WM	1 ton	Flat Bar 3/8 x 2 1/4 x 20'	SALIT STEEL
MORLIN	24Ga. Lockforming machine " Porta Pitts", with stand, Pre-owned	WM	1 ton	Flat Bar 5/8 x 2 x 20' - no MTR's	SALIT STEEL
LOCKFORMER	16 Ga. Power Flanger, Pre-owned	WM	1 tons	Flat Bar 1/2 x 2 3/4 x 20'	SALIT STEEL
EMPRO	STOCK - 10 Ga 90 Degree Fixed Angle Hydraulic Notcher	EMP	2 tons	Flat Bar 5/8 x 1 x 20'	SALIT STEEL
DURO DYNE	STOCK - PRE-OWNED FG MACH I PINSPOTTER	EMP	2 tons	Flat Bar 1 x 7 x 20'	SALIT STEEL
Spiral Helix	STOCK - Pre-owned Gorelocker Combi-T	EMP	2 tons	Flat Bar 1 1/4 x 5 x 20'	SALIT STEEL
TUBE MACHINERY			32 pcs	Round Bar - 1 3/8" rds x 15'	SALIT STEEL
ADDISON MCKEE	Tube End former, Model FM-150ER, 6" Capacity, 2006, Pre-owned	WM	3 pcs	Plate - 2" x 96 x 240 - 50W	SALIT STEEL
SPIRAL HELIX	3600 Tubeformer	EMP	9 pcs	1" - 12F Expanded Metal 48 x 96	SALIT STEEL
WELDING EQUIPMENT					
Spot Welder	25 KVA, WELDOMATIC, Spot Welder, 18" Throat, Weltronic Decade 5 Control, Air Foot Pedal, 550 Volt	SM			
Spot Welder	18 KVA, REX, 14" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM			
Spot Welder	15 KVA, WELDOMATIC, 7-1/2" Arms, Water Cooled Tips, Mech. Treadle, 550 Volt	SM			
Spot Welder	10 KVA, WELDOMATIC, 12" Arms, Water-Cooled Tips, Mech. Treadle, 550 Volt	SM			

Kubes Steel Quick Reference Chart for 2-Axis Section Rolling and Bending

							
Beams Easy Way To 40" section depth	Beams Hard Way To 27" section depth	Beams Swept To 40" section depth	Beams Cambered To 40" section depth	Tee Stem Up/Down To 18" Section Depth	Tee Stem In To 18" Section Depth	Tee Stem Out To 18" Section Depth	Pipe to 42" Diameter
							
Channel Tee In To 18" section depth	Channel Tee Out To 18" section depth	Channel Hard Way To 18" section depth	Kubes can custom form Channels to your specifications	Square to 10" x 10"	Round to 10 1/2" Diameter	Flat Bar Easy Way To 4" x 22"	Flat Bar Hard Way To 2 3/8" x 16"
							
Angle Leg In To 8 x 8 x 1 1/4"	Angle Short Leg In To 8 x 8 x 1 1/4"	Angle Long Leg In To 8 x 8 x 1 1/4"	Angle Heel In To 8 x 8 x 1 1/4"	Angle Leg Out To 8 x 8 x 1 1/4"	Angle Short Leg Out To 8 x 8 x 1 1/4"	Angle Long Leg Out To 8 x 8 x 1 1/4"	Angle Heel Out To 8 x 8 x 1 1/4"
							
Square HSS To 20" x 20"	Square HSS Diagonal To 20" x 20"	Rectangular HSS Easy Way To 20" x 16"	Rectangular HSS Hard Way To 20" x 16"	Round HSS To 42" Diameter	Standard Rail Ball Up To 135# / Yd	Standard Rail Ball In To 135# / Yd	Standard Rail Ball Out To 135# / Yd

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PIPE			TUBE AND PIPE		
194 pcs	1 ¼" sch 40 x 21' - A53B, Threaded and Coupled	SALIT STEEL	9 pcs	8 x 3 x .500 x 24' - rusty, no MTR's	SALIT STEEL
132 pcs	1 ½" sch 40 x 21' - A53B, Threaded and Coupled	SALIT STEEL	1 pcs	8 x 6 x .500 x 30' - rusty, no MTR's	SALIT STEEL
TUBE AND PIPE			3 pcs	8 x 8 x .500 x 48' - rusty, no MTR's	SALIT STEEL
65 pcs	1 ¼" od x .120 wall x 24' - Pickled and Oiled	SALIT STEEL	1 pcs	8 x 8 x .500 x 45' - rusty, no MTR's	SALIT STEEL
300 pcs	1 x 1 x .083 x 24' - Pickled and Oiled	SALIT STEEL	5 pcs	10 x 10 x .375 x 12' - 50W Class C	SALIT STEEL
34 pcs	8 5/8" od x .188 x 42' - Painted Black	SALIT STEEL	1 pcs	10 x 10 x .625 x 55' - 50W Class C	SALIT STEEL
22 pcs	8 5/8" od x .250 x 48' - Painted Black	SALIT STEEL	20 pcs	12 x 8 x .250 x 55.667' - A500C	SALIT STEEL
14 pcs	8" od x .375 x 48' - Painted Black	SALIT STEEL	7 pcs	12 x 12 x .250 - 50W C	SALIT STEEL
1 pcs	9 5/8" od x .250 wall x .42'	SALIT STEEL	1 pcs	14 x 4 x .375 x 48' - A500C	SALIT STEEL
2 pcs	10" od x .625 x 22.417' - A500C	SALIT STEEL	1 pcs	14 x 14 x .375 x 20' A500C	SALIT STEEL
1 pcs	10" od x .625 x 19.25' - A500C	SALIT STEEL	1 pcs	14 x 14 x .500 x 50' - A500C	SALIT STEEL
14 pcs	2 ½ x 2 ½ x .238 x 24' - Flash Removed	SALIT STEEL	1 pcs	14 x 14 x .500 x 35.667' - A500C	SALIT STEEL
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Publisher: Colin Klein Design & Layout: Peak Imaging

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NEXT USSUE: APRIL 2024, CLOSING DATE FOR NEXT ISSUE: MARCH 25, 2024

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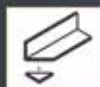


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